# **Vision System**

# **FH-Series**

# Al-based automated visual inspection

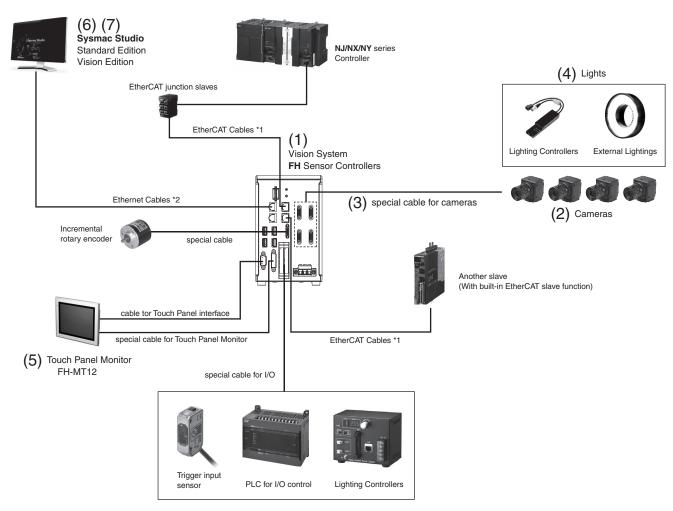
- Al reproduces human sensibility and experience
- · Software for flexible automation
- · Design interface for quick setup



# System configuration

## **EtherCAT connections for FH series**

Example of the FH Sensor Controllers (4-camera type)



<sup>\*1.</sup> To use STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT and RJ45 connector.

\*2. To use STP (shielded twisted-pair) cable of category 5 or higher for Ethernet and RJ45 connector.



## (1) Controllers

Select a controller based on the required processing speed and network.

	Series	CPU	Performance	Memory	No. of connectable cameras	Fieldbus
High-speed, Large-capacity Controller	FH-5550 Series	Intel® Core™ i7 processor 4 cores	****	RAM 32 GB, ROM 64 GB	8 max.	PROFINET, EtherNet/IP™, EtherCAT
High-speed Controller	FH-5050 Series	Intel® Core™ i7 processor 4 cores	****	RAM 8 GB, ROM 32 GB	8 max.	PROFINET, EtherNet/IP™, EtherCAT
Standard Controller	FH-2050 Series	Intel® Celeron® processor 2 cores	***	RAM 8 GB, ROM 32 GB	8 max.	PROFINET, EtherNet/IP™, EtherCAT
Lite Controller	FH-L550 Series	Intel® Atom® processor 2 cores	*	RAM 4 GB, ROM 4 GB	4 max.	PROFINET, EtherNet/IP™

 $<sup>\</sup>bigstar$ : The more stars, the higher the performance.

## (2) Cameras

Choose the right camera to suit your required number of pixels. Easy-to-use cameras with built-in light are also available.



No. of pixels	High-speed camera	Standard camera	Rolling shutter camera	Camera with built-in light
20.4 Mpix*			FH-S□21R	
12 Mpix	FH-S□X12			
5 Mpix	FH-S□X05	FZ-S□5M3	FH-S□05R	
2 Mpix	FH-S□02	FZ-S□2M		
0.4 Mpix/0.3 Mpix	FH-S□X	FZ-S□		FZ-SQ
•				

 $<sup>^{*}</sup>$  20.4 Mpix Cameras can be used with the FH-5050/2050-series High-speed, Large-capacity Controllers.

## (4) Lights

Omron offers a complete line-up of lights required for image processing. The use of the camera-mount lighting controller allows you to control lighting conditions from the FH Controller, making system configuration simple.



## **External lighting controller**

Description	LED	High-brightness LED
Camera-mount Lighting Controller	FLV-TCC	FL-TCC
Bar Light	FLV-BR	FL-BR
Direct Ring Light	FLV-DR	FL-DR
Low Angle Ring Light	FLV-DL	
Coaxial Light	FLV-CL	
Shadowless Light	FLV-FR/FP/FS/FQ	
Spot Light	FLV-EP	
Direct Back/Edge Type Light	FLV-DB/FB	
Dome Light	FLV-DD	
Photometric Stereo Light *		FL-PS

<sup>\*</sup> The FL-TCC Camera-mount Lighting Controller cannot be used. Use the FL-TCC1PS Lighting Controller for Photometric Stereo Light.

## **Built-in lighting controller**

Description	Model
MDMC Light	FL-MD

Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

## (5) Touch panel monitor

The touch panel monitor is optimized for the operation of the FH Series.



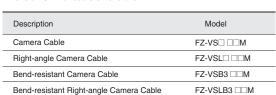
	7
Description	Model
Touch Panel Monitor 12.1 inches	FH-MT12
DVI-Analog Conversion Cable for Touch Panel Monitor	FH-VMDA □□
LISB Cable for Touch Panel Manitor	FH-V∐AB □□

<sup>\*</sup> RS-232C cables for long-distance connections are also available. Refer to Ordering Information for details.

## (3) Camera cables

Cable Extension Unit

The cable line-up includes bend-resistant cables and right-angle cables. Use the FZ-VSJ Cable Extension Unit for cable extensions.



## (6) Sysmac Studio

The development environment for the Sysmac platform allows you to configure and simulate the FH Series on your PC.



FZ-VSJ

Description	Model
DVD for installation	SYSMAC-SE200D
Software license (Vision Edition)	SYSMAC-VE001L

## (7) Application producer

This development environment enables you to customize FH functions. It includes sample codes and wizards that will help you develop your own interfaces and processing items.

Description	Model
DVD for installation	FH-AP1
Software license	FH-AP1L

Optional product (sold separately) Model

Scratch Detect Al Software Installer\* FH-UMAI1

<sup>\*</sup> This product can be installed on the FH-5□50-series Controller (version 6.40 or later).

# **Ordering Information**

# **FH Series Sensor Controllers**

			Al fur	nction	No. of		
	Item	CPU	Al Scratch Detect Filter*	Al FineMatching	cameras	Output	Model
	High-speed,				2	NPN/PNP	FH-5550
	Large-capacity	Intel <sup>®</sup> Core <sup>™</sup> i7 processor 4 cores	Available	Available	4	NPN/PNP	FH-5550-10
CONTRACTOR OF THE PARTY OF THE	Controller	processor 1 cores			8	NPN/PNP FH-5550 NPN/PNP FH-5550-10 NPN/PNP FH-5550-20 NPN/PNP FH-5050 NPN/PNP FH-5050-10 NPN/PNP FH-5050-20 NPN/PNP FH-2050 NPN/PNP FH-2050-10 NPN/PNP FH-2050-20 NPN/PNP FH-2050-20	FH-5550-20
					2	NPN/PNP	FH-5050
	High-speed Controller	Intel <sup>®</sup> Core <sup>™</sup> i7 processor 4 cores	Available	Available	4	NPN/PNP	FH-5050-10
					8	NPN/PNP	FH-5050-20
	Standard Controller	Intel® Celeron® processor 2 cores	Not available	Available	2	NPN/PNP	FH-2050
					4	NPN/PNP	FH-2050-10
					8	NPN/PNP	FH-2050-20
	Pay type controllers	Intel® Atom®	Not available	Not available	2	NPN/PNP	FH-L550
	Box-type controllers	processor 2 cores	Not available	INOL AVAIIADIE	4	NPN/PNP	FH-L550-10

<sup>\*</sup> Optional FH-UMAI1 Scratch Detect AI Software Installer is required.

## **Optional Products (Sold Separately)**

Item	Model
Scratch Detect Al Software Installer *	FH-UMAI1

 $<sup>^\</sup>star$  This product can be installed on the FH-5  $\square$  50-series Controller (version 6.40 or later).

## **Cameras**

Item		Lens mount	Descriptions	Color / Monochrome	Image Acquisition Time *1	Model	
	District OMOS Com-		20.4 million pixels	Color		FH-SC21R	
	Digital CMOS Cameras (Lens required)	C mount	(Supported controller: FH-5□50(-□)/2050(-□) Series) *2	Monochrome	42.6 ms *3	FH-SM21R	
			12 million pixels *2	Color	24.9 ms *3	FH-SCX12	
			12 million pixels 2	Monochrome	24.91115 3	FH-SMX12	
	High-speed Digital		5 million pixels	Color	10.3 ms *3	FH-SCX05	
	CMOS Cameras	C mount	o million pixels	Monochrome	10.51115 5	FH-SMX05	
To a	(Lens required)		O. A. mailliana mirrada	Color	4.0	FH-SCX	
			0.4 million pixels	Monochrome	1.9ms	FH-SMX	
	High-speed Digital CMOS Cameras	M42 mount	40 million mixels *0	Color	25.7 ms *3	FH-SC12	
	(Lens required)	M42 mount	12 million pixels *2	Monochrome	25.7 ms "3	FH-SM12	
			4 maillian missala	Color	8.5 ms *3	FH-SC04	
			4 million pixels	Monochrome	0.51115 5	FH-SM04	
	High-speed Digital		2 million nivele	Color	4.6 ms *3	FH-SC02	
CMOS Cameras	CMOS Cameras  (Lens required)	C mount	2 million pixels	Monochrome	4.0 1118 3	FH-SM02	
	(Lens required)		0.3 million pixels	Color	3.3 ms	FH-SC	
			0.5 million pixels	Monochrome	3.3 1115	FH-SM	
			5 million pixels	Color	71.7ms	FH-SC05R	
	Digital CMOS Cameras	0	5 million pixels	Monochrome	71.71115	FH-SM05R	
	(Lens required)	C mount	- ····	Color	00.0	FZ-SC5M3	
			5 million pixels	Monochrome	38.2 ms	FZ-S5M3	
-			0 ''' '	Color	00.0	FZ-SC2M	
) E	Digital CCD Cameras	0	2 million pixels	Monochrome	33.3 ms	FZ-S2M	
	(Lens required)	C mount	0.0:!!!:!-	Color	40.5	FZ-SC	
国			0.3 million pixels	Monochrome	12.5 ms	FZ-S	
			200 000 - :       -       -         -	Color	40.5	FZ-SFC	
30	Small Digital	Lenses for small	300,000-pixel flat type	Monochrome	12.5 ms	FZ-SF	
	CCD Cameras (Lens required)	camera required	200 000 - 51 - 4	Color	40.5	FZ-SPC	
1.84	/		300,000-pixel pen type	Monochrome	12.5 ms	FZ-SP	

Item		Lens mount	Descriptions	Color / Monochrome	Image Acquisition Time *1	Model
40	1		Narrow view	Color		FZ-SQ010F
	Intelligent	Built-in lens	Standard view	Color	16.7 ms	FZ-SQ050F
(6)	Compact Digital CMOS Camera		Wide View (long-distance)	Color	10.7 ms	FZ-SQ100F
			Wide View (short-distance)	Color		FZ-SQ100N

Model			FH- SM02	FH- SC02	FH- SM04	FH- SC04	FH- SM12	FH- SC12	FH- SMX	FH- SCX	FH- SMX05	FH- SCX05	FH- SMX12	FH- SCX12	FH- SM21R	FH- SC21R
Image Acquisition Time *4	2 Cables	High Speed Mode *6	4.6	ms	8.5 ms		25.7 ms				10.3 ms		24.9 ms		42.6 ms	
	*5	Standard Mode	9.7	ms	17.9 ms		51.3	3 ms			22.1 ms		53.5 ms		90.1 ms	
	1 Cables	High Speed Mode *6	9.2	ms	17.0	) ms	51.3	ms 1.9 ms		20.6 ms		50.0 ms		83.3 ms		
		Standard Mode	19.3	3 ms	35.8	3 ms	102.	0 ms	3.8	ms	44.1	ms	106.4	4 ms	175.4	4 ms

<sup>\*4</sup> The image acquisition time does not include the image conversion processing time of the sensor controller.
\*5 Two Camera ports of the controller are used per one camera.
\*6 Up to 5 m Camera Cable length.

## **Camera Cables**

Item	Descriptions	Model *3
	Camera Cable Cable length: 2 m, 3 m, 5m, or 10 m *2	FZ-VS3 □M
9	Bend resistant Camera Cable Cable length: 2 m, 3 m, 5m, or 10 m *2	FZ-VSB3 □M
	Right-angle Camera Cable *1 Cable length: 2 m, 3 m, 5m, or 10 m *2	FZ-VSL3 □M
9	Bend resistant Right-angle Camera Cable *1 Cable length: 2 m, 3 m, 5 m, or 10 m *2	FZ-VSLB3 □M
.0	Long-distance Camera Cable Cable length: 15 m *2	FZ-VS4 15M
	Long-distance Right-angle Camera Cable *1 Cable length: 15 m *2	FZ-VSL4 15M
	Cable Extension Unit Up to two Extension Units and three Cables can be connected. (Maximum cable length: 45 m *2)	FZ-VSJ

<sup>\*1</sup> The image acquisition time does not include the image conversion processing time of the sensor controller. The camera image input time varies depending on the sensor controller model, number of cameras, and camera settings. Check before you use the camera.
\*2 Up to four cameras of this model can be connected to one controller. Up to eight cameras including other models can be connected to an FH-5550-20, 5050-20 or 2050-20.
\*3 Frame rate in high speed mode when the camera is connected using two camera cables. For other conditions, refer to the table on the next page.

This Cable has an L-shaped connector on the Camera end.

The maximum cable length depends on the camera being connected, and the model and length of the cable being used. For further information, refer to the Cameras / Cables Connection Table and Maximum Extension Length Using Cable Extension Units FZ-VSJ table.

When a High-speed Digital CMOS Camera FH-S\(\to 02/\-S\(\to 12/\-S\(\to 12/\-S\(\to 12/\-S\(\to 12/\-S\(\to 12)\) is used in the high speed mode of transmission speed, two camera cables are

Insert the cables length into  $\square$  in the model number as follows. 2 m = 2, 3 m = 3, 5 m = 5, 10 m = 10

# **Cameras / Cables Connection Table**

			High-speed Digital CMOS cameras						
		i i	300,000-pixel	2 millio	n-pixel	4 millio	n-pixel	12 milli	on-pixel
Camera Cables	Model	Cable	FH-SM/SC	FH-SM0	2/SC02	FH-SM0	04/SC04	FH-SM12/SC12	
	inoud:	length	-	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select
		2 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Camera Cables Right-angle	FZ-VS3 FZ-VSL3	3 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
camera cables		5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
		10 m	Yes	No	Yes	No	Yes	No	Yes
Bend resistant	FZ-VSB3 FZ-VSLB3	2 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
camera cables Bend resistant		3 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Right-angle		5 m	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Camera Cable		10 m	Yes	No	Yes	No	Yes	No	Yes
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	Yes	No	Yes	No	Yes	No	Yes

			High-speed Digital CMOS cameras						
			400,00	0-pixel	5 millio	n-pixel	12 million-pixel		
Camera Cables	Model	Cable	FH-SN	IX/SCX	FH-SMX	05/SCX05	FH-SMX	12/SCX12	
Jamera Japies	inodo:	length	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	High speed mode of transmission speed select	Standard mode of transmission speed select	
		2 m	Yes	Yes	Yes	Yes	Yes	Yes	
Camera Cables	FZ-VS3 FZ-VSL3	3 m	Yes	Yes	Yes	Yes	Yes	Yes	
Right-angle camera cables		5 m	Yes	Yes	Yes	Yes	Yes	Yes	
		10 m	No	Yes	No	Yes	No	Yes	
Bend resistant	FZ-VSB3 FZ-VSLB3	2 m	Yes	Yes	Yes	Yes	Yes	Yes	
camera cables		3 m	Yes	Yes	Yes	Yes	Yes	Yes	
Bend resistant Right-angle		5 m	Yes	Yes	Yes	Yes	Yes	Yes	
Camera Cable		10 m	No	Yes	No	Yes	No	Yes	
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	No	Yes	No	Yes	No	Yes	

			Digital CMOS Camera				Digital CCD cameras	
		ĺ	5 million-pixel 20.4 million-pixel 5 million-pi			5 million-pixel	300,000-pixel	2 million-pixel
Camera Cables	Model	Cable length	FH-SM05R/ SC05R	FH-SM21R/SC21R		FZ-S5M3/ SC5M3	FZ-S/SC	FZ-S2M/SC2M
		iong	_	High speed mode of transmission speed select	Standard mode of transmission speed select	-	-	-
		2 m	Yes	Yes	Yes	Yes	Yes	Yes
Camera Cables	FZ-VS3 FZ-VSL3	3 m	Yes	Yes	Yes	Yes	Yes	Yes
Right-angle camera cables		5 m	Yes	Yes	Yes	Yes	Yes	Yes
		10 m	Yes	No	Yes	No	Yes	Yes
Bend resistant	FZ-VSB3 FZ-VSLB3	2 m	Yes	Yes	Yes	Yes	Yes	Yes
camera cables Bend resistant		3 m	Yes	Yes	Yes	Yes	Yes	Yes
Right-angle		5 m	Yes	Yes	Yes	Yes	Yes	Yes
Camera Cable		10 m	Yes	No	Yes	No	Yes	Yes
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	Yes	No	Yes	No	Yes	Yes

Camera Cables	Model	Cable	Small digital CCD cameras Pen type / flat type	Intelligent Compact Digital CMOS Camera
	Wiodei	length	FZ-SF/SFC FZ-SP/SPC	FZ-SQ□
		2 m	Yes	Yes
Camera Cables	FZ-VS3	3 m	Yes	Yes
Right-angle camera cables	FZ-VSL3	5 m	Yes	Yes
		10 m	Yes	Yes
Bend resistant	FZ-VSB3 FZ-VSLB3	2 m	Yes	Yes
camera cables Bend resistant		3 m	Yes	Yes
Right-angle		5 m	Yes	Yes
Camera Cable		10 m	Yes	Yes
Long-distance camera cable Long-distance right-angle camera cable	FZ-VS4 FZ-VSL4	15 m	Yes	Yes

## Maximum Extension Length Using Cable Extension Units FZ-VSJ

		T	No. of CH used	Maximum cable length	Max. number of	Using Cable Extension Units FZ-VSJ		
Item	Model	Transmission speed (*1)	for connection (*2)	using 1 Camera Cable (*1)	connectable Extension Units	Max. cable length	Connection configuration	
	FH-SM/SC			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m 3 Extension Unit: 2	
	FH-SMX/SCX	Standard		15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m 3 Extension Unit: 2	
	FII-SWA/SCA	High speed		5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m 3 Extension Unit: 2	
High-speed Digital CMOS Cameras		Standard	1	15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m 3 Extension Unit: 2	
	FH-SM02/SC02 FH-SM04/SC04 FH-SM12/SC12	Standard	2	15 m (Using FZ-VS4/VSL4)	4 (*3)	45 m	[Configuration 2] Camera cable: 15 m 6 Extension Unit: 4	
	FH-SMT2/SCT2 FH-SMX05/SCX05 FH-SMX12/SCX12	High speed	1	5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m 3 Extension Unit: 2	
		r light speed	2	5 m (Using FZ-VS□/VSL□)	4 (*3)	15 m	[Configuration 4] Camera cable: 5 m 6 Extension Unit: 4	
	FH-SM21R/SC21R	Standard	1	15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m 3 Extension Unit: 2	
		Standard	2	15 m (Using FZ-VS4/VSL4)	4 (*3)	45 m	[Configuration 2] Camera cable: 15 m 6 Extension Unit: 4	
Digital CMOS		High speed	1	5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m 3 Extension Unit: 2	
Cameras		r light speed	2	5 m (Using FZ-VS□/VSL□)	4 (*3)	15 m	[Configuration 4] Camera cable: 5 m 6 Extension Unit: 4	
	FH-SM05R/SC05R			15 m (Using FZ-VS□/VSL□)	2	45 m	[Configuration 1] Camera cable: 15 m 3 Extension Unit: 2	
	FZ-S5M3/SC5M3			5 m (Using FZ-VS□/VSL□)	2	15 m	[Configuration 3] Camera cable: 5 m 3 Extension Unit: 2	
Digital CCD Cameras	FZ-S/SC FZ-S2M/SC2M			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m 3 Extension Unit: 2	
Small Digital CCD Cameras Flat type/ Pen type	FZ-SF/SFC FZ-SP/SPC			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m 3 Extension Unit: 2	
Intelligent Compact Digital CMOS Camera	FZ-SQ□			15 m (Using FZ-VS4/VSL4)	2	45 m	[Configuration 1] Camera cable: 15 m 3 Extension Unit: 2	

<sup>\*1</sup> The FH-S — enables switching between standard and high speed modes. In high speed mode, images can be transferred approximately two times faster than in standard mode, but the connectable cable length will be shorter.

<sup>\*2</sup> The FH-S□□□ has two channels to connect Camera Cables. Connection to two channels makes image transfer two times faster than connection to one channel: high speed mode using two channels can transfer approximately four times as many images as standard mode using one channel.

<sup>\*3</sup> Each channel can be used to connect up to two Cable Extension Units: up to four extension units, two channels x two units, can be connected by using two channels.

# **Connection Configuration**

	Connection configuration using the maximum length of Camera Cables	Remarks
Configuration 1	15 m 15 m 15 m (2) (3)	
Configuration 2	CH1 15 m 15 m 15 m 15 m (2) (3) (3) (4) 15 m 15 m (6) (6)	Camera cable connector CH2 Camera cable connector CH1
Configuration 3	5 m 5 m 5 m (1) (2) (3)	
Configuration 4	CH1 5 m 5 m 5 m 5 m	Camera cable connector CH2 Camera cable connector CH1

Select the Camera Cables between the Controller and Extension Unit, between the Extension Units, and between the Extension Unit and Camera according to the connected Camera.

Different types or lengths of Camera Cables can be used for (1), (2), and (3) as well as for (4), (5), and (6). However, the type and length of Camera Cable (1) must be the same as those of Camera Cable (4), (2) must be the same as (5), and (3) must be the same as (6).

## **Monitor**

Item	Descriptions	Model
	Touch Panel Monitor 12.1 inches For FH Sensor Controllers *	FH-MT12
	LCD Monitor 8.4 inches	FZ-M08

<sup>\*</sup> FH Series Sensor Controllers version 5.32 or higher is required.

## **Monitor Cables**

Item	Descriptions	Model
10	DVI-Analog Conversion Cable for Touch Panel Monitor/LCD Monitor Cable length: 2 m, 5 m or 10 m	FH-VMDA □M *1
	RS-232C Cable for Touch Panel Monitor Cable length: 2 m, 5 m or 10 m	XW2Z-□□□PP-1 *2
19	USB Cable for Touch Panel Monitor Cable length: 2 m or 5 m	FH-VUAB □M *1

Insert the cables length into  $\Box$  in the model number as follows. 2 m = 2, 5 m = 5, 10 m = 10

A video signal cable and an operation signal cable are required to connect the Touch Panel Monitor.

Signal	Cable	2 m	5 m	10 m
Video signal	DVI-Analog Conversion Cable	Yes	Yes	Yes
Touch panel operation	USB Cable	Yes	Yes	No
signal	RS-232C Cable	Yes	Yes	Yes

## Parallel I/O Cables/Encoder Cable

Item	Descriptions	Model
~	Parallel I/O Cable *1 Cable length: 2m, 5m or 15m	<b>XW2Z-S013-</b> □ *2
	Parallel I/O Cable for Connector-terminal Conversion Unit *1 Cable length: 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m Connector-Terminal Block Conversion Units can be connected (Terminal Blocks Recommended Products: OMRON XW2R-□34G-T)	<b>XW2Z-</b> □□□ <b>EE</b> *3
	Connector-Terminal Block Conversion Units, General-purpose devices	XW2R-□34GD-T *4
9	Encoder Cable for line-driver Cable length: 1.5 m	FH-VR 1.5M

<sup>\*2</sup> Insert the cables length into  $\square\square\square$  in the model number as follows. 2 m = 200, 5 m = 500, 10 m = 010.

<sup>2</sup> Cables are required for all I/O signals. Insert the cables length into  $\square$  in the model number as follows. 2 m = 2, 5 m = 5, 15 m = 15 Insert the cables length into  $\square$  in the model number as follows. 0.5 m = 050, 1 m = 100, 1.5 m = 150, 2 m = 200, 3 m = 300, 5 m = 500 Insert the wiring method into  $\square$  in the model number as follows. Phillips screw = J, Slotted screw (rise up) = E, Push-in spring = P Refer to the XW2R Series catalog (Cat. No. G077) for details.

## **Parallel Converter Cable**

When you change to connect the F series, FZ5 series, or FZ5-L series to FH series Sensor Controller, you can convert by using the appropriate parallel converter cable of FH-VPX series under the usable condition.

Item	Арр	licable Model	Usable Condition	Model
	FZ□ series		Do not use RESET signal. *     Use with COMIN and COMUT are same power source.	FH-VPX-FZ
2	FZ□-L35x series		Do not use RESET signal. *	FH-VPX-FZL
	F160 series	F160-C10	Do not use RESET signal.*     Use with COMIN and COMOUT are same power source.     Do not use DI5 and DI6.	FH-VPX-F160
	F210 series	F210-C10	Do not use RESET signal. *	
<b>(</b>		F210-C10-ETN	<ul> <li>Use with COMIN and COMOUT are same power source.</li> </ul>	FH-VPX-F210
4	F500 series F500-C10		Do not use DI8 and DI9.	1

<sup>\*</sup> Even if RESET signal cannot be use by conversion, conversion is possible to convert satisfying other usable condition. Note: Cannot be used for the F160-C10CP/-C10CF.

## Recommended EtherCAT and EtherNet/IP Communications Cables

Use Straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT. Use Straight or cross STP (shielded twisted-pair) cable of category 5 or higher for EtherNet/IP. **Cable with Connectors** 

ltem	Appearance	Recommended manufacturer	Cable length (m)	Model
			0.3	XS6W-6LSZH8SS30CM-Y
Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS6W-6LSZH8SS50CM-Y
Standard RJ45 plugs type *1		OMRON	1	XS6W-6LSZH8SS100CM-Y
Wire Gauge and Number of Pairs: AWG26, 4-pair Cable Cable Sheath material: LSZH *2		OWRON	2	XS6W-6LSZH8SS200CM-Y
Cable color: Yellow *3			3	XS6W-6LSZH8SS300CM-Y
			5	XS6W-6LSZH8SS500CM-Y
			0.3	XS5W-T421-AMD-K
Cable with Connectors on Both Ends (RJ45/RJ45)			0.5	XS5W-T421-BMD-K
Rugged RJ45 plugs type *1		OMRON	1	XS5W-T421-CMD-K
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable			2	XS5W-T421-DMD-K
Cable color: Light blue			5	XS5W-T421-GMD-K
			2 5 10 0.5	XS5W-T421-JMD-K
			0.5	XS5W-T421-BM2-SS
Cable with Connectors on Both Ends (M12 Straight/M12 Straight)			1	XS5W-T421-CM2-SS
Shield Strengthening Connector cable *4		OMRON	2	XS5W-T421-DM2-SS
M12/Smartclick Connectors		OMRON	3	XS5W-T421-EM2-SS
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GM2-SS
Cable Color. Black			10	XS5W-T421-JM2-SS
			0.5	XS5W-T421-BMC-SS
Cable with Connectors on Both Ends (M12 Straight/RJ45) Shield Strengthening Connector cable *4			1	XS5W-T421-CMC-SS
M12/Smartclick Connectors	N	OMRON	2	XS5W-T421-DMC-SS
Rugged RJ45 plugs type		UNIKUN	3	XS5W-T421-EMC-SS
Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black			5	XS5W-T421-GMC-SS
33.5 33.5.1 2.35.1			10	XS5W-T421-JMC-SS

<sup>\*1</sup> Cables with standard RJ45 plugs are available in the following lengths: 0.2 m, 0.3 m, 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m, 7.5 m, 10 m, 15 m, 20 m. Cables with rugged RJ45 plugs are available in the following lengths: 0.3 m, 0.5 m, 1 m, 2 m, 3 m, 5 m, 10 m, 15 m. For details, refer to the Industrial Ethernet Connectors Catalog (Cat. No. G019).

\*2 The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use. Although the LSZH cable is

single shielded, its communications and noise characteristics meet the standards.

<sup>\*3</sup> Cables colors are available in yellow, green, and blue.

<sup>\*4</sup> For details, contact your OMRON representative.

#### Cables / Connectors

It	em	Recommended manufacturer	Model
Products for EtherCAT or EtherNet/IP		Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5 x 4P CP *1
(1000BASE-T/100BASE-TX)	Cable	Kuramo Electric Co.	KETH-SB *1
Wire gauge and number of pairs:		SWCC Showa Cable Systems Co.	FAE-5004 *1
AWG24, 4-pair cable	RJ45 Connector	Panduit Corporation	MPS588-C *1
	Cable	Kuramo Electric Co.	KETH-PSB-OMR *2
Products for EtherCAT or EtherNet/IP	Cable	JMACS Japan Co., Ltd.	PNET/B *2
(100BASE-TX/10BASE-T) Wire gauge and number of pairs: AWG22, 2-pair cable	RJ45 Assembly Connector	OMRON	XS6G-T421-1 *2

<sup>\*1</sup> We recommend you to use the above Cable and RJ45 Connector together.

Automation Software Sysmac Studio
Please purchase a DVD and licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. The license does not include the DVD.

Item	Superifications		Model	
item	Specifications	Number of licenses	Media	Wodei
	The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of	(Media only)	Sysmac Studio (32bit) DVD *2	SYSMAC-SE200D
	machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCat Slave, and the HMI.	(Media only)	Sysmac Studio (64bit) DVD *2	SYSMAC-SE200D-64
Sysmac Studio Standard Edition	Windows 8 (32-bit/64-bit version) / Windows 8.1 (32-bit/64-bit version) / Windows 8.1 (32-bit/64-bit version) / Windows 10 Pro (32/64bit) or Enterprise (32/64bit) *1 This software provides functions of the Vision Edition. Refer to OMRON website for details such as supported models and	1 license	-	SYSMAC-SE201L
Ver.1.		3 license	-	SYSMAC-SE203L
		10 license	_	SYSMAC-SE210L
		30 license	_	SYSMAC-SE230L
		50 license	_	SYSMAC-SE250L
Sysmac Studio Vision Edition Ver.1.□□ *3 *4	Sysmac Studio Vision Edition is a limited license that provides selected functions required for Vision Sensor FH-series/ Smart Camera FHV7-series/FQ-M-series settings.	1 license	_	SYSMAC-VE001L
Sysmac Studio Robot Additional Option *4	Sysmac Studio Robot Additional Option is a license to enable the Vision & Robot integrated simulation.	1 license	_	SYSMAC-RA401L

e: 1. Site licenses are available for users who will run Sysmac Studio on multiple computers. Ask your OMRON sales representative for details.

2. Sysmac Studio version 1.07 or higher supports the FH Series. Sysmac Studio does not support the FH-L550/-L550-10.

Model "SYSMAC-SE20DD-64" runs on Windows 10 (64bit).

The same media is used for both the Standard Edition and the Vision Edition.

With the Vision Edition, you can use only the setup functions for FH-series/FQ-M-series Vision Sensors.

This product is a license only. You need the Sysmac Studio Standard Edition DVD media to install it.

## **Development Environment**

Please purchase a CD-ROM and licenses the first time you purchase the Application Producer. CD-ROMs and licenses are available individually. The license does not include the CD-ROM.

Product	Specifications	Number of Model Standards licenses	Media	Model
Application Producer	Software components that provide a development environment to further customize the standard controller features of the FH Series. System requirements: CPU: Intel Pentium Processor (SSE2 or higher) OS: Windows 7 Professional (32/64bit) or Enterprise(32/64bit) or Ultimate (32/64bit), Windows 8 Pro (32/64bit) or Enterprise (32/64bit),	— (Media only)	CD-ROM	FH-AP1
	Windows 8.1 Pro (32/64bit) or Enterprise (32/64bit), Windows 10 Pro (32/64bit) or Enterprise (32/64bit) .NET Framework: .NET Framework 3.5 SP1 or higher Memory: At least 2 GB RAM Available disk space: At least 2 GB Browser: Microsoft® Internet Explorer 6.0 or later Display: XGA (1024 × 768), True Color (32-bit) or higher Optical drive: CD/DVD drive The following software is required to customize the software: Microsoft® Visual Studio® 2008 Professional or Microsoft® Visual Studio® 2010 Professional	1 license	_	FH-AP1L

<sup>\*2</sup> We recommend you to use the above Cable and RJ45 Assembly Connector together.

## Accessories

ltem	Descriptions				Model	
2,4000	USB Memory		2 GB		FZ-MEM2G	
•	OOD Montery		8 GB		FZ-MEM8G	
208	SD Card		2 GB		HMC-SD291	
208	OB Gara		4 GB		HMC-SD491	
With the second	Display/USB Switcher				FZ-DU	
_	Mouse Recommended Pr Driverless wired mouse (A mouse that requires the		installed is not supported.)			
10 C C E	EtherCAT junction slaves	3 port	Power supply voltage: 20.4 to 28.8 VDC	Current consumption: 0.08 A	GX-JC03	
200 200 200	LitterCAT juriculor slaves	6 port	(24 VDC -15 to 20%)	Current consumption: 0.17 A	GX-JC06	
and a	Industrial Switching Hubs	3 port	Failure detection: None	Current consumption: 0.08 A	W4S1-03B	
	for EtherNet/IP and Ether- net	5 port	Failure detection: None	Current consumption:	W4S1-05B	
	net	5 port	Failure detection: Supported		W4S1-05C	
_	Calibration Plate	1			FZD-CAL	
		DIN rail mounting (For Lite Controlle			FH-XDM-L	
Common items related to DIN rail (for FH-L550/-L550-16	related to DIN rail	DIN 35mm rail	PHOENIX CONTACT	Length: 75.5/95.5/115.5/200 cm     Height: 7.5mm     Material: Iron     Surface: Conductive	NS 35/7,5 PERF	
	(for FH-L550/-L550-10)		PHOENIX CONTACT	Length:75.5/95.5/115.5/200 cm     Height: 15mm     Material: Iron     Surface: Conductive	NS 35/15 PERF	
05		End plate	PHOENIX CONTACT	Need 2 pieces each Sensor Controller	CLIPFIX 35	
		1		LED	FLV Series	
			External lighting controller	High-brightness LED	FL-BR/DR Serie	
_	External Lights			Photometric Stereo Light	FL-PS Series	
			Built-in lighting controller	MDMC Light	FL-MD Series	
		Built-in lighting controller MDMC Light  Mounting Bracket				
	For Intelligent Compact Di	For Intelligent Compact Digital CMOS Camera			FQ-XL2	
				Polarizing Filter Attachment	FQ-XF1	
	Mounting Bracket for FZ-S		-S□X		FZ-S-XLC	
	Mounting Bracket for FZ-S	5□2M			FZ-S2M-XLC	
_	Mounting Bracket for FH-S	S□, FZ-S□5M□, F	H-S□X05, FH-S□X12, FH-S□	]21R	FH-SM-XLC	
	Mounting Bracket for FH-S	S□12			FH-SM12-XLC	
	M42 - F Mount Conversion	Adapter			FH-ADF/M42-10	

<sup>\*</sup> Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

## Lenses

Refer to the Vision Accessory Catalog (Cat. No. Q198) for details.

			Recommended lens				
Resolution	Camera Model	Size of image element	Standard Lens	Telecentric Lens	Vibrations and Shocks Resistant Lens		
	FZ-SF/SFC		FZ-LES Series				
200 000	FZ-SP/SPC	4/0"	FZ-LES Series				
300,000-pixel	FZ-S/SC	1/3" equivalent					
	FH-SM/SC		SV-V Series	VO TOULO :	VS-MCA Series		
400,000-pixel	FH-SMX/SCX	1/2.9" equivalent		VS-TCH Series	Non-telecentric Macro VS-MC Series		
0 1111 11	FZ-S2M/SC2M	1/1.8" equivalent	SV-H Series				
2 million-pixel	FH-SM02/SC02	2/3" equivalent	VO.114.0. :	\(\(\text{O}\) \(\text{TE\}\(\text{O}\) \(\text{C}\)	VS-MCA Series		
4 million-pixel	FH-SM04/SC04	1" equivalent	VS-H1 Series	VS-TEV Series	VS-MCH Series		
	FH-SM05R/SC05R	1/2.5" equivalent			VS-MCA Series		
5 million-pixel	FZ-S5M3/SC5M3	2/3" equivalent	SV-H Series	VS-TCH Series	Non-telecentric Macro		
	FH-SMX05/SCX05	2/3" equivalent			VS-MC Series		
40 '''' ' 1	FH-SMX12/SCX12	1.1" equivalent	VS-LLD Series	VS-TEV Series			
12 million-pixel	FH-SM12/SC12	1.76" equivalent	VS-L/M42-10 Series		VS-MCL/M42-10 Series		
20.4 million-pixel	FH-SM21R/SC21R	1" equivalent	VS-LLD Series	VS-TEV Series	VS-MCH Series		

# **Ratings and Specifications (FH Sensor Controllers)**

# High-speed, Large-capacity Controller

Sensor Contro Sensor Contro			FH-5550/5050	FH-5550/5050 Series FH-5550/5050-10	FH-5550/5050-20	FH-2050	FH-2050 Series FH-2050-10	FH-2050-20	
Parallel IO			NPN/PNP (common)	D DAM CACD DOM		I	•		
Memory, Stora	ge			FH-5550 series : 32GB RAM, 64GB ROM FH-5050 series : 8GB RAM, 32GB ROM					
Number of cor	es	1	4 cores			2 cores			
	Operation	Standard  Double Speed Multi-input	Yes Yes						
	Mode	Non-stop adjustment mode	Yes						
		Multi-line random-trigger mode	Yes (Maximum 8 line	s) *1					
	Parallel Proces		Yes	1			1.4		
	Number of Con	nectable Camera	2	4	8 All of the FH-S series	2	4	8 All of the FH-S ser	
	Supported	FH-S series camera	All of the FH-S series connectable.	cameras are	cameras are	All of the FH-S serie connectable.	s cameras are	cameras are	
Main	Camera	FZ-S series camera		cameras are connectal	connectable. *2	comicotable.		connectable. *2	
unctions	Camera I/F	FZ-S series camera	OMRON I/F	cameras are connecta	ne.				
	Possible Numb	er of Captured Images	Refer to page 14.						
		of Logging Images to Sensor Controller		stem FH/FZ5 Series U	ser's Manual (Cat. No. 2	Z365).			
	Possible Numb	USB Mouse	128 Ves (wired LISB and	driver is unnecessary ty	ne)				
	on UI	Touch Panel	Yes (RS-232C/USB of		pe)				
	Setup	1 111 111		flow using Flow editing	<b>]</b> .				
	Language			implified Chinese, Trad	tional Chinese, Korean	, German, French, Spa	anish, Italian, Vietname	ese, Polish	
	Serial Commun	Protocol	RS-232C × 1 Non-procedure (TCP)	IIIDD)					
	Communication		1000BASE-T × 2	ODI )					
	EtherNet/IP Co	mmunication	Yes (Target/Ethernet	port)					
	PROFINET Cor	nmunication	<ul> <li>Yes (Slave/Etherne</li> <li>Conformance class</li> </ul>		<del></del>	<del></del>	<del></del>	<del></del>	
	EtherCAT Com	munication			Communications Spec	cifications.			
			12 inputs/31 outputs		<u> </u>				
			Use 1 Line.     Operation mode:	Except Multi-line rando	m-trigger mode				
			17 inputs/37 outputs		99				
External			Use 2 Lines.     Operation mode:	Multi-line random-triage	er mode				
Interface	Parallel I/O		14 inputs/29 outputs	Operation mode: Multi-line random-trigger mode.      14 inputs/29 outouts:					
			Use 3 to 4 Lines.     Operation mode:	Multi-line random-trigge	ur modo				
			19 inputs/34 outputs		i mode.				
			Use 5 to 8 Lines.     Operation mode: Multi-line random-trigger mode.						
			Input voltage: 5 V ± 5%						
	Encoder Interfa	ace	Signal: RS-422A Line Driver Level Phase A/B/Z: 1 MHz						
	Monitor Interface		DVI-I output (Analog RGB & DVI-D single link) × 1						
	USB I/F		USB3.0 host × 2 (BUS	S Power: Port5 V/0.5 A					
			•	S Power: Port5 V/0.5 A					
	SD Card I/F		SDHC × 1 POWER: Green						
	Main		ERROR: Red RUN: Green						
			ACCESS: Yellow						
			NET RUN1: Green LINK/ACT1: Yellow						
Indicator	Ethernet		NET RUN2: Green						
Lamps	OD Court		LINK/ACT2: Yellow SD POWER: Green						
	SD Card		SD BUSY: Yellow						
	EtherCAT		ECAT RUN: Green LINK/ACT IN: Green						
	Ethercal		LINK/ACT OUT: Gree ECAT ERR: Red	en					
Power-supply	voltage		20.4 VDC to 26.4 VD	С					
	When connecting	an intelligent compact digital camera							
	controller wit	ting the following light or lighting hout an external power supply FLV-TCC4, FLV-TCC3HB							
Current	FLV-TCC1	, FLV-TCC4, FLV-TCC3HB EP, FL-TCC1	5. 6 A max.	7. 7 A max.	12. 2 A max.	4. 6 A max.	6. 6 A max.	11. 2 A max.	
consumption	<ul> <li>When connecting controller</li> </ul>	ting the following light or light-							
	FL-TCC1P	S, FL-MD⊡MC							
Duille In East	Other than abo	ve	4. 5 A max.	5. 5 A max.	7. 3 A max.	3. 5 A max.	4. 3 A max.	6. 3 A max.	
Built-in FAN			Yes Operating: 0°C to +45	5°C		Operating: 0°C to +5	50°C		
	Ambient tempe	erature range	Storage: -20 to +65°C	(with no icing or conde	ensation)		C (with no icing or con	idensation)	
	Ambient humic	lity range	Operating:35 to 85%R	RH H (with no condensation					
	Ambient atmos	sphere	No corrosive gases	1 (with no condensation	1)				
			Oscillation frequency						
	Vibration tolera	anco	Half amplitude: 0.1 mm Acceleration: 15 m/s <sup>2</sup>						
Usage Environment	Vibration tolera	ince	Sweep time: 8 minute/count Sweep count: 10						
			Vibration direction: up and down/front and behind/left and right						
	Shock resistan	ce	Impact force: 150 m/s <sup>2</sup> Test direction: up and down/front and behind/left and right						
			• DC power						
	Noise immunity	Fast Transient Burst	Direct infusion: 2kV, Pulse rising: 5ns, Pulse width: 50ns, Burst continuation time: 15ms/0.75ms, Period: 300ms, Application time: 1 n						
			Direct infusion: 1kV, Pulse rising: 5ns, Pulse width: 50ns, Burst continuation time: 15ms/0.75ms, Period: 300ms, Application time: 1 m						
	Grounding			00 Ω or less grounding i	esistance) *3				
	Dimensions		190 mm × 115 mm × Note Height: Including						
xternal	Weight		Approx. 3.4 kg	Approx. 3.6 kg	Approx. 3.6 kg	Approx. 3.4 kg	Approx. 3.6 kg	Approx. 3.6 kg	
eatures	Degree of prote	ection	IEC60529 IP20 Cover: zinc-plated ste	ael nlate					
	Case material		Side plate: aluminum						
			Instruction Sheet (Jar	panese and English): 1,	Installation Instruction I	Manual for FH series:1	l,	1): 1 (mela)	
Accessories			Ceneral Compliance	intormation and instruc ra cable: 2 (FH-5⊡50, f	ions for EU:1, Member	registration sneet: 1, F	OWER SOURCE (FM-XCI	v). I (IIIdle),	

<sup>\*1</sup> According to the CPU performance, FH-2050 series is recommended to use up to two lines in this mode.
\*2 Up to eight cameras can be connected in total including up to four 12 or 20.4 million-pixel cameras.
\*3 Existing third class grounding

## **Lite Controllers**

Sensor Controll	ler Series		FH-L55	0 Series			
Sensor Controll	ler Model		FH-L550	FH-L550-10			
Parallel IO			NPN/PNP (common)				
Memory, Storag	je	+	4GB RAM, 4GB ROM				
		Standard	Yes				
		Double Speed Multi-input Non-stop adjustment	Yes				
	Operation Mode	mode	Yes				
		Multi-line random-trigger	No				
	Parallel Processir	mode	Yes				
	Number of Conne	<u> </u>	2	4			
	Supported	FH-S series camera	All of the FH-S series cameras except FH-SM21R/SC21R				
Main Func- tions	Camera	FZ-S series camera	All of the FZ-S series cameras are connectable.				
tions	Camera I/F		OMRON I/F				
		of Captured Images	Refer to page 14.				
	Sensor Controller	of Logging Images to	Refer to the Vision System FH/FZ5 Series User's Manual (Cat. No. Z	365).			
	Possible Number	of Scenes	128				
	UI Operations	USB Mouse	Yes (wired USB driver-less type)				
		Touch Panel	Yes (RS-232C/USB connection: FH-MT12)				
	Setup		Create the processing flow using Flow editing.	Cormon Franch Counish Italian Vistances Delich			
	Language Serial Communication	ation	Japanese, English, Simplified Chinese, Traditional Chinese, Korean, RS-232C × 1	German, French, Spanish, Italian, Vietnamese, Polish			
	Ethernet	Protocol	Non-procedure (TCP/UDP)				
	Communication	I/F	1000BASE-T × 1				
	EtherNet/IP Comm	nunication	Yes (Target/Ethernet port)				
	PROFINET Comm	unication	Yes (Slave/Ethernet port)     Conformance class A				
	EtherCAT Commu	ınication	No				
External			High-speed input: 1				
Interface	Parallel I/O		Normal speed: 9     High-speed output: 4				
			Normal speed: 23				
	Encoder Interface		None				
	Monitor Interface		DVI-I output (Analog RGB & DVI-D single link) × 1				
	USB I/F		USB2.0 host × 1: BUS Power: Port 5 V/0.5 A USB3.0 × 1: BUS Power: Port 5 V/0.5 A				
	SD Card I/F		SDHC × 1				
			POWER: Green				
	Main		ERROR: Red RUN: Green				
Indicator			ACCESS: Yellow				
Lamps	Ethernet		NET RUN: Green LINK/ACT: Yellow				
	SD Card		SD POWER: Green				
			SD BUSY: Yellow				
Power-supply v	EtherCAT		None 20.4 VDC to 26.4 VDC				
rower-supply v		an intelligent compact dig-	20.4 VDC to 20.4 VDC				
	ital camera						
	When connecting ighting controll	g the following light or er without an external					
Current	power supply		2.7 A max.	4.4 A max.			
consumption	FLV-TCC1, FI	LV-TCC4, FLV-TCC3HB . FL-TCC1					
	When connecting	g the following light or					
	lighting controll FL-TCC1PS, I						
	Other than above		1.5 A max.	2.0 A max.			
Built-in FAN			No				
	Ambient temperat	ture range	Operating: 0°C to 55°C Storage: -25 to +70°C				
	Ambient humidity	range	Operating and Storage: 10 to 90%RH (with no condensation)				
	Ambient atmosph	ere	No corrosive gases				
	Vibration tolerand	e	5 to 8.4 Hz with 3.5 mm amplitude, 8.4 to 150 Hz, acceleration of 9.8 m/s <sup>2</sup>				
Usage Envi-	Shook resister		100 min each in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)  Impact force: 150 m/s <sup>2</sup>				
ronment	Shock resistance		Test direction: up and down/front and behind/left and right				
			DC power     Direct infusion: 2kV, Pulse rising: 5ns, Pulse width: 50ns,				
	Noise	Fast Transient Burst	Burst continuation time: 15ms/0.75ms, Period: 300ms, Application time: 1 min				
	immunity		I/O line     Direct infusion: 1kV, Pulse rising: 5ns, Pulse width: 50ns,				
			Burst continuation time: 15ms/0.75ms, Period: 300ms, Application	time: 1 min			
	Grounding		Type D grounding (100 $\Omega$ or less grounding resistance) *				
External	Dimensions Weight		200 mm × 80 mm × 130 mm Approx. 1.5 kg	Approx. 1.5 kg			
External Features	Degree of protect	ion	IEC60529 IP20	rippion. I.o ng			
	Case materials		PC				
A 000 0 0 0 0 1 1			Instruction Sheet (Japanese and English): 1, Installation Instruction N	Manual for FH-L series:1,			
Accessories			General Compliance Information and Instructions for EU:1, Member r Power source (FH-XCN-L):1 (male)	ogisu auon Siloot. 1,			

<sup>\*</sup> Existing third class grounding

## Maximum Number of Loading Images during Multi-input

Camera	Model	Max. Number of Loading Images during Multi-input *1		
Intelligent Compact Digital CMOS Cameras *2	FZ-SQ010F/-SQ050F/-SQ100F/-SQ100N	256		
0.3 million pixels CCD/CMOS Cameras	FZ-S/-SC/-SF/SFC/-SH/-SHC/-SP/-SPC FH-SM/-SC	256		
0.4 million pixels CMOS Cameras	FH-SMX/-SCX	256		
2 million pixels CCD Cameras	FZ-S2M/-SC2M	64		
2 million pixels CMOS Cameras	FH-SM02/-SC02	51		
4 million pixels CMOS Cameras	FH-SM04/-SC04	32		
5 million pixels CCD/CMOS Cameras	FZ-S5M3/-SC5M3/-S5M2 FH-SMX05/-SCX05/-SM05R/-SC05R	25		
12 million pixels CMOS Cameras	FH-SM12/-SC12/-SMX12/-SCX12	10		
20.4 million pixels CMOS Cameras	FH-SM21R/-SC21R	6		

When using two camera cables for connection, the maximum number of loaded images during multi-input is twice the number given in the table. The multi-input function cannot be used when the built-in light of an intelligent compact digital camera is used. Refer to the Vision System FH/FZ5 Series User's Manual (Cat. No. Z340) for details.

# **Ratings and Specifications (Cameras)**

# **High-speed Digital CMOS cameras**

Model	FH-SM	FH-SC	FH-SM02	FH-SC02	FH-SM04	FH-SC04	FH-SM12	FH-SC12
Image elements	CMOS image elements (1/3-inch equivalent)			CMOS image elements (2/3-inch equivalent)		CMOS image elements (1-inch equivalent)		lements valent)
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color	Monochrome	Color
Effective pixels	640 (H) × 480 (\	/)	2040 (H) × 1088	S (V)	2040 (H) × 2048	3 (V)	4084 (H) × 307	2 (V)
Imaging area H x V (opposing corner)	4.8 × 3.6 (6.0 mm)		11.26 × 5.98 (12.76 mm)		11.26 × 11.26 (15.93 mm)		22.5 × 16.9 (28	.14 mm)
Pixel size	7.4 (µm) × 7.4 (µ	um)	$5.5 (\mu m) \times 5.5 (\mu m)$	um)	$5.5 (\mu m) \times 5.5 (\mu m)$	μm)	5.5 (μm) × 5.5 (	μm)
Shutter function	Electronic shutter Shutter speeds 20 μs to 100 ms	can be set from		Electronic shutter; Shutter speeds can be set from 25 $\mu s$ to 100 ms.			Electronic shutter; Shutter speeds can be set from 60 μs to 100 ms.	
Partial function	1 to 480 lines	2 to 480 lines	1 to 1088 lines	2 to 1088 lines	1 to 2048 lines	2 to 2048 lines	4 to 3072 lines (4-line increment	nts)
Frame rate (Image Acquisition Time *1)	308 fps (3.3 ms)	)	219 fps (4.6 ms) *2		118 fps (8.5 ms) *2		38.9 fps (25.7 ms) *2	
Lens mounting	C mount		1				M42 mount	
Field of vision, installation distance	Selecting a lens	according to the	field of vision and	l installation dista	nce			
Ambient temperature range	Operating: 0 to	40 °C, Storage: -2	25 to 65 °C (with r	no icing or conder	nsation)			
Ambient humidity range	Operating and s	torage: 35% to 8	5% (with no conde	ensation)				
Weight	Approx.105 g		Approx.110 g				Approx.320 g	
Accessories	Instruction manu	ual					•	

Model	FH-SMX	FH-SCX	FH-SMX05	FH-SCX05	FH-SMX12	FH-SCX12	
Image elements	CMOS image elements	(1/2.9-inch equivalent)	CMOS image elemen	ts (2/3-inch equivalent)	CMOS image elemen	nts (1.1-inch equivalent)	
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color	
Effective pixels	720 (H) × 540 (V)	11.	2448 (H) × 2048 (V)		4092 (H) × 3000 (V)	*	
Imaging area H x V (opposing corner)	4.97 × 3.73 (6.21 mm)		8.45 × 7.07 (11.01 mr	8.45 × 7.07 (11.01 mm)		mm)	
Pixel size	6.9 (μm) × 6.9 (μm)		$3.45 (\mu m) \times 3.45 (\mu m)$	)			
Shutter function	Electronic shutter; Shutter speeds can be set from 1 μs to 100 ms.				Electronic shutter; Shutter speeds can be set from 15 μs to 100 ms.		
Partial function	4 to 540 lines (4-line i	ncrements)	4 to 2048 lines (4-line increments)		4 to 3000 lines (4-line increments)		
Frame rate (Image Acquisition Time *1)	523.6 fps (1.9 ms)		97.2 fps (10.3 ms) *2		40.1 fps (24.9 ms) *2		
Lens mounting	C mount						
Field of vision, installation distance	Selecting a lens accor	ding to the field of vision	on and installation dista	nce			
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C (with no icing or cond		Operating: 0 to 40 °C Storage: -25 to 65 °C (with no icing or cond				
Ambient humidity range	Operating and storage	e: 35% to 85% (with no	condensation)				
Weight	Approx.48 g		Approx.85 g				
Accessories	Instruction manual, G	eneral Compliance Info	rmation and Instruction	s for EU			

The image acquisition time does not include the image conversion processing time of the sensor controller. Frame rate in high speed mode when the camera is connected using two camera cables.

# **Digital CMOS Cameras**

Model	FH-SM05R	FH-SC05R	FH-SM21R	FH-SC21R	FZ-S5M3	FZ-SC5M3
Image Elements	CMOS image elements	(1/2.5-inch equivalent)	CMOS image elemen	ts (1-inch equivalent)	CMOS image element	s (2/3-inch equivalent)
Color/Monochrome	Monochrome	Color	Monochrome	Color	Monochrome	Color
Effective Pixels	2592 (H) × 1944 (V)		5544 (H) × 3692 (V)		2448 (H) × 2048 (V)	
Imaging area H × V (opposing corner)	5.70 × 4.28 (7.13 mm)		13.31 × 8.86 (16.00 m	nm)	8.45 × 7.07 (11.01 mr	n)
Pixel Size	2.2 (μm) × 2.2 (μm)		2.4 (μm) × 2.4 (μm)		3.45 (μm) × 3.45 (μm)	1
Scan Type	Progressive					
Shutter Method	Rolling shutter (Globa	I reset mode supported	1)		Global shutter	
Shutter Function	Electronic shutter; Shutter speeds can be s in multiples of 50 μs	et from 500 to 10000 ms	Electronic shutter; Shutter speeds can be set from 50 μs to 100 ms.		Electronic shutter; Shutter speeds can be set from 20 μs to 100 ms.	
Partial function	4 to 1944 lines (2-line	increments)	1848 to 3692 lines		4 to 2048 lines	
Frame rate (Image Acquisition Time *)	14 fps (71.7ms)		23.5 fps (42.6ms)		25.6 fps (38.2ms)	
Lens Mounting	C mount					
Field of vision, Installation distance	Selecting a lens accor	ding to the field of vision	on and installation dista	nce		
Ambient temperature range	Operating: 0 to +40°C Storage: -30 to 65°C (with no icing or condensation)		Operating: 0 to +40°C Storage: -20 to 65°C (with no icing or condensation)		Operating: 0 to +40°C Storage: -30 to 65°C (with no icing or conde	
Ambient humidity range	Operating: 35 to 85%	RH, Storage: 35 to 85%	RH (with no condensa	tion)		
Weight	Approx. 52 g		Approx. 85 g			
Accessories	Instruction Sheet		Instruction Sheet, Ger	neral Compliance Inforr	mation and Instructions	for EU
	·-	·-	·-	·-		·

<sup>\*</sup> The image acquisition time does not include the image conversion processing time of the sensor controller.

# **Digital CCD Cameras**

Model	FZ-S	FZ-SC	FZ-S2M	FZ-SC2M	
Image elements			Interline transfer reading a CCD image elements (1/1.		
Color/Monochrome	Monochrome	Color	Monochrome	Color	
Effective pixels	640 (H) × 480 (V)		1600 (H) × 1200 (V)		
Imaging area H x V (opposing corner)	4.8 × 3.6 (6.0mm)		7.1 × 5.4 (8.9mm)	7.1 × 5.4 (8.9mm)	
Pixel size	7.4 (μm) × 7.4 (μm)		4.4 (μm) × 4.4 (μm)	4.4 (μm) × 4.4 (μm)	
Shutter function	Electronic shutter; select shutter speeds from 20 µs to 100 ms				
Partial function	12 to 480 lines		12 to 1200 lines	12 to 1200 lines	
Frame rate (Image Acquisition Time *)	80 fps (12.5 ms)		30 fps (33.3 ms)	30 fps (33.3 ms)	
Lens mounting	C mount				
Field of vision, installation distance	Selecting a lens according to the field of vision and installation distance				
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C (with no icing or condensation)		Operating: 0 to 40 °C Storage: -25 to 65 °C (with no icing or condensation)		
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)				
Weight	Approx. 55 g		Approx. 76 g		
Accessories	Instruction manual				

<sup>\*</sup> The image acquisition time does not include the image conversion processing time of the sensor controller.

# **Small CCD Digital Cameras**

Model	FZ-SF	FZ-SFC	FZ-SP	FZ-SPC		
Image elements	Interline transfer reading all pixels, CCD image elements (1/3-inch equivalent)					
Color/Monochrome	Monochrome Color Monochrome Color					
Effective pixels	640 (H) × 480 (V)					
Imaging area H x V (opposing corner)	4.8 × 3.6 (6.0mm)	4.8 × 3.6 (6.0mm)				
Pixel size	7.4 (μm) × 7.4 (μm)					
Shutter function	Electronic shutter; select shutter	Electronic shutter; select shutter speeds from 20 μm to 100 ms				
Partial function	12 to 480 lines					
Frame rate (Image Acquisition Time *)	80 fps (12.5ms)					
Lens mounting	Special mount (M10.5 P0.5)					
Field of vision, installation distance	Selecting a lens according to the field of vision and installation distance					
Ambient temperature range	Operating: 0 to 50 °C (camera amp) 0 to 45 °C (camera head) Storage: -25 to 65 °C (with no icing or condensation)					
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)					
Weight	Approx. 150 g					
Accessories	Instruction manual, installation bracket, Four mounting brackets (M2)  Instruction manual					

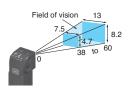
<sup>\*</sup> The image acquisition time does not include the image conversion processing time of the sensor controller.

# **Intelligent Compact Digital CMOS Cameras**

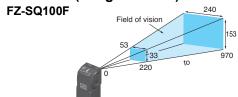
Model	FZ-SQ010F	FZ-SQ050F	FZ-SQ100F	FZ-SQ100N	
Image elements	CMOS color image elements (1/3-inch equivalent)				
Color/Monochrome	Color				
Effective pixels	752 (H) × 480 (V)				
Imaging area H x V (opposing corner)	4.51 × 2.88 (5.35mm)				
Pixel size	6.0 (μm) × 6.0 (μm)				
Shutter function	1/250 to 1/32,258	1/250 to 1/32,258			
Partial function	8 to 480 lines				
Frame rate (Image Acquisition Time *1)	60 fps (16.7 ms)				
Field of vision	7.5 × 4.7 to 13 × 8.2 mm	13 × 8.2 to 53 × 33 mm	53 × 33 to 240 × 153 mm	29 × 18 to 300 × 191 mm	
Installation distance	38 to 60 mm	56 to 215 mm	220 to 970 mm	32 to 380 mm	
LED class *2	Risk Group2				
Ambient temperature range	Operating: 0 to 50 °C Storage: -25 to 65 °C				
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)				
Weight	Approx. 150 g Approx. 140 g				
Accessories	Mounting bracket (FQ-XL), polarizing filter attachment (FQ-XF1), instruction manual and warning label				

The image acquisition time does not include the image conversion processing time of the sensor controller. Applicable standards: IEC62471-2

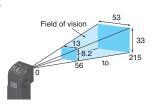
## • Narrow View FZ-SQ010F



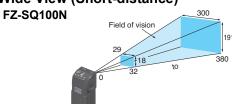
## • Wide View (Long-distance)



## • Standard FZ-SQ050F



## • Wide View (Short-distance)



# **Ratings and Specifications (Cable, Monitor)**

## **Camera Cables**

Model	FZ-VS3 (2 m)	FZ-VSB3 (2 m)	FZ-VSL3 (2 m)	FZ-VSLB3 (2 m)
Туре	Standard	Bend resistant	Right-angle	Bend resistant Right-angle
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times			m
Ambient temperature range	Operation and storage: 0 to 65 °C (with no icing or condensation)			
Ambient humidity range	Operation and storage: 40 to 70%RH (with no condensation)			
Ambient atmosphere	No corrosive gases			
Material	Cable sheath, connector: PVC			
Minimum bending radius	69mm	69mm	69mm	69mm
Weight	Approx. 170 g	Approx. 180 g	Approx. 170 g	Approx. 180 g

# **Cable Extension Unit**

Model	FZ-VSJ
Power supply voltage *1	11.5 to 13.5 VDC
Current consumption *2	1.5 A max.
Ambient temperature range	Operating: 0 to 50 °C; Storage: -25 to 65 °C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35 to 85% (with no condensation)
Weight	Approx. 240 g
Accessories	Instruction Sheet and 4 mounting screws

<sup>\*1</sup> A 12-VDC power supply must be provided to the Cable Extension Unit when connecting the Intelligent Compact Camera, or the Lighting Controller.

## **Long-distance Camera Cables**

Model	FZ-VS4 (15 m)	FZ-VSL4 (15 m)
Туре	Standard	Right-angle
Shock resistiveness (durability)	10 to 150 Hz single amplitude 0.15 mm 3 directions, 8 strokes, 4 times	
Ambient temperature range	Operation and storage: 0 to 65 °C (with no icing or condensation)	
Ambient humidity range	Operation and storage: 40 to 70%RH (with no condensation)	
Ambient atmosphere	nt atmosphere No corrosive gases	
Material Cable sheath, connector: PVC		: PVC
Minimum bending radius	linimum bending radius 78 mm	
Weight	Approx. 1400 g	

## **Encoder Cable**

Model	FH-VR
Vibration resistiveness	10 to 150 Hz single amplitude 0.1 mm 3 directions, 8 strokes, 10 times
Ambient temperature range	Operation: 0 to 50 °C; Storage: -10 to 60 °C (with no icing or condensation)
Ambient humidity range	Operation and storage: 35 to 85%RH (with no condensation)
Ambient atmosphere	No corrosive gases
Material	Cable Jacket: Heat, oil and flame resistant PVC Connector: polycarbonate resin
Minimum bending radius	65 mm
Weight	Approx. 104 g

## **Touch Panel Monitor**

Model		FH-MT12
	Display area	12.1 inch
	Resolution	1024 (V) × 768 (H)
	Number of color	16,700,000 colors (8 bit/color)
	Brightness	500cd/m <sup>2</sup> (Typ)
Major Function	Contrast Ratio	600:1 (Typ)
	Viewing angle	Left and right: each 80°, upward: 80°, downward: 60°
	Backlight Unit	LED, edge-light
	Backlight lifetime	About 100,000hour
	Touch panel	4wire resistive touch screen
External interface	Video input	analog RGB
	Touch panel signal	USB
	Touch panel signal	RS-232C
	Power supply voltage	24 VDC (21.6 to 26.4 VDC)
Ratings	Current consumption	0.5A
Katings	Insulation resistance	Between DC power supply and Touch Panel Monitor FG: 20 M $\Omega$ or higher (rated voltage 250 V)
	Ambient temperature range	Operating: 0 to 50°C, Storage: -20 to +65°C (with no icing or condensation)
	Ambient humidity range	Operating and Storage: 20 to 85 %RH (with no icing or condensation)
Operating	Ambient environment	No corrosive gas
environment	Vibration resistance	10 to 150 Hz, one-side amplitude 0.1 mm (Max. acceleration 15 m/s²) 10 times for 8 minutes for each three direction
	Degree of protection	Panel mounting: IP65 on the front
Operation	,	Touch pen
	Mounting	Panel mounting, VESA mounting
Structure	Weight	Approx.2.6 kg
	Material	Front panel: PC/PBT, Front Sheet: PET, Rear case: SUS

Note: FH Series Sensor Controllers version 5.32 or higher is required.

## **Monitor Cables**

Model	FH-VMDA (2 m)	FH-VUAB (2 m)	XW2Z-200PP-1 (2 m)	
Cable type	DVI-Analog Conversion Cable	USB Cable	RS-232C Cable	
Vibration resistance	10 to 150 Hz, one-side amplitude 0.1 mm,	10 times for 8 minutes for each three direct	ion	
Ambient Temperature	Operating Condition: 0 to 50°C, Storage C	Operating Condition: 0 to 50°C, Storage Condition: -10 to 60°C (with no icing or condensation)		
Ambient Humidity	Operating Condition: 35 to 85%RH, Storage	Operating Condition: 35 to 85%RH, Storage Condition: 35 to 85%RH (with no icing or condensation)		
Ambient environment	No corrosive gases	No corrosive gases		
Material	Cable outer sheath, Connector: PVC  Cable outer sheath: PVC, Connector: ABS/Ni Plating			
Minimum bend radius	36 mm	25 mm	59 mm	
Weight	Approx.220 g	Approx.75 g	Approx.162 g	

<sup>\*2</sup> The current consumption shows when connecting the Cable Extension Unit to an external power supply.

## **LCD Monitor**

Model	FZ-M08
Size	8.4 inches
Туре	Liquid crystal color TFT
Resolution	1,024 × 768 dots
Input signal	Analog RGB video input, 1 channel
Power supply voltage	21.6 to 26.4 VDC
Current consumption	Approx. 0.7 A max.
Ambient temperature range	Operating: 0 to 50 °C; Storage: -25 to 65 °C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35 to 85% (with no condensation)
Weight	Approx. 1.2 kg
Accessories	Instruction Sheet and 4 mounting brackets

# **EtherCAT Communications Specifications**

Item		Specifications	
Communications standard		IEC61158 Type 12	
Physical layer		100 BASE-TX (IEEE802.3)	
Modulation		Base band	
Baud rate		100 Mbps	
Topology		Depends on the specifications of the EtherCAT master.	
Transmission Media		Twisted-pair cable of category 5 or higher (double-shielded straight cable with aluminum tape and braiding)	
Transmission Distance		Distance between nodes: 100 m or less	
Node address setting		00 to 99	
External connection terminals	3	RJ45 × 2 (shielded) IN: EtherCAT input data, OUT: EtherCAT output data	
Send/receive PDO data sizes	Input	56 to 280 bytes/line (including input data, status, and unused areas) Up to 8 lines can be set. *	
Send/receive PDO data sizes	Output	28 bytes/line (including output data and unused areas) Up to 8 lines can be set. *	
Mailbox data size Input Output		512 bytes	
		512 bytes	
Mailbox	•	Emergency messages, SDO requests, and SDO information	
Refreshing methods		I/O-synchronized refreshing (DC)	

<sup>\*</sup> This depends on the upper limit of the master.

## **Version Information**

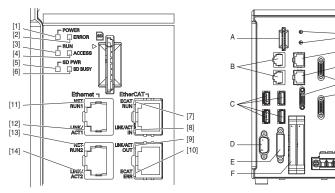
FH Series and Programming Devices
Use the latest version of Sysmac Studio Standard Edition/Vision Edition.

FH Series	Version of FH Series	Corresponding version of Sysmac Studio Standard Edition/Vision Edition
	Version 6.40	Supported by version 1.42* or higher.
	Version 6.31	Supported by version 1.30 or higher.
	Version 6.21	Supported by version 1.26 or higher.
	Version 6.11	Supported by version 1.25 or higher.
	Version 5.72	Supported by version 1.18 or higher.
FH-5550 ()	Version 5.71	Supported by version 1.18 or higher.
FH-5050 (-□) FH-2050 (-□)	Version 5.60	Supported by version 1.15 or higher.
	Version 5.50	Supported by version 1.14.89 or higher.
	Version 5.30	Supported by version 1.10.80 or higher.
	Version 5.20	Supported by version 1.10 or higher.
	Version 5.10	Supported by version 1.07.43 or higher.
	Version 5.00	Supported by version 1.07 or higher. Not supported by version 1.06 or lower.

<sup>\*</sup> Sysmac Studio Ver.1.42 will be supported soon.

# **Components and Functions**

Sensor Controllers High-speed, Large-capacity Controller Standard Controller (4-camera type)

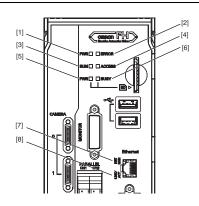


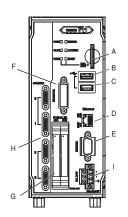
	Name	Description		
[1]	POWER LED Lit while power is ON.			
[2]	ERROR LED	Lit when an error has occurred.		
[3]	RUN LED	Lit while the layout turned on output setting is displayed.		
[4]	ACCESS LED	Blinks while the internal nonvolatile memory is accessed.		
[5]	SD POWER LED	Blinks while power is supplied to the SD memory card and the card is usable.		
[6]	SD BUSY LED	Blinks while the SD memory card is accessed.		
[7]	EtherCAT RUN LED	Lit while EtherCAT communications are usable.		
[8]	EtherCAT LINK/ACT IN LED	LINK/ACT IN LED Lit when connected with an EtherCAT device, and blinks while performing communications.		
[9]	EtherCAT LINK/ACT OUT LED Lit when connected with an EtherCAT device, and blinks while performing communications.			
[10]	EtherCAT ERR LED	Lit when EtherCAT communications have become abnormal.		
[11]	EtherNet NET RUN1 LED	Lit while EtherNet communications are usable.		
[12]	EtherNet LINK/ACK1 LED	Lit when connected with an EtherNet device, and blinks while performing communications.		
[13]	EtherNet NET RUN2 LED	Lit when EtherNet communications are usable.		
[14]	EtherNet LINK/ACK2 LED	Lit when connected with an EtherNet device, and blinks while performing communications.		

	Name	Description
Α	SD memory card installation connector	Install the SD memory card. Do not plug or unplug the SD memory card during measurement operation. Otherwise measurement time may be affected or data may be destroyed.
В	EtherNet connector	Connect an EtherNet device.  FH-2050 Series/FH-5□50 Series  Upper port: Ethernet port Lower port: Ethernet port, EtherNet/IP port, and PROFINET port are sharing use.
С	USB connector	Connect a USB device. Do not plug or unplug it during measurement operation.  Otherwise measurement time may be affected or data may be destroyed.
D	RS-232C connector	Connect an external device such as a programmable controller.
E	DVI-I connector	Connect a monitor.
F	I/O connector (control lines, data lines)	Connect the controller to external devices such as a sync sensor and PLC.
G	EtherCAT address setup volume	Used to set a node address (00 to 99) as an EtherCAT communication device.
Н	EtherCAT communication connector (IN)	Connect the opposed EtherCAT device.
1	EtherCAT communication connector (OUT)	Connect the opposed EtherCAT device.
J	Encoder connector	Connect an encoder.
K	Camera connector	Connect cameras.
L	Power supply terminal connector	Connect a DC power supply. Wire the controller independently on other devices. Wire * the ground line. Be sure to ground the controller alone.

 <sup>\*</sup> Use the attachment power terminal connector (male) of FH-XCN series.
 For details, refer to 5-3 Sensor Controller Installation on Vision System FH/FZ5 series Hardware Setup Manual (Z366).

# Lite Controllers (4-camera type)





	LED name Description	
[1]	PWR LED	Lit while power is ON.
[2]	ERROR LED	Lit when an error has occurred.
[3]	RUN LED	Lit while the layout turned on output setting is displayed.
[4]	ACCESS LED	Blinks while the internal nonvolatile memory is accessed.
[5]	SD PWR LED	Lit while power is supplied to the SD memory card and the card is usable.
[6]	SD BUSY LED	Lit when access to the SD memory card.
[7]	Ethernet NET RUN LED	Lit while Ethernet communications are usable.
[8]	Ethernet LINK/ACT LED	Blinks when connected with an Ethernet device, and blinks while performing communications.

	Connector name	Description
Α	SD memory card installation Install the SD memory card. Do not plug or unplug the SD memory card during measuremen otherwise measurement time may be affected or data may be destroyed.	
В	B USB 2.0 connector Connects to USB 2.0. Do not insert or remove during loading or writing of measurement The measurement time can be longer or data can be damaged.	
С	USB 3.0 connector	Connects to USB 3.0. Do not insert or remove during loading or writing of measurement or data. The measurement time can be longer or data can be damaged. USB 3.0 has a high ability to supply the bus power. Use the Sensor Controller by combining USB 3.0, faster transport can be realized.
D	Ethernet connector	Connect an Ethernet device. Ethernet port, EtherNet/IP port, and PROFINET port are sharing use.
Е	RS-232C connector	Connect an external device such as a programmable controller.
F	DVI-I connector	Connect a monitor.
G	Parallel connector (control lines, data lines)	Connect the controller to external devices such as a sync sensor.
Н	Camera connector	Connect a camera.
I	Power supply terminal connector	Connect a DC power supply. Wire the controller independently on other devices. Wire * the ground line. Be sure to ground the FH Sensor Controller alone.

<sup>\*</sup> Use the attachment power terminal connector (male) of FH-XCN-L series.
For details, refer to 5-3 Sensor Controller Installation on Vision System FH/FZ5 series Hardware Setup Manual(Z366).

# **Processing Items**

Group	Icon		Processing Item	Corresponding Page in the Catalog
	å	Search	Used to identify the shapes and calculate the position of measurement objects.	
	100	Flexible Search	Recognizing the shapes of workpieces with variation and detecting their positions.	
	7	Sensitive Search	Search a small difference by dividing the search model in detail, and calculating the correlation.	
		ECM Search	Used to search the similar part of model form input image. Detect the evaluation value and position.	
	-	EC Circle Search	Extract circles using "round " shape information and get position, radius and quantity in high preciseness.	
		Shape Search II	Used to search the similar part of model from input image regardless of environmental changes. Detect the evaluation value and position.	
	т ф	Shape Search III	Robust detection of positions is possible at high-speed and with high precision incor- porating environmental fluctuations, such as differences in individual shapes of the workpieces, pose fluctuations, noise su- perimposition and shielding.	P12
	-	EC Corner	This processing item measures a corner position (corner) of a workpiece.	
		Ec Cross	The center position of a crosshair shape is measured using the lines created by the edge information on each side of the crosshair.	
	<b>3</b>	Classification	Used when various kinds of products on the assembly line need to be sorted and identified.	
	+	Edge Position	Measure position of measurement objects according to the color change in measurement area.	
	HUU	Edge Pitch	Detect edges by color change in measure- ment area. Used for calculating number of pins of IC and connectors.	
		Scan Edge Position	Measure peak/bottom edge position of workpieces according to the color change in separated measurement area.	P12
	<b>=</b>	Scan Edge Width	Measure max/min/average width of work- pieces according to the color change in separated measurement area.	
	$\bigcirc$	Circular Scan Edge Position	Measure center axis, diameter and radius of circular workpieces.	P12
Measurement		Circular Scan Edge Width	Measure center axis, width and thickness of ring workpieces.	
		Intersection	Calculate approximate lines from the edge information on two sides of a square workpiece to measure the angle formed at the intersection of the two lines.	
	2	Color Data	Used for detecting presence and mixed varieties of products by using color average and deviation.	
		Gravity and Area	Used to measure area, center of gravity of workpices by extracting the color to be measured.	
		Labeling	Used to measure number, area and gravity of workpieces by extracting registered color.	
	•	Label Data	Selecting one region of extracted Label- ing, and get that measurement. Area and Gravity position can be got and judged.	
	M	Defect	Used for appearance measurement of plain-color measurement objects such as defects, stains and burrs.	
	×	Precise Defect	Check the defect on the object. Parameters for extraction defect can be set precisely.	
		Fine Matching	Difference can be detected by overlapping and comparing (matching) registered fine images with input images.	
	ABC	Character Inspect	Recognize character according correlation search with model image registered in [Model Dictionary].  Reading character string is verified with in-	P15
	Date 08-02-1	Date Verification	ternal date.	
	A	Model Dictionary	Register character pattern as dictionary. The pattern is used in [Character Inspection].	
		2DCode II *1	Recognize 2D code and display where the code quality is poor.	P15
		2DCode *2	Recognize 2D code and display where the code quality is poor.	
		Barcode *3	Recognize barcode, verify and output decoded characters.	
	OCR	OCR	Recognize and read characters in images as character information.	P15
	OCR	OCR User Dictionary	Register dictionary data to use for OCR.	
		Circle Angle	Used for calculating angle of inclination of circular measurement objects.	

Group	Icon		Processing Item	Corresponding Page in the Catalog
		Glue Bead Inspection	You can inspect coating of a specified color for gaps or runoffs along the coating path.	
Measurement		AI FineMatching *4	Performs learning with "non-defective" prod- uct images and detects the difference be- tween the input image and the non-defective image. Allows for variations in non-defective products and detects only defects.	P6
	·	Camera Image Input FH	To input images from cameras. And set up the conditions to input images from cameras. (For FH Sensor Controllers only)	
		Camera Image Input HDR	Create high-dynamic range images by acquiring several images with different conditions.	P10
	Lite	Camera Image Input HDRLite	HDR function for FZ-SQ□ Intelligent Compact Cameras.	
		Photometric Stereo Image Input	Capture images under different illumina- tion directions using a photometric stereo light.	
Input Image	<b>\(\bar{\pi}\)</b>	Camera Switch	To switch the cameras used for measurement. Not input images from cameras again.	
		Measurement Image Switching	To switch the images used for measurement. Not input images from camera again.	
	에 에 에 에 에 에 에 에 에 에 에 에 에 에 에 에 에 에 에	Multi-trigger Imaging	The Multi-trigger Imaging processing item captures multiple images at user-defined timings and executes parallel measurement for each image. Insert the Multi-trigger Imaging to the top of the flow.	P10
	哽哽	Multi-trigger Imaging Task	The Multi-trigger Imaging processing item captures multiple images at user-defined timings and executes parallel measurement for each image. Insert this processing item to the top of the processing which requires imaging for multiple times.	
	=	Position Compensation	Used when positions are differed. Correct measurement is performed by correcting position of input images.	
		Filtering	Used for processing images input from cameras in order to make them easier to be measured.	
		Background Suppression	To enhance contrast of images by extracting color in specified brightness.	
	4	Brightness Correct Filter	Track brightness change of entire screen and remove gradual brightness change such as uneven brightness.	
		Color Gray Filter	Color image is converted into monochrome images to emphasize specific color.	
		Extract Color Filter	Convert color image to color extracted image or binary image.	
		Anti Color Shading	To remove the irregular color/pattern by uniformizing max.2 specified colors.	
Compensate		Stripes Removal Filter II	Remove the background pattern of vertical, horizontal and diagonal stripes.	
image	ABC	Polar Transformation	Rectify the image by polar transformation. Useful for OCR or pattern inspection printed on circle.	
		Trapezoidal Correction	Rectify the trapezoidal deformed image.	
	1	Machine Simulator	How the alignment marks would move on the image when each stage or robot axis is controlled can be checked.	
		Image Subtraction	The registered model image and measurement image are compared and only the different pixels are extracted and converted to an image.	
		Advanced filter	Process the images acquired from cameras in order to make them easier to measure. This processing item consolidates existing image conversion filtering into one processing item and adds extra functions.	
		Panorama	Combine multiple image to create one big image.	
		Al Scratch Detect Filter *5	Extracts defects in the set measurement area.	P4
	<b>O</b>	Unit Macro	Advanced arithmetic processing can be easily incorporated into workflow as Unit Macro processing items.	
	<b>O¢</b>	Unit Calculation Macro	This function is convenient when the user wants to calculate a value using an original calculation formula or change the set value or system data of a processing item.	
Support measurement	111	Calculation	Used when using the judge results and measured values of Procltem which are registered in processing units.	
	+	Line Regression	Used for calculating regression line from plural measurement coodinate.	
	.O	Circle Regression	Used for calculating regression circle from plural measurement coordinate.	
		Precise Calibration	Used for calibration corresponding to trapezoidal distortion and lens distortion.	

Group	lcon		Processing Item	Corresponding Page in the Catalog
	User	User Data	Used for setting of the data that can be used as common constants and variables in scene group data.	
		Set Unit Data	Used to change the Procitem data (setting parameters, etc.) that has been set up in a scene.	
		Get Unit Data	Used to get one data (measured results, setting parameters, etc.) of ProcItem that has been set up in a scene.	
		Set Unit Figure	Used for re-setting the figure data (model, measurement area ) registered in an unit.	
	<b>**</b>	Get Unit Figure	Used for get the figure data (model, measurement area ) registered in an unit.	
		Trend Monitor	Used for displaying the information about results on the monitor, facilitating to avoid NG and analyze causes.	
	<b>=</b>	Image Logging	Used for saving the measurement images to the memory and USB memory.	
	<b>□</b> →	Image Conversion Logging	Used for saving the measurement images in JPEG and BMP format.	
	TZ	Data Logging	Used for saving the measurement data to the memory and USB memory.	
	٩	Elapsed Time	Used for calculating the elapsed time since the measurement trigger input.	
	X	Wait	Processing is stopped only at the set time. The standby time is set by the unit of [ms].	
	3	Focus	Focus setting is supported.	
	<b>*</b>	Iris	Focus and aperture setting is supported.	
	000	Parallelize	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed at the top of processing to be performed in parallel.	
	1000	Parallelize Task	A part of the measurement flow is divided into two or more tasks and processed in parallel to shorten the measurement time. This processing item is placed immediately before processing to be performed in parallel between Parallelize and Parallelize End.	
Support measure-		Statistics	Used when you need to calculate an average of multiple measurement results.	
ment		Reference Calib Data	Calibration data and distortion compensa- tion data held under other processing items can be referenced.	
		Position Data Calculation	The specified position angle is calculated from the measured positions.	
	<u>+</u> //	Stage Data	Sets and stores data related to stages.	P13
	70	Robot Data	Sets and stores data related to robots.	
		Vision Master Calibration	This processing item automatically calculates the entire axis movement amount of the control equipment necessary for calibration.	
		PLC Master Calibration	Calibration data is created using a communication command from PLC.	
	ز	Convert Position Data	The position angle after the specified axis movement is calculated.	
	+/	Movement Single Position	The axis movement that is required to match the measured position angle to the reference position angle is calculated.	
		Movement Multi Points	The axis movements that are required to match the measured position angles to the corresponding reference position angles are calculated.	
	+	Detection Point	Obtains position/angle information by re- ferring to the coordinate values measured with the Measurement Processing Unit.	
	+\$	Manual Position Setting	Used to change the measurement coordinates X and Y of the measurement processing unit.	
		Camera Calibration	By setting the camera calibration, the measurement result can be converted and output as actual dimensions.	
	<b>4</b>	Data Save	The set data can be saved in the controller main unit or as scene data. The data is held even after the FH/FZ power is turned off.	
	\$ B	Conveyor Calibration	Conveyor Calibration is used to calibrate camera, conveyor, and robots for conveyor tracking application.	
		Scene	The specified scene is copied to the current scene.	
	(2)	System Information	Obtain system information (e.g., memory and disk space and I/O input signal status) of the Sensor Controller.	

Group	lcon		Processing Item	Corresponding Page in the Catalog
	-	Conditional Branch	Used where more than two kinds of prod- ucts on the production line need to detect- ed separately.	
	\$	End	This Procltem must be set up as the last processing unit of a branch.	
	200	DI Branch	Same as Procitem "Branch". But you can change the targets of conditional branching via external inputs.	
	= ←	Control Flow Normal	Set the measurement flow processing into the wait state in which the specific no-protocol command can be executed.	
	₽	Control Flow PLC Link	Set the measurement flow processing into the wait state in which the specific PLC Link command can be executed.	
	<b>=</b> ←	Control Flow Parallel	Set the measurement flow processing into the wait state in which the specific parallel command can be executed.	
	₽	Control Flow Fieldbus	Set the measurement flow processing into the wait state in which the specific Field-bus command can be executed.	
Branch	SMITCH	Selective Branch	Easily branch to multiple destinations.	
Dianoi	<b>I</b>	Conditional Execution (If)	The measurement flow is divided according to the comparison result obtained using the set expressions and conditions.	
	<b>h</b>	Conditional Execution (Else)	Insert between the Conditional Execution (If) processing item and End If processing item. The measurement flow is divided according to the comparison result obtained using the set expressions and conditions.	
	くつ	Loop	The set processes are repeated until the loop count reaches the specified number, and then the next process starts.	
	ÇĮ	Loop Suspension	Insert between the Loop processing item and End Loop processing item. Used to stop the loop before the loop count reaches the specified number.	
	<b>m</b>	Select Execution (Select)	Used to set conditions. The measurement flow is divided according to the comparison result obtained using the conditions given by expressions.	
	h	Select Execution (Case)	Used to make a judgment. The measure- ment flow is divided according to the com- parison result obtained using the conditions given by expressions.	
	31 32 33 42 4	Result Output (I/O)	Output data to the external devices such as a programmable controller or a PC via PLC Link, Parallel interface, Fieldbus interface (EtherCAT, EtherNet/IP (other than message communication), PROF-INET).	
	123,ABC	Result Output (Message)	Output data to the external devices such as a programmable controller or a PC with non-procedure mode via the serial interface or EtherNet/IP (message communication). This processing item allows you to save the logging data as a ".csv" file into the Sensor Controller as well.	
Output result		Data Output	Used when you need to output data to the external devices such as PLC or PC via serial ports.	
		Parallel Data Output	Used when you need to output data to the external devices such as PLC or PC via parallel ports.	
	<u>OK</u>	Parallel Judgement Output	Used when you need to output judgement results to the external devices such as PLC or PC via parallel ports.	
		Fieldbus Data Output	Outputs data to an external device, such as a Programmable Controller, through a fieldbus interface.	
	0K	Result Display	Used for displaying the texts or the figures in the camera image.	
		Display Image File	Display selected image file.	
Display result	NG	Display Last NG Image	Display the last NG images.	
		Conveyor Panorama Display	Display images of the tracking area as a panoramic image.	
*1 2D Code	es that o	Display Image Hold an be read : Da	Processing item to retain images, including measurement results.  ata Matrix (ECC200)  ata Matriy (ECC200) OR Code	

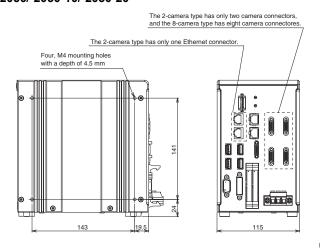
<sup>\*1 2</sup>D Codes that can be read : Data Matrix (ECC200)
\*2 2D Codes that can be read : Data Matrix (ECC200), QR Code
\*3 Bar Codes that can be read : JAN/EAN/UPC (including add-on codes), Code 39, Codabar (NW-7), ITF (Interleaved 2 of 5), Code 93, Code 128, GS1-128, GS1 DataBar (RSS-14 / RSS Limited / RSS Expanded), Pharmacode
\*4 Available on the FH-5□50-series Controller (version 6.40 or later).
\*5 Available on the FH-5□50-series Controller (version 6.40 or later). Optional FH-UMAI1 Scratch Detect Al Software Installer is required.

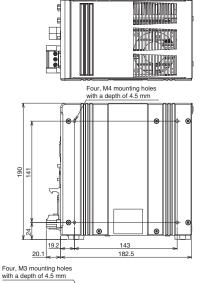
**Dimensions** (Unit: mm)

## **Sensor Controllers**

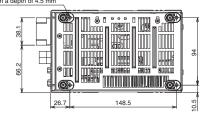
High-speed, Large-capacity Controllers/Standard Controllers

FH-5550/-5550-10/-5550-20 FH-5050/-5050-10/-5050-20 FH-2050/-2050-10/-2050-20

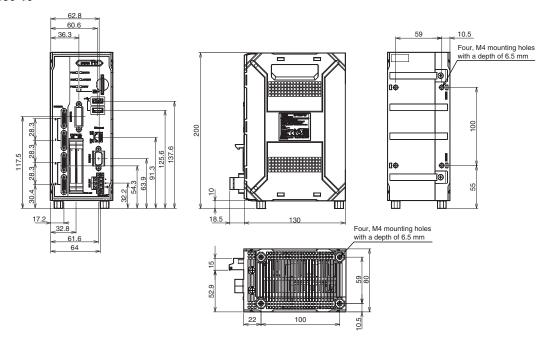






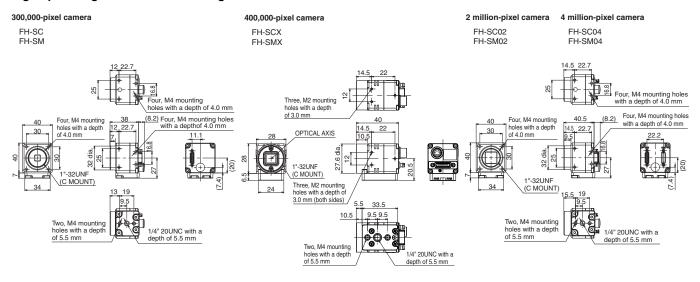


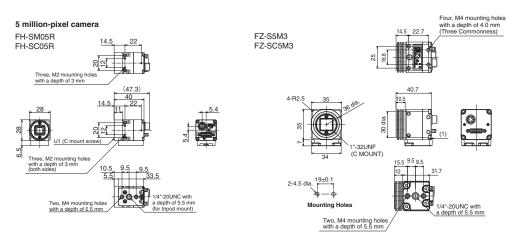
Lite Controllers FH-L550/-L550-10

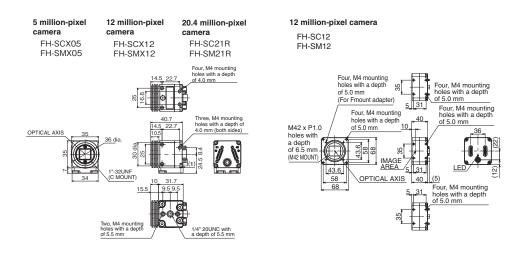


## **Cameras**

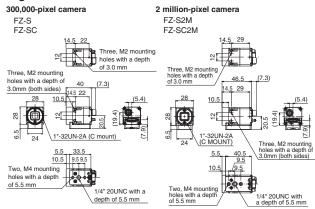
## High-speed Digital CMOS Camera/Digital CMOS Camera

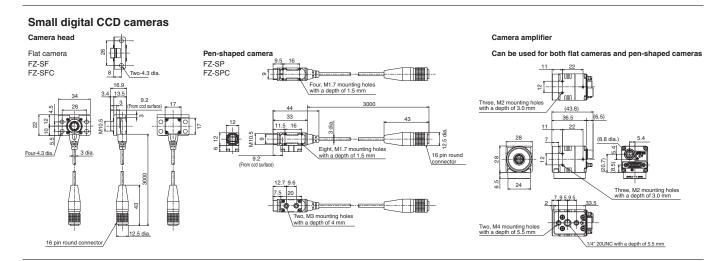




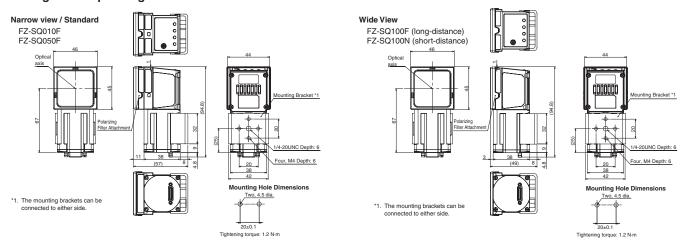


## **Digital CCD/CMOS Cameras**





## **Intelligent Compact Digital CMOS Cameras**



## **Cables**

#### **Camera Cable** Bend resistant Camera Cable FZ-VS3 FZ-VSB3 L (\*1) (100) (40) (100) (11) (11) (\*2) rectangular connector Right-angle Camera Cable Bend resistant Right-angle Camera Cable FZ-VSLB3 FZ-VSL3 (100) (100) 26-pin rectangular connector rectangular connecto Long-distance Camera Cable Long-distance Right-angle Camera Cable FZ-VS4 FZ-VSL4 (40) (100) (100) 26-pin rectangular connector rectangular connector

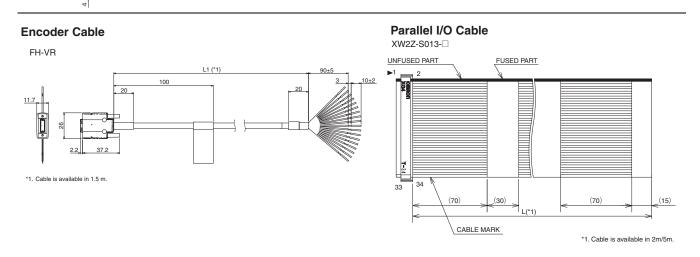
# Extension Tubes for Small Camera FZ-VSJ Camera Cable Connector (Camera side) POWER LED Indicator FZ-LESS FZ-LES Series FZ-LES Series

(12)

\*1. Cable is available in 2m/3m/5m/10m.

\*2. Each camera cables has polarity.
Please ensure that the name plate side of the cable is connected to the controller.

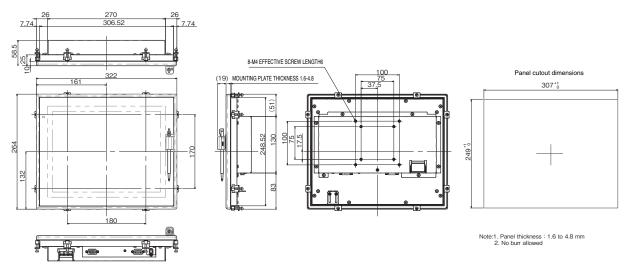
\*3. Cable is available in 15m.



## **Touch Panel Monitor**

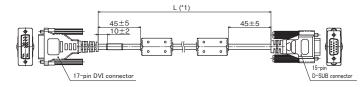
FH-MT12

## Panel cutout dimensions



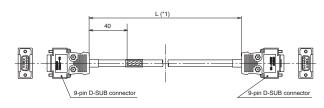
## DVI-Analog Conversion Cable for Touch Panel Monitor/LCD Monitor

FH-VMDA



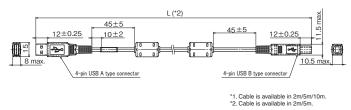
## **RS-232C Cable for Touch Panel Monitor**

XW2Z-□□□PP-1



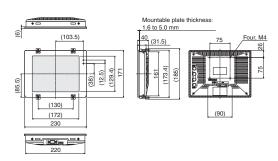
## **USB Cable for Touch Panel Monitor**

FH-VUAB



## **LCD** Monitor

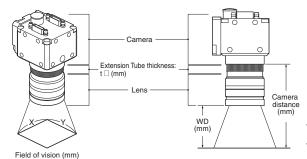
FZ-M08



# **Optical Chart**

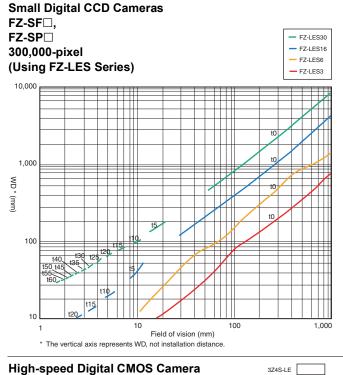
## **Meaning of Optical Chart**

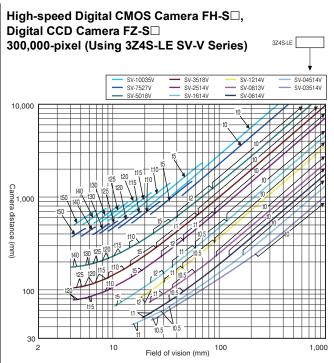
The X axis of the optical chart shows the field of vision (mm) (\*1), and the Y axis of the optical chart shows the camera installation distance (mm) (\*2).

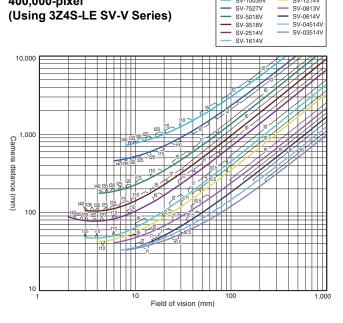


- \*1. The lengths of the fields of vision given in the optical charts are the lengths of the Y axis.
- \*2. The vertical axis represents WD for small cameras.

## **Standard Lenses**

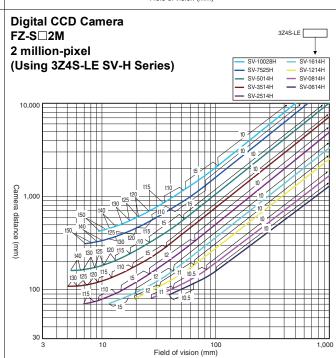






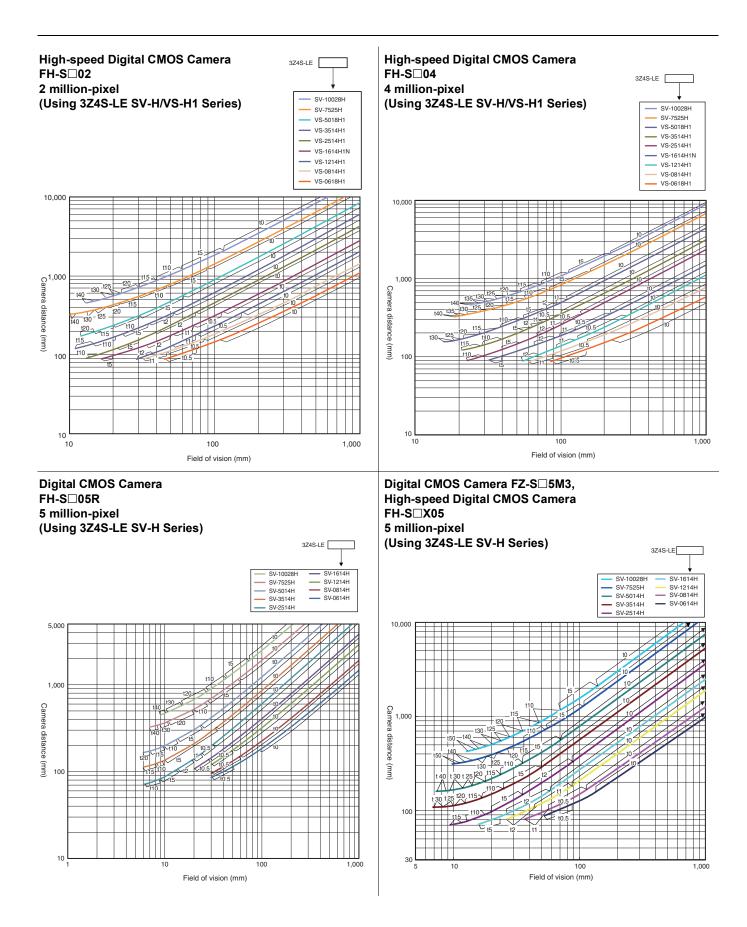
SV-10035V

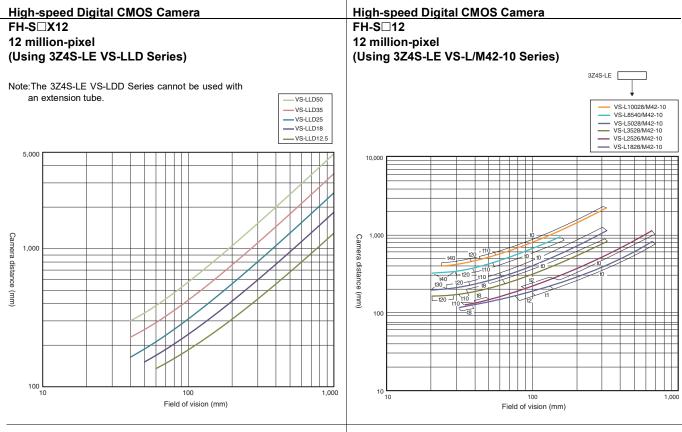
SV-1214V



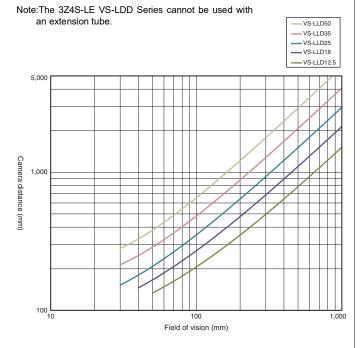
FH-S□X

400,000-pixel

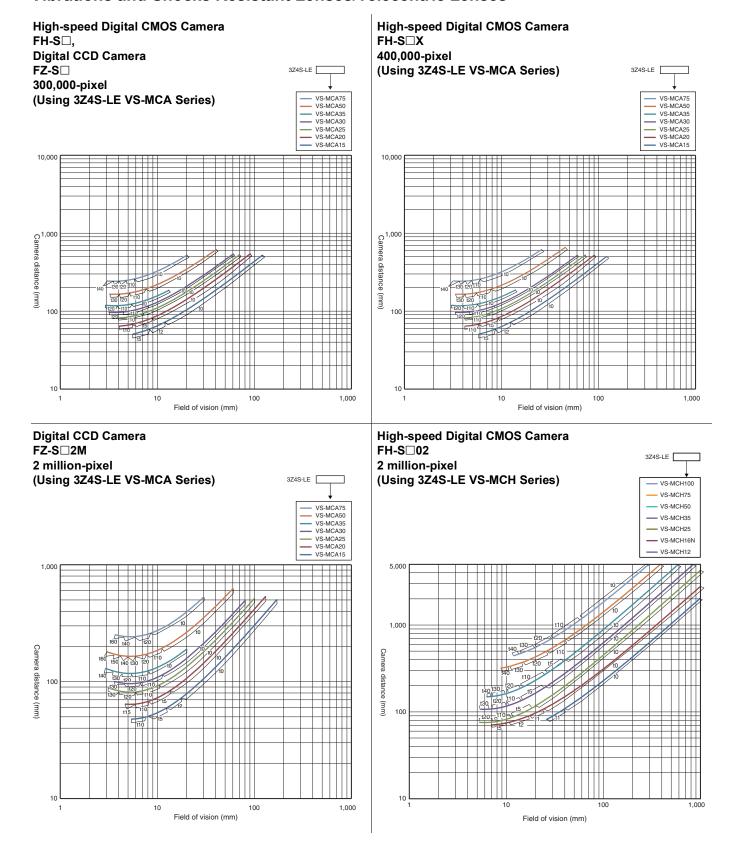


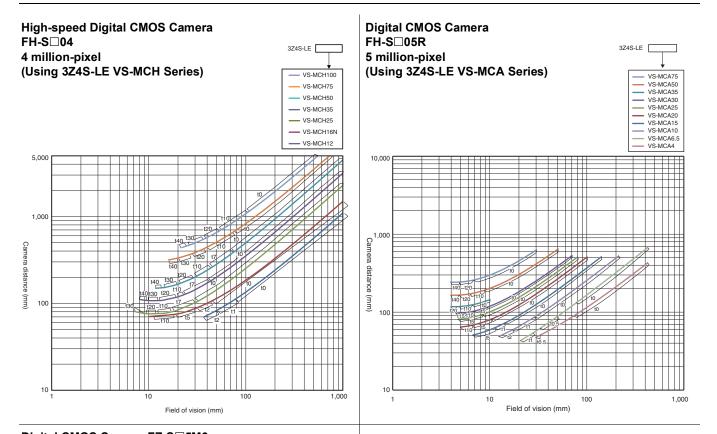


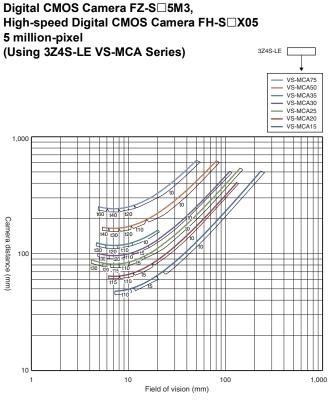


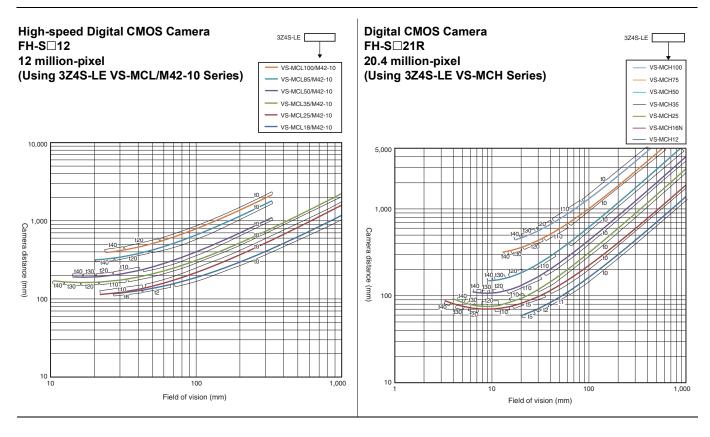


## Vibrations and Shocks Resistant Lenses/Telecentric Lenses









## **Related Manuals**

Man.No.	Model number	Manual
Z365	FH/FHV7	Vision System FH/FHV7 Series User's Manual
Z341	FH/FHV7	Vision System FH/FHV7 series Processing Item Function Reference Manual
Z342	FH/FHV7	Vision System FH/FHV7 Series User's Manual for Communications Settings
Z343	FH/FHV7	Vision System FH/FHV7 Series Operation Manual for Sysmac Studio
Z366	66 FH Vision System FH series Hardware Setup Manual	
Z367 FH Vision System FH series Macro Customize Functions Programming Mar		Vision System FH series Macro Customize Functions Programming Manual
Z437 FH-UMAI FH Application Software FH-UMAI Processing Item Function Reference		FH Application Software FH-UMAI Processing Item Function Reference Manual
Z438	FH-UMAI	FH Application Software FH-UMAI Version Update Tool Operating Manual

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