OMRON

Machine Automation Controller NJ-Series

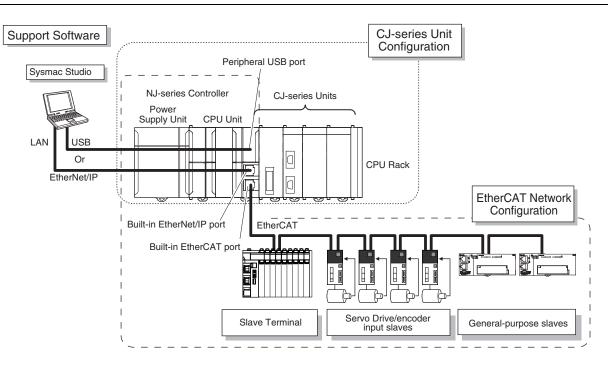
Controller that covers functions and high-speed processing required for machine control and safety, reliability and maintainability



Features

- Implemented OPC UA as standard feature.
- Integration of Logic and Motion in one CPU.
- Conforms to IEC 61131-3 (JIS B 3503) standard programming and PLCopen function blocks for Motion Control. Programming with variables allows users to create complex programs efficiently.
- Fast and accurate control by synchronizing all EtherCAT devices, such as vision sensors, servo drives, and field devices, with the PLC and Motion Engines.
- Offers speed without compromising on reliability and robustness expected from PLCs.
- Complete RAS functions: Transmission frame error check, timeout, bus diagnosis, Watchdog (WDT), memory check, and topology check, etc.
- Ideal for small-scale control with up to 8 axes. (NJ301-DDD)
- Ideal for simple machines. (NJ101-
- Linear and circular interpolation.
- Electronic gear and cam synchronization.
- The Controller can be directly connected to a database. No special Unit, software, nor middleware is required. (NJ501-020/NJ101-020)
- The NJ501 SECS/GEM CPU Unit has built-in the SECS/GEM communications functions which are the standards in the semiconductor industry. (NJ501-1340)
- Control function of parallel link robots, cartesian robots and serial link robots. (NJ501-400)
- Realize high-accuracy synchronization motion control (MC) and numerical control (NC) functions by ONE controller. G-Code available. (NJ501-5300)

NJ-Series System Configuration



Ordering Information

Applicable standards

Refer to the OMRON website (www.ia.omron.com) or ask your OMRON representative for the most recent applicable standards for each model.

CPU Units

| | | Specifications | | | | | |
|-----------------------------|---|------------------|--|-----------------------|-------|--------|------------|
| Product name | I/O capacity / maximum number of configuration Units (Expansion Racks) | Program capacity | Memory capacity for variables | Number of motion axes | 5 VDC | 24 VDC | Model |
| NJ501 OPC UA CPU Support | | | | 64 | | | NJ501-1500 |
| Units | 2,560 points / 40 Units (3 Expansion Racks) | 20 MB | 2 MB: Retained during power interruption 4 MB: Not retained during power interruption | 32 | 1.90 | | NJ501-1400 |
| | | | | 16 | | | NJ501-1300 |
| NJ301 CPU Units | | | 0.5 MB: Retained during power interruption 2 MB: Not retained during power interruption | 8 | | | NJ301-1200 |
| | | | | 4 | | | NJ301-1100 |
| NJ101 CPU Units | | 3 MB | | 2 | | | NJ101-1000 |
| | | | | 0 | | | NJ101-9000 |

| | | | SI | pecification | ons | | | | Current consumption (A) | | | | | | | | |
|-----------------------------|---|---------------------|--|--------------------------------|------------------------------------|---------------------------------------|-----------------------------------|-----------------------------------|----------------------------|------------|--------------------------|--|--|--|--|--|------------|
| Product name | I/O capacity / maximum number of configuration Units (Expansion Racks) | Program capacity | Memory capacity for variables | Number of motion axes | Database Connection function | SECS/GEM Communication function | Number of controlled robots | Numerical Control Functions | 5 VDC | 24 VDC | Model | | | | | | |
| | | | 2 MB: Retained during power | 64 | | | | | | | NJ501-1520 | | | | | | |
| Database Connection | | 20 MB | interruption 4 MB: Not retained | 32 | | | | | | | NJ501-1420 | | | | | | |
| CPU Units | 2,560 points / 40 Units | | during power interruption | 16 | | | | | 1.00 | | NJ501-1320 | | | | | | |
| | (3 Expansion Racks) | 3 MB | 0.5 MB: Retained during power interruption | 2 | Yes | No | | No | 1.90 | | NJ101-1020 | | | | | | |
| | | 3 MB | 2 MB: Not retained during power interruption | | | | | | | NJ101-9020 | | | | | | | |
| SECS/GEM CPU Unit | | | | | 16 No | | | No | Yes | | | | | | | | NJ501-1340 |
| NJ Robotics CPU Units | | | 2 MB: Retained | 64 | | | | - No | | | NJ501-4500 | | | | | | |
| | 2,560 points / 40 Units | | during power interruption | 32 | | | 8 max. *1 | | | | NJ501-4400 | | | | | | |
| | (3 Expansion Racks) | 20 MB | 4 MB: Not retained during power | 16 | | No | 1 | | 1.90 | | NJ501-4300 NJ501-4310 | | | | | | |
| | , | | interruption | 10 | Yes | | ہ 8 max. *1 | | | | NJ501-4310 | | | | | | |
| NC Integrated Controller | | | | | | | | | | | | | | | | | |
| | | | | 16 *2 | No | No | | Yes *3 | | | NJ501-5300 | | | | | | |

*1. The number of controlled robots varies according to the number of axes used for the system.
*2. The number of controlled axes of the MC Control Function Module is included.
*3. One CNC Operator License (SYSMAC-RTNC0001L) is attached with the CPU Unit.

Accessories

The following accessories come with the CPU Unit.

| Product name | Model |
|----------------------------------|--|
| Battery | CJ1W-BAT01 |
| End Cover | CJ1W-TER01 (must be attached to the right end of the CPU Rack) |
| End Plate | PFP-M (2 required) |
| SD Memory Card (Flash Memory) | NJ501-□□20, NJ501-1340: HMC-SD491 NJ101-□□20: HMC-SD291 |

Power Supply Units

One Power Supply Unit is required for each Rack.

| | Dower ourply | Output current | | Output capacity | Options | | | | |
|--------------------|-------------------------|-----------------------------|------------------------------|-------------------------|-----------------------------------|---------------|------------------------------------|-----------|--|
| Product name | Power supply voltage | 5-VDC output capacity | 24-VDC output capacity | Total power consumption | 24-VDC service power supply | RUN output | Maintenance forecast monitor | Model | |
| AC Power Supply Un | it 100 to 240 VAC | | 10.4 | 00.144 | Ne | Yes | No | NJ-PA3001 | |
| DC Power Supply Un | it 24 VDC | 6.0 A | 1.0 A | 30 W | No | res | INO | NJ-PD3001 | |

Note: Power supply units for the CJ-Series cannot be used as a power supply for a CPU rack of the NJ system or as a power supply for an expansion rack.

Expansion Racks

Select the I/O Control Unit, I/O Interface Unit, Expansion Connecting Cable, and CJ-Series Power Supply Unit.

CJ-Series I/O Control Unit (Mounted on CPU Rack when Connecting Expansion Racks)

| Product name | Specifications | | rent ption (A) | Model | |
|-------------------------------|---|------|-------------------|------------|--|
| | | 5 V | 24 V | | |
| CJ-Series I/O Control Unit | Mount one I/O Control Unit on the CJ-Series CPU Rack when connecting one NJ-Series Expansion Racks. Connecting Cable: CS1W-CN 3 Expansion Connecting Cable Connected Unit: CJ1W-II101 I/O Interface Unit Mount to the right of the CPU Unit. | 0.02 | | CJ1W-IC101 | |

Note: Mounting the I/O Control Unit in any other location may cause faulty operation.

CJ-Series I/O Interface Unit (Mounted on Expansion Rack)

| Product Name | Specifications | Cur consum | rent ption (A) | Model |
|---------------------------------|--|---------------|-------------------|------------|
| | | 5 V | 24 V | |
| CJ-Series I/O Interface Unit | One I/O Interface Unit is required on each Expansion Rack. Connecting Cable: CS1W-CN 2 Expansion Connecting Cable Mount to the right of the Power Supply Unit. | 0.13 | | CJ1W-II101 |

Note: Mounting the I/O Interface Unit in any other location may cause faulty operation.

I/O Connecting Cables

| Product name | Specifications | | Model |
|---|---|---------------------|---------------|
| | | Cable length: 0.3 m | CS1W-CN313 |
| I/O Connecting Cable • Connects an I/O Control Unit on NJ-Series CPU Rack to an I/O Interface Unit on a NJ-Series Expansion Rack. or • Connects an I/O Interface Unit on NJ-Series Expansion Rack to an I/O Interface Unit on another NJ-Series Expansion Rack. | | Cable length: 0.7 m | CS1W-CN713 |
| | | Cable length: 2 m | CS1W-CN223 |
| | or • Connects an I/O Interface Unit on NJ-Series Expansion Rack to | Cable length: 3 m | CS1W-CN323 |
| | | Cable length: 5 m | CS1W-CN523 |
| | | Cable length: 10 m | CS1W-CN133 |
| | | Cable length: 12 m | CS1W-CN133-B2 |

Automation Software Sysmac Studio

Please purchase a DVD and required number of licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. Each model of licenses does not include any DVD.

| Product name | Specifications | | Media | Model |
|--|--|-------------------|-------|---------------|
| | The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of machine automation controllers including | _ (Media only) | DVD | SYSMAC-SE200D |
| Sysmac Studio Standard Edition Ver.1.□□ | NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slaves, and HMI. Sysmac Studio runs on the following OS. Windows 7 (32-bit/64-bit version)/Windows 8 (32-bit/64-bit version)/ Windows 8.1 (32-bit/64-bit version)/Windows 10 (32-bit/64-bit version) The Sysmac Studio Standard Edition DVD includes Support Software to set up EtherNet/ IP Units, DeviceNet slaves, Serial Communications Units, and Support Software for creating screens on HMIs (CX-Designer). For details, refer to your OMRON website. | 1 license *1 | _ | SYSMAC-SE201L |
| Sysmac Studio Team Development Option *2 | Sysmac Studio Team Development Option is a licence to enable the project version control function. | 1 license *1 | _ | SYSMAC-TA401L |

*1. Multi licenses are available for the Sysmac Studio (3, 10, 30, or 50 licenses).
*2. This product is a license only. You need the Sysmac Studio Standard Edition DVD media to install it. This option can be used by applying the Team Development Option to Sysmac Studio version 1.20 or higher. Project version control function is supported by CPU Unit version 1.16 or later.

Collection of software functional components Sysmac Library

Please download it from following URL and install to Sysmac Studio.

http://www.ia.omron.com/sysmac_library/

Typical Models

| Product | Features | Model |
|----------------------------------|--|--------------|
| Vibration Suppression Library | The Vibration Suppression Library is used to suppress residual vibration caused by the operation of machines. | SYSMAC-XR006 |
| Device Operation Monitor Library | The Device Operation Monitor Library is used to monitor the operation of devices such as air cylinders, sensors, motors, and other devices. | SYSMAC-XR008 |
| Dimension Measurement Library | The Dimension Measurement Library is used to dimension measurement with ZW-8000/7000/5000 Confocal Fiber Displacement Sensor, or E9NC-TA0 Contact-Type Smart Sensor. | SYSMAC-XR014 |

SECS/GEM Configurator (For NJ-series SECS/GEM CPU Unit NJ501-1340)

Please purchase the required number of SECS/GEM Configurator licenses and a Sysmac Studio Standard Edition DVD the first time you purchase the SECS/GEM Configurator.

The Sysmac Studio Standard Edition DVD includes the SECS/GEM Configurator. The license does not include the DVD.

| | Specifications | | | |
|-----------------------------------|--|-----------------------|-------|------------|
| Product Name | | Number of licenses | Media | Model |
| SECS/GEM Configurator Ver.1.□□ | The SECS/GEM Configurator is the software to make HSMS, SECSII and GEM settings for NJ501 SECS/GEM CPU Units. The SECS/GEM Configurator runs on the following OS. Windows XP (Service Pack3 or higher, 32-bit edition), Windows Vista (32-bit edition), or Windows 7 (32-bit or 64-bit edition) The software is included in the Sysmac Studio Standard Edition DVD. | 1 license | | WS02-GCTL1 |

Operation Software CNC Operator (For NJ-series NC Integrated Controller NJ501-5300)

Please purchase a DVD or download it from following URL.

http://www.ia.omron.com/cnc-operator/

One CNC Operator License (SYSMAC-RTNC0001L) is attached with the CPU Unit.

| | Specifications | | | |
|--|---|-----------------------|----------------|------------------|
| Product Name | | Number of licenses | Media | Model |
| | The CNC Operator is the software that provides a operation interface for NC programming, debugging and maintenance of CNC machine. | (Installer only) | (Download) | SYSMAC-RTNC0000 |
| CNC Operator | CNC Operator runs on the following OS. Windows 7 (32-bit/64-bit version)/Windows 8 (32-bit/64-bit version)/Windows 8.1 (32-bit/64-bit version)/Windows 10 (32-bit/64-bit version) | (Media only) | DVD | SYSMAC-RTNC0000D |
| CNC Operator License | The one license key (hardware key, USB dongle). The CNC Operator needs license key. | 1 license | | SYSMAC-RTNC0001L |
| CNC Operator Software Development Kit | The CNC Operator Software Development Kit provides a environment for customization of CNC Operator. Supported execution environment: NET Framework (4.6.1) Development environment: Visual Studio 2013/2015 Development languages: C# | | DVD | SYSMAC-RTNC0101D |

Recommended EtherCAT and EtherNet/IP Communications Cables

Use a straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (aluminum tape and braiding) for EtherCAT.

For EtherNet/IP, required specification for the communications cables varies depending on the baud rate.

For 100BASE-TX/10BASE-T, use a straight or cross STP (shielded twisted-pair) cable of category 5 or higher.

For 1000BASE-T, use a straight or cross STP cable of category 5e or higher with double shielding (aluminum tape and braiding).

Cable with Connectors

| | Item | Recommended manufacturer | Cable length (m) | Model |
|--|---|-----------------------------|------------------|----------------------|
| | Cable with Connectors on Both Ends | OMRON | 0.3 | XS6W-6LSZH8SS30CM-Y |
| | (RJ45/RJ45) Standard RJ45 plug type *1 | | 0.5 | XS6W-6LSZH8SS50CM-Y |
| Wire Gauge and Number of Pairs: AWG26, 4-pair Cable | Cable color: Yellow *3 | | 1 | XS6W-6LSZH8SS100CM-Y |
| Cable Sheath material: LSZH *2 | \bigcirc | | 2 | XS6W-6LSZH8SS200CM-Y |
| | | | 3 | XS6W-6LSZH8SS300CM-Y |
| | | | 5 | XS6W-6LSZH8SS500CM-Y |
| | Cable with Connectors on Both Ends | OMRON | 0.3 | XS5W-T421-AMD-K |
| | (RJ45/RJ45) Rugged RJ45 plug type *1 | | 0.5 | XS5W-T421-BMD-K |
| | Cable color: Light blue | | 1 | XS5W-T421-CMD-K |
| | #0 [#] | | 2 | XS5W-T421-DMD-K |
| | | | 5 | XS5W-T421-GMD-K |
| | | | 10 | XS5W-T421-JMD-K |
| | Cable with Connectors on Both Ends (M12 Straight/M12 Straight) Shield Strengthening Connector cable *4 M12/Smartclick Connectors Cable color: Black | OMRON | 0.5 | XS5W-T421-BM2-SS |
| | | | 1 | XS5W-T421-CM2-SS |
| | | | 2 | XS5W-T421-DM2-SS |
| Wire Gauge and Number of Pairs: AWG22, 2-pair cable | | | 3 | XS5W-T421-EM2-SS |
| | | | 5 | XS5W-T421-GM2-SS |
| | | | 10 | XS5W-T421-JM2-SS |
| | Cable with Connectors on Both Ends (M12 Straight/RJ45) | OMRON | 0.5 | XS5W-T421-BMC-SS |
| | Shield Strengthening Connector cable *4 | | 1 | XS5W-T421-CMC-SS |
| | M12/Smartclick Connectors Rugged RJ45 plug type | | 2 | XS5W-T421-DMC-SS |
| | Cable color: Black | | 3 | XS5W-T421-EMC-SS |
| | | | 5 | XS5W-T421-GMC-SS |
| | | | 10 | XS5W-T421-JMC-SS |

*1. Cables with standard RJ45 plugs are available in the following lengths: 0.2 m, 0.3 m, 0.5 m, 1 m, 1.5 m, 2 m, 3 m, 5 m, 7.5 m, 10 m, 15 m, 20 m. Cables with rugged RJ45 plugs are available in the following lengths: 0.3 m, 0.5 m, 1 m, 2 m, 3 m, 5 m, 10 m, 15 m. For details, refer to the Industrial Ethernet Connectors Catalog (Cat. No. G019).

*2. The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use. Although the LSZH cable is single shielded, its communications and noise characteristics meet the standards.

*3. Cable colors are available in yellow, green, and blue.
*4. For details, contact your OMRON representative.

Cables / Connectors

| | Item | | Recommended manufacturer | Model |
|---|---|-------------------------|------------------------------|-----------------------------------|
| Products for EtherCAT or EtherNet/IP | Wire Gauge and Number of | | Hitachi Metals, Ltd. | NETSTAR-C5E SAB 0.5 × 4P CP *1 |
| (1000BASE-T*2/100BASE- | Pairs: AWG24, 4-pair | Cables | Kuramo Electric Co. | KETH-SB *1 |
| TX) | Cable | | SWCC Showa Cable Systems Co. | FAE-5004 *1 |
| | | RJ45 Connectors | Panduit Corporation | MPS588-C *1 |
| Products for EtherCAT or | | Cables | Kuramo Electric Co. | KETH-PSB-OMR *3 |
| EtherNet/IP (100BASE-TX/10BASE-T) | | | JMACS Japan Co., Ltd. | PNET/B *3 |
| (1008432-17/108432-1) | Wire Gauge and Number of Pairs: AWG22, 2-pair | RJ45 Assembly Connector | OMRON | |
| | Cable | | | XS6G-T421-1 *3 |

*1. We recommend you to use the above Cable and RJ45 Connector together.

*2. The products can be used only with the NX701.

*3. We recommend you to use the above Cable and RJ45 Assembly Connector together.

Optional Products and Maintenance Products

| Product name | Specifications | Model |
|--------------|------------------------|--------------|
| | SD memory card, 2GB | HMC-SD291 *1 |
| Memory Cards | SDHC memory card, 4GB | HMC-SD491 |
| | SDHC memory card, 16GB | HMC-SD1A1 *2 |

***1.** HMC-SD291 cannot be used for the NJ501- hardware revision A/unit version 1.15 or later. ***2.** HMC-SD1A1 can be used for the NJ_01-00 version 1.21 or later.

| Product name | | Specifications | | | | | |
|--------------|--|---|------------|--|--|--|--|
| Battery Set | Battery for NX701/NJ501/ NJ301/NJ101 NJ/NX-Series CPU Unit maintenance | Note: 1. The battery is included as a standard accessory with the CPU Unit. 2. The battery service life is 5 years at 25°C. (The service life depends on the ambient operating temperature and the power conditions.) 3. Use batteries within two years of manufacture. | CJ1W-BAT01 | | | | |
| End Cover | Mounted to the right-hand side of NJ-Series CPU Racks or Expansion Racks. | One End Cover is provided as a standard accessory with each CPU Unit and I/O Interface Unit. | CJ1W-TER01 | | | | |

DIN Track Accessories

| Product name | Specifications | Model |
|--------------|--|-----------|
| DIN Track | Length: 0.5 m; Height: 7.3 mm | PFP-50N |
| 0000 | Length: 1 m; Height: 7.3 mm | PFP-100N |
| | Length: 1 m; Height: 16 mm | PFP-100N2 |
| End Plate | There are 2 stoppers provided with CPU Units and I/O Interface Units as standard accessories to secure the Units on the DIN Track. | PFP-M |

Basic I/O Units Input Units

| Unit classification | Product name | | Specifi | cations | | Number of bits | Respons | se time *1 | consu | rent mption A) | Model | |
|------------------------|-------------------|------------------------------|---|------------------------|--------------------------------|----------------------|----------------|----------------|----------------|----------------------|------------------|------------------|
| classification | | I/O points | Input voltage and current | Commons | External connection | allocated | ON | OFF | 5 V | 24 V | | |
| | | 8 inputs | 12 to 24 VDC, 10 mA | Independent contacts | Removable terminal block | 16 | 20 µs max. | 400 µs max. | 0.08 | | CJ1W-ID201 | |
| | DC Input Units | 16 inputs | 24 VDC, 7 mA | 16 points, 1 common | Removable terminal block | 16 | 20 µs max. | 400 µs max. | 0.08 | | CJ1W-ID211 | |
| | | 16 inputs High-speed type | 24 VDC, 7 mA | 16 points, 1 common | Removable terminal block | 16 | 15 µs max. | 90 µs max. | 0.13 | | CJ1W-ID212 | |
| | | | 32 inputs | 24 VDC, 4.1 mA | 16 points, 1 common | Fujitsu connector | 32 | 20 µs max. | 400 µs max. | 0.09 | | CJ1W-ID231 *2 |
| CJ1 | | 32 inputs | 24 VDC, 4.1 mA | 16 points, 1 common | MIL connector | 32 | 20 µs max. | 400 µs max. | 0.09 | | CJ1W-ID232 *2 | |
| Basic I/O Units | | 32 inputs High-speed type | 24 VDC, 4.1 mA | 16 points, 1 common | MIL connector | 32 | 15 µs max. | 90 µs max. | 0.20 | | CJ1W-ID233 *2 | |
| | | 64 inputs | 24 VDC, 4.1 mA | 16 points, 1 common | Fujitsu connector | 64 | 120 µs max. | 400 µs max. | 0.09 | | CJ1W-ID261 *2 | |
| | | 64 inputs | 24 VDC, 4.1 mA | 16 points, 1 common | MIL connector | 64 | 120 µs max. | 400 µs max. | 0.09 | | CJ1W-ID262 *2 | |
| | AC Input Units | 8 inputs | 200 to 24 VAC, 10 mA (200 V, 50 Hz) | 8 points, 1 common | Removable Terminal Block | 16 | 10 µs max. | 40 µs max. | 0.08 | | CJ1W-IA201 | |
| | | 16 inputs | 100 to 120 VAC, 7 mA (100 V, 50 Hz) | 16 points, 1 common | Removable Terminal Block | 16 | 10 µs max. | 40 µs max. | 0.09 | | CJ1W-IA111 | |

*1 This is the input response time when no filter (i.e., 0 ms) is set. *2 The cable-side connector is not provided with Units equipped with cables. Purchase the 40-pin connector separately (Refer to page 11), or use an OMRON XW2R Connector-Terminal Block Conversion Unit (detail informations: XW2R series Connector-terminal block conversion unit Catalog (Catalog number: G077)) or a G7 I/O Relay Terminal .

| Unit | Product name | | | Specifications | | | Number of bits | Current consumption (A) | | Model |
|----------------|------------------------------------|----------------|-------------------------------|---|------------------------|-----------------------------|-------------------|-------------------------------|---------------|----------------------|
| classification | Product name | Output type | I/O points | Maximum switching capacity | Commons | External connection | allocated | 5 V | 24 V | Model |
| | Relay Con- tact Output Units | - | 8 outputs | 250 VAC/24 VDC, 2 A | Independent contacts | Removable terminal block | 16 | 0.09 | 0.048 max. | CJ1W-OC201 |
| | | _ | 16 outputs | 250 VAC/24 VDC, 2 A | 16 points, 1 common | Removable terminal block | 16 | 0.11 | 0.096 max. | CJ1W-OC211 |
| | Triac Output Unit | - | 8 outputs | 250 VAC, 0.6 A | 8 points, 1 common | Removable terminal block | 16 | 0.22 | - | CJ1W-OA201 |
| | | Sinking | 8 outputs | 12 to 24 VDC, 2 A | 4 points, 1 common | Removable terminal block | 16 | 0.09 | - | CJ1W-OD201 |
| | | Sinking | 8 outputs | 12 to 24 VDC, 0.5 A | 8 points, 1 common | Removable terminal block | 16 | 0.10 | - | CJ1W-OD203 |
| | | Sinking | 16 outputs | 12 to 24 VDC, 0.5 A | 16 points, 1 common | Removable terminal block | 16 | 0.10 | - | CJ1W-OD211 *1 |
| CJ1 Basic | Transistor Output Units | Sinking | 16 outputs High-speed type | 24 VDC, 0.5 A | 16 points, 1 common | Removable terminal block | 16 | 0.15 | - | CJ1W-OD213 *1 |
| I/O Units | | Sinking | 32 outputs | 12 to 24 VDC, 0.5 A | 16 points, 1 common | Fujitsu connector | 32 | 0.14 | - | CJ1W-OD231 *2 |
| | | Sinking | 32 outputs | 12 to 24 VDC, 0.5 A | 16 points, 1 common | MIL connector | 32 | 0.14 | - | CJ1W-OD233 *1, *2 |
| | | Sinking | 32 outputs High-speed type | 24 VDC, 0.5 A | 16 points, 1 common | MIL connector | 32 | 0.22 | - | CJ1W-OD234 *1, *2 |
| | | Sinking | 64 outputs | 12 to 24 VDC, 0.3 A | 16 points, 1 common | Fujitsu connector | 64 | 0.17 | - | CJ1W-OD261 *2 |
| | | Sinking | 64 outputs | 12 to 24 VDC, 0.3 A | 16 points, 1 common | MIL connector | 64 | 0.17 | - | CJ1W-OD263 *2 |
| | | Sourcing | 8 outputs | 24 VDC, 2 A Short-circuit protection | 4 points, 1 common | Removable terminal block | 16 *1 | 0.11 | - | CJ1W-OD202 |
| | | Sourcing | 8 outputs | 24 VDC, 0.5 A Short-circuit protection | 8 points, 1 common | Removable terminal block | 16 *1 | 0.10 | - | CJ1W-OD204 |
| | | Sourcing | 16 outputs | 24 VDC, 0.5 A Short-circuit protection | 16 points, 1 common | Removable terminal block | 16 | 0.10 | - | CJ1W-OD212 |
| | | Sourcing | 32outputs | 24 VDC, 0.5 A Short-circuit protection | 16 points, 1 common | MIL connector | 32 | 0.15 | - | CJ1W-OD232 *2 |
| | | Sourcing | 64 outputs | 12 to 24 VDC, 0.3 A | 16 points, 1 common | MIL connector | 64 | 0.17 | - | CJ1W-OD262 *2 |

*1 The ON/OFF response time for the CJ1W-OD213/CJ1W-OD234 is shorter than for the CJ1W-OD211/CJ1WOD233, as shown below. • ON response time: 0.1 ms improved to 0.015 ms • OFF response time: 0.8 ms improved to 0.08 ms

*2 Connectors are not provided with these connector models. Either purchase one of the following 40-pin Connectors, or use an OMRON XW2R Connector-Terminal Block Conversion Unit (detail informations: XW2R series Connector-terminal block conversion unit Catalog (Catalog number: G077)) or a G7 I/O Relay Terminal.

| | | | Specifications | | | | | Current consumption (A) | | | | | | | | | | |
|------------------------|-----------------------|-------------|------------------------|---|------------------------|----------------------|--------------------------------|----------------------------|------------|------------------|------------|---------------------|------------------------|-----------------|----|------|--|----|
| Unit classification | Product name | Output type | | Input voltage, Input current | Commons | External | Number of bits allocated | 5 V | 24 V | Model | | | | | | | | |
| | | Output type | I/O points | Maximum switching capacity | Commons | connection | | 50 | 24 V | | | | | | | | | |
| | | 0. 1. | 16 inputs | 24 VDC, 7 mA | 16 points, 1 common | Fujitsu | 32 | 0.40 | | CJ1W-MD23 | | | | | | | | |
| | | Sinking | 16 outputs | 250 VAC/24 VDC, 0.5 A | 16 points, 1 common | connector | JE | 0.13 | | *2 | | | | | | | | |
| | DC Input/ Transis- | Cinking | 16 inputs | 24 VDC, 7 mA | 16 points, 1 common | MIL connector 64 | 0.13 | | CJ1W-MD233 | | | | | | | | | |
| | tor Out- put Units | Sinking | 16 outputs 12 to 24 VE | 12 to 24 VDC, 0.5 A | 16 points, 1 common | | 04 | 0.15 | | *2 | | | | | | | | |
| | | Sinking | 32 inputs | 24 VDC, 4.1 mA | 16 points, 1 common | Fujitsu connector | 32 | 0.14 | | CJ1W-MD261 *1 | | | | | | | | |
| | U est | Sinking | 32 outputs | 12 to 24 VDC, 0.3 A | 16 points, 1 common | | 32 | 0.11 | | | | | | | | | | |
| CJ1 Basic | | | | Cinking | 32 inputs | 24 VDC, 4.1 mA | 16 points, 1 common | MIL connector | 64 | 0.14 | | CJ1W-MD263 | | | | | | |
| O Units | | | | an se | an see | | an se | and sold | 90 - S. S. | Sinking 32 | 32 outputs | 12 to 24 VDC, 0.3 A | 16 points, 1 common | - MIL CONNECTOR | 64 | 0.14 | | *1 |
| | | | | Sourcing | 16 inputs | 24 VDC, 7 mA | 16 points, 1 common | MIL connector | 32 | | | CJ1W-MD232 | | | | | | |
| | | Sourcing | 16 outputs | 24 VDC, 0.5 A Short-circuit protection | 16 points, 1 common | | 52 | 0.13 | | *2 | | | | | | | | |
| | TTL I/O Units | | 32 inputs | 5 VDC, 35 mA | 16 points, 1 common | | | | | CJ1W-MD56 | | | | | | | | |
| | | 32 outputs | 5 VDC, 35 mA | 16 points, 1 common | MIL connector | 64 | 0.19 | | *1 | | | | | | | | | |

*1 Connectors are not provided with these connector models. Either purchase one of the following 40-pin Connectors, or use an OMRON XW2R Connector-Terminal Block Conversion Unit (detail information: XW2R series Connector-terminal block conversion unit Catalog (Catalog number: G077)) or a G7
I/O Relay Terminal.

*2 Connectors are not provided with these connector models. Either purchase one of the following 20-pin or 24-pin Connectors, or use an OMRON XW2R Connector-Terminal Block Conversion Unit (detail informations: XW2R series Connector-terminal block conversion unit Catalog (Catalog number: G077)) or a G7 I/O Relay Terminal.

Applicable Connectors Fujitsu Connectors for 32-input, 32-output, 64-input, 64-output, 32-input/32-output, and 16-input/16-output Units

| Name | Connection | Remarks | Applicable Units | Model |
|----------------------|-----------------|--|--|------------|
| 40-pin Connectors | Soldered | FCN-361J040-AU Connector FCN-360C040-J2 Connector Cover | Fujitsu Connectors: CJ1W-ID231(32 inputs): 1 per Unit | C500-CE404 |
| | Crimped | FCN-363J040 Housing FCN-363J-AU Contactor FCN-360C040-J2 Connector Cover | CJ1W-ID261 (64 inputs) 2 per Unit CJ1W-OD231 (32 outputs):1 per Unit CJ1W-OD261 (64 outputs): 2 per Unit CJ1W-MD261 (32 inputs, 32 outputs): 2 per Unit | C500-CE405 |
| | Pressure welded | FCN-367J040-AU/F | | C500-CE403 |
| 24-pin Connectors | Soldered | FCN-361J024-AU Connector FCN-360C024-J2 Connector Cover | Fujitsu Connectors: CJ1W-MD231 (16 inputs, 16 outputs): 2 per Unit | C500-CE241 |
| | Crimped | FCN-363J024 Housing FCN-363J-AU Contactor FCN-360C024-J2 Connector Cover | | C500-CE242 |
| | Pressure welded | FCN-367J024-AU/F | | C500-CE243 |

MIL Connectors for 32-input, 32-output, 64-input, 64-output, 32-input/32-output, and 16-input/16-output Units

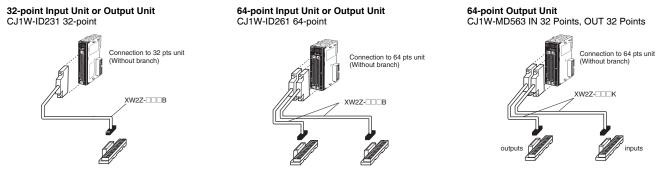
| Name | Connection | Remarks | Applicable Units | Model |
|----------------------|-----------------|----------------|--|-------------|
| 40-pin Connectors | Pressure welded | FRC5-AO40-3TOS | MIL Connectors: CJ1W-ID232/233 (32 inputs): 1 per Unit CJ1W-OD232/233/234 (32 outputs):1 per Unit CJ1W-ID262 (64 inputs): 2 per Unit CJ1W-OD262/263 (64 outputs): 2 per Unit CJ1W-MD263/563 (32 inputs, 32 outputs): 2 per Unit | ХG4М-4030-Т |
| 20-pin Connectors | Pressure welded | FRC5-AO20-3TOS | MIL Connectors: CJ1W-MD232/233 (16 inputs, 16 outputs): 2 per Unit | XG4M-2030-T |

Applicable Connector-terminal block conversion unit

Example: With OMRON Connector-terminal block conversion unit

Only main products are shown here.

More detail informations are shown in XW2R series Connector-terminal block conversion unit Catalog (Web Catalog number: G077)



Choose the wiring method.

Choose
Grown a following combination table PLC type.

| Wiring method | Model |
|-------------------------------------|-------------|
| Models with Phillips screw | XW2R-J34GD- |
| Models with Slotted screw (rise up) | XW2R-E34GD- |
| Models with Push-in spring | XW2R-P34GD- |

Combination table

| PLC Type | I/O | I/O Points | I/O unit model | Connecting cables |
|----------|---------------|------------|----------------------|-------------------------|
| | loput | 32 | CJ1W-ID231 | XW2Z- |
| C1 | Input | 64 | CJ1W-ID261 | 32-point Unit: 1 Cable |
| | Input/Output | 32 | CJ1W-MD261 (inputs) | 64-point Unit: 2 Cables |
| | | 32 | CJ1W-ID232 | |
| | Input | 32 | CJ1W-ID233 | XW2Z-00K |
| C2 | | 64 | CJ1W-ID262 | 32-point Unit: 1 Cable |
| | Innut/Quitnut | 20 | CJ1W-MD263 (inputs) | 64-point Unit: 2 Cables |
| | Input/Output | 32 | CJ1W-MD563 (inputs) | |
| | Output | 32 | CJ1W-OD231 | XW2Z-DDB |
| C3 | Output | 64 | CJ1W-OD261 | 32-point Unit: 1 Cable |
| | Input/Output | 32 | CJ1W-MD261 (outputs) | 64-point Unit: 2 Cables |
| | | | CJ1W-OD232 | |
| | | 32 | CJ1W-OD233 | |
| | Output | | CJ1W-OD234 | XW2Z-00K |
| C4 | | 04 | CJ1W-OD262 | 32-point Unit: 1 Cable |
| | | 64 | CJ1W-OD263 | 64-point Unit: 2 Cables |
| | Input/Output | 32 | CJ1W-MD263 (outputs) | |
| | Input/Output | 32 | CJ1W-MD563 (outputs) | |

Connector-terminal block conversion unit

| Product name | Wiring method | I/O Points (number of poles) | Model |
|--------------------------|-------------------------------------|------------------------------|---------------|
| | Models with Phillips screw | 32 (34) | XW2R-J34GD-C1 |
| | | 32 (34) | XW2R-J34GD-C2 |
| | | 32 (34) | XW2R-J34GD-C3 |
| | | 32 (34) | XW2R-J34GD-C4 |
| | Models with Slotted screw (rise up) | 32 (34) | XW2R-E34GD-C1 |
| Connector terminal block | | 32 (34) | XW2R-E34GD-C2 |
| conversion unit | | 32 (34) | XW2R-E34GD-C3 |
| | | 32 (34) | XW2R-E34GD-C4 |
| | Models with Push-in spring | 32 (34) | XW2R-P34GD-C1 |
| | | 32 (34) | XW2R-P34GD-C2 |
| | | 32 (34) | XW2R-P34GD-C3 |
| | | 32 (34) | XW2R-P34GD-C4 |

Connecting cables

| Product name | Appearance | Connectors | Model | Cable length (m) |
|-------------------------|------------|---|-----------|------------------|
| | XW2Z- | | XW2Z-050B | 0.5 |
| | | | XW2Z-100B | 1 |
| | | One 40-pin MIL Connector to One 40-pin Connector Made by | XW2Z-150B | 1.5 |
| | | Fujitsu Component, Ltd. | XW2Z-200B | 2 |
| | | | XW2Z-300B | 3 |
| For I/O Unit Connecting | | | XW2Z-500B | 5 |
| Cable | XW2Z-□□□K | | XW2Z-C50K | 0.5 |
| | | | XW2Z-100K | 1 |
| | | One 40-pin MIL Connector to | XW2Z-150K | 1.5 |
| | | One 40-pin MIL Connector | XW2Z-200K | 2 |
| | | | XW2Z-300K | 3 |
| | | | XW2Z-500K | 5 |

Quick-response Input Units

| Unit clas- | Product | | | | | | Response time | | Current con- sumption (A) | | |
|------------------------------|----------------------------------|---------------|------------------------------------|------------------------|-----------------------------|---------------------|-----------------|----------------|------------------------------|------|------------|
| sification | | I/O points | Input voltage, Input current | Commons | External connection | bits allo- cated | ON | OFF | 5 V | 24 V | Model |
| CJ1 Basic I/O Units | Quick- response Input Unit | 16 inputs | 24 VDC, 7 mA | 16 points, 1 common | Removable terminal block | 16 | 0.05 ms max. | 0.5 ms max. | 0.08 | | CJ1W-IDP01 |

B7A Interface Units

| Unit clas- sification | | Specifications | | Number of bits allocated | Current o tion | | Model |
|---------------------------|--------------------------|----------------|--------------------------|--------------------------|-------------------|------|------------|
| Sincation | name | I/O points | External connection | | 5 V | 24 V | |
| | B7A Inter- face Units | 64 inputs | | | 0.07 | | CJ1W-B7A14 |
| CJ1 Basic I/O Units | | 64 outputs | Removable terminal block | 64 | 0.07 | | CJ1W-B7A04 |
| | 32 inputs/outputs | | | | 0.07 | | CJ1W-B7A22 |

Special I/O Units and CPU Bus Units

Process I/O Units

Isolated-type Units with Universal Inputs

| Unit clas- sification | Product name | Input points | Signal range | Signal range | Conversion speed | Accuracy (at ambient tempera- | connec- | No. of unit numbers | Currer sumpt | | Model |
|--------------------------------|--|-----------------|---------------------------------------|--|--|--|---------------------------------------|------------------------|-----------------|------|------------------|
| Sincation | name | points | selection | | (resolution) | ture of 25°C) | tion | allocated | 5 V | 24 V | |
| CJ1 Special I/O Units | Process Input Units (Isolated- type Units with Uni- versal Inputs) | 4 inputs | Set sepa- rately for each input | Universal inputs: Pt100 (3-wire), JPt100 (3-wire), Pt1000 (3- wire), Pt100 (4-wire), K, J, T, E, L, U, N, R, S, B, WRe5-26, PL II, 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 1.25 V, 0 to 1.25 V, 0 to 5 V, 0 to 10 V, ± 100 mV selectable range -1.25 to 1.25 V, -5 to 5 V, -10 to 10 V, ± 10 V selectable range, potentiometer | Resolution (conversion speed): 1/256,000 (conversion cycle: 60 ms/ 4 inputs) 1/64,000 (con- version cycle: 10 ms/ 4 inputs) 1/16,000 (con- version cycle: 5 ms/ 4 inputs) | Standard accuracy: ±0.05% of F.S. | Remov- able ter- minal block | 1 | 0.30 | | CJ1W-PH41U *1 |
| | 4 | 4 inputs | Set sepa- rately for each input | Universal inputs: Pt100, JPt100, Pt1000, K, J, T, L, R, S, B, 4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 5 V, 0 to 10 V | Conversion speed: 250 ms/ 4 inputs | Accuracy: Platinum resistance thermometer input: $(\pm 0.3\% \text{ of PV or} \pm 0.8^{\circ}\text{C}$, whichever is larger) ± 1 digit max. Thermocouple input: $(\pm 0.3\% \text{ of PV} \text{ or} \pm 1.5^{\circ}\text{C}$, whichever is larger) ± 1 digit max. *2 Voltage or current input: $\pm 0.3\%$ of F.S. ± 1 digit max. | | | 0.32 | | CJ1W-AD04U |

*1 Do not connect a Relay Output Unit to the same CPU Rack or to the same Expansion Rack as the CJ1W-PH41U. *2 L and -100°C or less for K and T are ±2°C±1 digit max., and 200°C or less for R and S is ±3°C±1 digit max. No accuracy is specified for 400°C or less for B.

Isolated-type DC Input Units

| Unit clas- sification | | | Signal range selection | Conversion speed | Accuracy (at ambient tem- | External | No. of unit numbers | | nt con- ion (A) | Model |
|--------------------------------|-------------------------------------|-------------|--|--|---|--------------------------------|------------------------|------|--------------------|------------|
| Sincation | name | points | (resolution) perature of 25°C) connection allocated | allocated | 5 V | 24 V | | | | |
| CJ1 Special I/O Units | Isolated- type DC Input Units | 2 inputs | DC voltage: 0 to 1.25 V, -1.25 to 1.25 V, 0 to 5 V, 1 to 5 V, -5 to 5 V, 0 to 10 V, -10 to 10 V, ±10 V selectable range DC current: 0 to 20 mA, 4 to 20 mA | Conversion speed: 10 ms/ 2 inputs Resolution: 1/ 64,000 | Standard accuracy: ±0.05% of F.S. | Removable terminal block | 1 | 0.18 | 0.09 * | CJ1W-PDC15 |

* This is for an external power supply, and not for internal current consumption.

Analog I/O Units **Analog Input Units**

| Unit clas- sification | | Input points | Signal range selection | Signal range | gnal range Resolution Speed temperature of tion allocate | al range Resolution Conversion speed (at ambient temperature of tion allocated (A) | | | on Conversion (at ambient connec- speed temperature of tion | | mption | Model | |
|--------------------------|--|-----------------|---------------------------------|---|--|--|--|----------------------------|--|------|--------|---------------|--|
| | | | colociton | | | | 25°C) | aon | unooutou | 5 V | 24 V | | |
| CJ1 Special I/O | Analog Input Units High-speed type | 4 inputs | Set sep- arately for each | 1 to 5 V (1/10 0 to 10 V (1/2 –5 to 5 V (1/2 –10 to 10 V (1 4 to 20 mA (1 | 0,000), 0,000), 1/40,000), and | 20 μs/1 point, 25 μs/2 points, 30 μs/3 points, 35 μs/4 points | Voltage: ±0.2% of F.S. Current: ±0.4% of F.S. | Remov- able terminal | 1 | 0.52 | | CJ1W-AD042 *1 | |
| Units | O Inits Analog Input 8 Units input 4 | 8 inputs | input | 1 to 5 V, 0 to 5 V, 0 to 10 V, – | 1/4000, (Settable to | 1 ms/point max. (Settable to | Voltage: ±0.2% of F.S. | block | | 0.42 | | CJ1W-AD081-V1 | |
| | | ir | | 4 inputs | | 10 to 10 V, – 10 to 10 V, 4 to 20 mA | 1/8000) *2 | 250 μs/point) *2 | Current: ±0.4% of F.S. *3 | | | 0.42 | |

*1 The direct conversion function using the AIDC instruction cannot be used.

*2 The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/ point. *3 At 23 ±2°C

Analog Output Units

| Unit clas- | Product | Output | Signal range | Signal | Resolution | Conver- sion | Accuracy (at ambient | External connec- | External | No. of unit numbers | | ent con- tion (A) | Model | | | | | |
|--------------------------------|--|--|-----------------|--|---|--|-------------------------------------|------------------|--|--|--|----------------------|-------------------|--|------------|------|------------|------------|
| sification | name | points | selection | range | | speed | temperature of 25°C) | tion | power supply | allocated | 5 V | 24 V | | | | | | |
| | Analog Output Units High-speed type | 4 outputs | | 1 to 5 V (1/10 0 to 10 V (1/2 and -10 to 10 V (| 20,000), | 20 μs/ 1 point, 25 μs/ 2 points, 30 μs/ 3 points, 35 μs/ 4 points | ±0.3% of F.S. | | | | 0.40 | | CJ1W-DA042V *1 | | | | | |
| CJ1 Special I/O Units | pecial hits Analog Output Units | Analog Output Units 8 output 4 | 8 outputs | Set sep- arately for each input | 1 to 5 V, 0 5 to 5 V, 0 to 10 V, -10 to 10 V | 1/4,000 (Settable | 1 ms/ point max. | | Remov- able ter- minal block | 24 VDC ^{+10%} , 140 mA max. | 1 | 0.14 | 0.14 *2 | CJ1W-DA08V | | | | |
| | | | utput | log out s 8 | log put ts 8 | output Inits 8 | utput nits 8 | tput its 8 | 8 | 4 to 20 mA | to (Settable to (Settable 1/8,000) to 250 μs/point) | | DIOCK | 24 VDC ^{+10%} , 170 mA max. | | 0.14 | 0.17 *2 | CJ1W-DA08C |
| | | | | 4 outputs | | 1 to 5 V, 0 to 5 V, 0 to 10 V, | 1/4000 | 1 ms/ | Voltage output: ±0.3% of F.S. | | 24 VDC ^{+10%} , 200 mA max. | | 0.12 | 0.2 *2 | CJ1W-DA041 | | | |
| | | 2 outputs | | –10 to 10 V, 4 to 20 mA | 1/4000 | point max. | Current output: ±0.5% of F.S. | | 24 VDC ^{+10%} , 140 mA max. | | 0.12 | 0.14 *2 | CJ1W-DA021 | | | | | |

1 The direct conversion function using the AODC instruction cannot be used. *2 This is for an external power supply, and not for internal current consumption

Analog I/O Units

| Unit clas- sification | | No. of points | Signal range selection | Signal range | Resolution (See note.) | Conversion speed | (at ambient tem- | connection | | Cur cons tion | ump- | Model |
|--------------------------|------------------------|------------------|------------------------------|--|---------------------------|----------------------------|--|-----------------------|----------|---------------------|------|------------|
| | | | Selection | | | (See note.) | perature of 25 C) | | anocateu | 5 V | 24 V | |
| CJ1 Special | Analog I/O Units | 4 inputs | Set sepa- rately for | 1 to 5 V, 0 to 5 V, 0 to 10 V. | 1/4,000 (Settable | 1 ms/point (Settable to | Voltage input: $\pm 0.2\%$ of F.S. Current input: $\pm 0.2\%$ of F.S. | Remov- able termi- | 1 | 0.58 | | |
| I/O Units | I/O Units | 2 outputs | each input | –10 to 10 V, –10 to 10 V, 4 to 20 mA | to 1/8,000) | 500 μs/ point max.) | Voltage output: $\pm 0.3\%$ of F.S. Current output: $\pm 0.3\%$ of F.S. | nal block | 1 | 0.58 | | CJ1W-MAD42 |

Note: The resolution and conversion speed cannot be set independently. If the resolution is set to 1/4,000, then the conversion speed will be 1 ms/point.

Temperature Control Units

| Unit classifi- | Product | | No. of unit | Current con- sumption (A) | | Model | | | |
|-------------------|-------------------------|-------------------------------------|--|-------------------------------------|-----------|-------|------|------------|--|
| cation | name | No. of loops | Temperature sensor inputs | Control outputs | allocated | 5 V | 24 V | Model | |
| | Tempera- | re Con- ol Units 2 loops, heater | Thermocouple input | Open collector NPN outputs (pulses) | | 0.25 | | CJ1W-TC003 | |
| CJ1 Spe- | ture Con- trol Units | | (R, S, K, J, T, B, L) | Open collector PNP outputs (pulses) | | 0.25 | | CJ1W-TC004 | |
| cial I/O Units | | | Platinum resistance thermometer input | Open collector NPN outputs (pulses) | 2 | 0.25 | | CJ1W-TC103 | |
| | | | (JPt100, Pt100) | Open collector PNP outputs (pulses) | | 0.25 | | CJ1W-TC104 | |

High-speed Counter Unit

| Unit classifi- | Product | | Specifications | | No. of unit numbers | Current con- sumption (A) | | Model |
|-------------------|-----------------------------------|--------------------|--|--------------------|------------------------|------------------------------|------|------------|
| cation | name | Countable channels | Encoder A and B inputs, pulse input Z signals | Max. counting rate | | 5 V | 24 V | Moder |
| CJ1 Spe- | High- speed Counter Unit | | Open collector Input voltage: 5 VDC, 12 V, or 24 V (5 V and 12 V are each for one axis only.) | 50 kHz | | | | |
| cial I/O Units | 0 2 | 2 | RS-422 line driver | 500 kHz | 4 | 0.28 | | CJ1W-CT021 |

Note: The following functions become unavailable when it is used with the NJ-Series CPU unit.

- Counter value capture using allocation area(CIO)
- The capture, Stop/capture/continue, Stop/capture/reset/continue, and Capture/reset functions using External Control Input Function
- Pulse rate range control using Output Control Mode

• The pulse rate measurement function

- · Because the NJ-Series has no power OFF interrupt task, operation cannot be restarted from the position at which the power was interrupted.
- Read or write the data using IORD/IOWR instruction
- Starting of External Interrupt Task by Output and External Control Input

Serial Communications Units

| Unit clas- | Product name | s | specifications | No. of unit numbers | | nt con- ion (A) | Model |
|----------------------------|--|--|--|------------------------|---------|--------------------|------------|
| sification | | Communications Interface | Communications functions | allocated | 5 V | 24 V | - |
| | Serial Com- munications Units High-speed type | 2 RS-232C ports | The following functions can be calented | | 0.29 *2 | | CJ1W-SCU22 |
| CJ1 CPU Bus Units | | 2 RS-422A/485 ports | The following functions can be selected for each port: Protocol macro *1 Host Link NT Links (1:N mode) Serial Gateway | 1 | 0.46 | | CJ1W-SCU32 |
| | | 1 RS-232C port and 1 RS-422A/485 port | No-protocol *3 Modbus-RTU Slave | | 0.38 *2 | | CJ1W-SCU42 |
| RS-422A (| RS-422A Converter Converts RS-233C to RS-422A/RS-485. | | | | | <u>.</u> | CJ1W-CIF11 |

Note: Simple Backup Function and Interrupt notification function cannot be used.

*1 You can activate protocol macro trace function when the CPU Unit is set to the RUN Mode. (MONITOR Mode is not available with the NJ-Series CPU Units.) *2 When an NT-AL001 RS-232C/RS-422A Conversion Unit is used, this value increases by 0.15 A/Unit. Add 0.20A/Unit when using NV3W-M_20L Programmable Terminals. Add 0.04A/Unit when using CJ1W-CIF11 RS-422A Adapters.

*3 Supported only by the SerialRcvNoClear Instructions with Serial communication unit version 2.1 or later, CPU Units with unit version 1.03 or later and the Sysmac Studio version 1.04 or higher.

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EtherNet/IP Unit

| Unit classifi- | Product | | Specifications | | No. of unit numbers | | nt con- ion (A) | Model |
|---------------------|---------------------|---|----------------------------------|--|------------------------|------|--------------------|--------------|
| cation | name | Communications cable | Communications func- tions | Max. Units mount- able per CPU Unit | allocated | 5 V | 24 V | Woder |
| CJ1 CPU Bus Unit | EtherNet/IP Unit | STP (shielded twisted- pair) cable of category 5, 5e, or higher | Tag data link message service | 4 | 1 | 0.41 | | CJ1W-EIP21 * |

* Supported only by the EtherNet/IP Units with unit version 2.1 or later, CPU Units with unit version 1.01 or later and the Sysmac Studio version 1.02 or higher.

EtherCAT Slave Unit

| Unit classifi- cation | Product name | Specifications | Communications type | No. of unit numbers | Current con- sumption (A) | | Model |
|--------------------------|------------------------|---|---|------------------------|------------------------------|------|--------------|
| | | | | allocated | 5 V | 24 V | |
| CJ1 CPU Bus Units | EtherCAT Slave Unit | STP (shielded twisted-pair) cable of category 5 or higher with double shielding | Refreshing methods: Free-Run Mode PDO DATA SIZE: TxPDO 400byte or less/RxPDO: 400byte or less | 1 | 0.34 | | CJ1W-ECT21 * |

* When using with the Machine Automation Controller NJ /NXSeries, use CPU Units with unit version 1.10 or later and the Sysmac Studio version 1.13 or higher.

DeviceNet Unit

| Unit classifi- cation | Product name | Specifications | Communications type | No. of unit numbers | | nt con- ion (A) | Model |
|--------------------------|-------------------|--|---|------------------------|------|--------------------|------------|
| cation | | | | allocated | 5 V | 24 V | |
| CJ1 CPU Bus Units | DeviceNet Unit | Functions as master and/or slave; allows control of 32,000 points max. per master. | Remote I/O communications master (fixed or user-set allocations) Remote I/O communications slave (fixed or user-set allocations) Message communications | 1 | 0.29 | | CJ1W-DRM21 |

Note: 1. Simple backup function cannot be used.

2. DeviceNet configurator cannot be used. Use CX-Integrator.

CompoNet Master Unit

| Unit classifi- | Product name | | No. of unit numbers | Current con- sumption (A) | | Model | | |
|--------------------------|-------------------------|--|---|------------------------------|-----|-------|--------------|--|
| cation | FIGUUCI Hame | Communications functions | No. of I/O points per Master Unit | allocated | 5 V | 24 V | moder | |
| CJ1 Special I/O Units | CompoNet Master Unit | Remote I/O communications Message communications | Word Slaves: 2,048 max. (1.024 inputs and 1,024 outputs) Bit Slaves: 512 max. (256 inputs and 256 outputs) | 1, 2, 4, or 8 | 0.4 | | CJ1W-CRM21 * | |

Note: 1. Simple backup function cannot be used.

The FINS command to the CompoNet Master Unit cannot be issued.
 * Supported only by the CPU Units with unit version 1.01 or later and the Sysmac Studio version 1.02 or higher.

ID Sensor Units

| Unit classifi- | Product name | | No. of unit numbers | Current con- sumption (A) | | Model | | | |
|----------------|--------------------|-------------------------|-------------------------------|------------------------------|-----------|-------|--------|--------------|--|
| cation | FIGUELIAME | Connected ID Systems | No. of connected R/W heads | External power supply | allocated | 5 V | 24 V | model | |
| CJ1 CPU | ID Sensor Units | V680-Series RFID | 1 | | 1 | 0.26 | 0.13 * | CJ1W-V680C11 | |
| Bus Units | | System | 2 | Not required. | 2 | 0.32 | 0.26 | CJ1W-V680C12 | |

Note: The data transfer function using intelligent I/O commands can not be used. * To use a V680-H01 Antenna, refer to the V680 Series RFID System Catalog (Cat. No. Q151).

Peripheral Devices EtherCAT junction slaves

| Product | Product name No. of por | | Power supply voltage | Current consumption (A) | Model |
|-----------------|-------------------------|---|----------------------|----------------------------|---------|
| EtherCAT | EtherCAT 3 | 3 | 20.4 to 28.8 VDC | 0.08 | GX-JC03 |
| junction slaves | | 6 | (24 VDC -15 to +20%) | 0.17 | GX-JC06 |

Note: 1. Please do not connect EtherCAT junction slaves with OMRON position control unit, Model CJ1W-NC 81/ 82.

2. EtherCAT junction slaves cannot be used for EtherNet/IP and Ethernet.

Industrial Switching Hubs for EtherNet/IP and Ethernet

| | | Specifications | | | | Current | | |
|--------------|--|--|--------------------------------|---|------------------------|--------------------|----------|--|
| Product name | | Functions | No. of ports Failure detection | | Accessories | consumption (A) | Model | |
| Industrial | N | Quality of Service (QoS): EtherNet/IP control data priority | 3 | No | Power supply connector | | W4S1-03B | |
| Switching | | Failure detection: | 5 | No | | 0.22 | W4S1-05B | |
| Hubs | Broadcast storm and LSI error detection 10/100BASE-TX, Auto-Negotiation | 5 | Yes | Power supply connector Connector for informing error | | W4S1-05C | | |

Note: Industrial switching hubs cannot be used for EtherCAT.

WE70 FA WIRELESS LAN UNITS

| Product name | Applicable region | Туре | Model |
|----------------------------|-------------------|-----------------------|---------------|
| | lanan | Access Point (Master) | WE70-AP |
| | Japan | Client (Slave) | WE70-CL |
| | Furene | Access Point (Master) | WE70-AP-EU |
| WE70 FA WIRELESS LAN UNITS | Europe | Client (Slave) | WE70-CL-EU |
| | | Access Point (Master) | WE70-AP-US *1 |
| | U.S | Client (Slave) | WE70-CL-US *1 |
| | Ormente | Access Point (Master) | WE70-AP-CA *2 |
| | Canada | Client (Slave) | WE70-CL-CA *2 |
| | Ohina | Access Point (Master) | WE70-AP-CN |
| | China | Client (Slave) | WE70-CL-CN |

Note: 1. A Pencil Antenna, mounting magnet, and screw mounting bracket are included as accessories.

2. Always use a model that is applicable in your region. Refer to the WE70 Catalog (Cat. No. N154).

*1. From December 2015, the WE70-AP-US and WE70-CL-US can be used in Mexico.

The Units will be sold in the USA until the end of May 2016.

*2. From January 2016, the WE70-AP-CA and WE70-CL-CA can be used in Singapore.

General Specifications

| | Item | NJ501-000 | NJ301-□□□ | NJ101-000 | | | | |
|--------------------------|----------------------------------|---|-----------------------------------|-----------|--|--|--|--|
| Enclosure | | Mounted in a panel | • | | | | | |
| Grounding Me | thod | Ground to less than 100 Ω | | | | | | |
| Dimensions (h | eight×depth×width) | 90 mm × 90 mm × 90 mm | | | | | | |
| Weight | | 550 g (including the End Cover) | | | | | | |
| Current Consu | Imption | 5 VDC, 1.90 A (including SD Memory C | Card and End Cover) | | | | | |
| | Ambient Operating Temperature | 0 to 55°C | | | | | | |
| | Ambient Operating Humidity | 10% to 90% (with no condensation) | 10% to 90% (with no condensation) | | | | | |
| | Atmosphere | Must be free from corrosive gases. | | | | | | |
| | Ambient Storage Temperature | -20 to 75°C (excluding battery) | | | | | | |
| | Altitude | 2,000 m or less | 2,000 m or less | | | | | |
| Operation Environment | Pollution Degree | 2 or less: Meets IEC 61010-2-201. | | | | | | |
| | Noise Immunity | 2 kV on power supply line (Conforms to | DIEC 61000-4-4.) | | | | | |
| | Overvoltage Category | Category II: Meets IEC 61010-2-201. | | | | | | |
| | EMC Immunity Level | Zone B | | | | | | |
| | Vibration Resistance | Conforms to IEC 60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz Acceleration of 9.8 m/s ² for 100 min in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total) | | | | | | |
| | Shock Resistance | Conforms to IEC 60068-2-27. 147 m/s ² , 3 times in X, Y, and Z directions (100 m/s ² for Relay Output Units) | | | | | | |
| Battery | Life | 5 years at 25°C | | | | | | |
| Battery | Model | CJ1W-BAT01 | | | | | | |
| Applicable Sta | indards | Conforms to cULus, NK *1, LR *1, EU Directives, RCM and KC Registration *2. | | | | | | |

*1. Not supported by the NJ501-5300.*2. Supported only by the CPU Units with unit version 1.01 or later.

Performance Specifications

| | Item | | | | NJ501- | | NJ3 | 601- | NJ1 | 01- |
|-------------------------------------|--|----------------------------|--------------------------------------|---|---|--|---|---------------------|---------------------------------------|---------------|
| | | | | □5□0 | □4□0 | □3□0 | 1200 | 1100 | 10 | 90 |
| Processing | Instruction | LD instruct | ion | 1.1 ns (1.7 n | s or less) | | 1.6 ns (2.5 ns | s or less) *2 | 3.0 ns (4.5 ns | s or less) *2 |
| Time | Execution Times | Math Instru (for Long F | | 24 ns or mor | re *1 | | 35 ns or more | *2 | 63 ns or more | *2 |
| | | Size | | 20 MB (400 KS) | | 5 MB (100 KS) | | 3 MB (60 KS) | | |
| | Program capacity | | POU definition | 3,000 | | | 750 | | 450 | |
| *3 | | Number | POU instance | Using Sysmac Studio Ver. 1.05 or lower : 6,000 Using Sysmac Studio Ver. 1.06 or higher : 9,000 | | | Using Sysmac Studio Ver. 1.04 or lower : 1,500 Using Sysmac Studio Ver. 1.05 or higher : 3,000 | | | |
| | | No Retain | Size | 4 MB | | | 2 MB | | 1 | |
| | | Attribute *4 | Number | 180,000 *5 | | | 90,000 *6 | | 22,500 | |
| | Variables | | Size | 2 MB | | | 0.5 MB | | | |
| Programming | capacity | Retain Attribute *7 | Number | 10,000 | | Using Sysma 1.04 or lower Using Sysma 1.05 or highe | : 2,500 c Studio Ver. | 5,000 | | |
| | Data type | Number | | 2,000 | | | 1,000 | | | |
| | | CIO Area | | 6,144 words | (CIO 0 to CIC | 6143) | | | | |
| | Memory for CJ-Series Units | Work Area | | 512 words (V | V0 to W511) | | | | | |
| | (Can be Specified | Holding Ar | ea | 1,536 words | (H0 to H1535 |) | | | | |
| | with AT | DM Area | | 32,768 words (D0 to D32767) | | | | | | |
| | Specifications for Variables.) | | | | 32,768 words × 25 banks (E0_00000 to E18_32767) *8 32,768 words × 4 banks (E0_0000 | | E0_00000 to E3 | 3_32767) *8 | | |
| Maximum Number of Connectable | Maximum r CJ unit per Expansion | CPU Rack or | 10 Units | | | I | | | | |
| | Number of | Maximum r CJ unit on | | 40 Units | | | | | | |
| Unit | Units | Maximum r NX unit on | number of the system | 4,096 (on NX serie | s EtherCAT sl | ave terminal) | | | 400 (on NX series slave termina | |
| Configuration | Maximum number | of Expansio | n Racks | 3 max. | | | | | | |
| - | I/O Capacity | | umber of I/O J-series Units | 2,560 points | max. | | | | | |
| | | Model | | NJ-P□3001 | | | | | | |
| | Power Supply Unit for CPU Rack and Expansion | Power OFF Detection | AC Power Supply | 30 to 45 ms | | | | | | |
| | Racks | Time | DC Power Supply | 22 to 25 ms | | | | | | |
| | | Maximum I Controlled | | Maximum nu 64 axes | Imber of axes 32 axes | which can be 16 axes | defined. 15 axes *9 | 15 axes *9 | 6 axes | |
| | | Moti | on control axes | | Imber of motic ontrol function 32 axes | | which can be | defined. 15 axes | 6 axes | |
| | | | umber of used | Maximum nu | mber of used | real axes. | ollowing servo | | | |
| | Number of Controlled Axes | real axes | | 64 axes | 32 axes | 16 axes | 8 axes | 4 axes | 2 axes | |
| Motion | | Used | I motion control | Maximum nu | mber of serve | axes which a | I motion contro | ol function is a | vailable. | |
| Control | | serv | o axes | 64 axes | 32 axes | 16 axes | 8 axes | 4 axes | 2 axes | |
| | | | number of axes terpolation axis | 4 axes per axes group | | | | | | |
| | | | axes for circular on axis control | 2 axes per a | xes group | | | | | |
| | Maximum Number | of Axes Gro | ups | 32 groups | | | | | | |
| | Motion Control Pe | riod | | The same control period as that is used for the process data communications cycle for EtherCAT. | | | | | | |

*1. When the hardware revision for the Unit is A or B.

*2. When the hardware revision for the Unit is A.

*3. This is the capacity for the execution objects and variable tables (including variable names).

*4. Words for CJ-series Units in the Holding, DM, and EM Areas are not included.

*5. The number of variables of the CPU Unit version 1.19 or earlier is 90,000.

*6. The number of variables of the CPU Unit version 1.18 or earlier is 22,500.

*7. Words for CJ-series Units in the CIO and Work Areas are not included.
*8. When the Spool function of the NJ501-1□20 is enabled, the DB Connection Service uses E9_0 to E18_32767 (NJ501-1□20).

When the Spool function of the NJ101-20 is enabled, the DB Connection Service uses E1_0 to E3_32767 (NJ101-20).

*9 This number of axes is achieved in a combination of a CPU Unit with unit version 1.06 or later and Sysmac Studio version 1.07 or higher. In other combinations, the maximum number of controlled axes is 8 axes (NJ301-1200) or 4 axes (NJ301-1100).

| | | | | | NJ501- | | NJ | 301- | NJ | 101 | |
|---------------------------------|---|---------------------------------------|--|---|------------------|---|-----------------|-------------------|------------------|----------|--|
| | Item | | | □5□0 | □4□0 | □3□0 | 1200 | 1100 | 10 | 90 | |
| | | Number of Cam Data | Maximum Points per Cam Table | 65,535 points | | | | | | | |
| Motion Control | Cams | Points | Maximum Points for All Cam Tables | 1,048,560 po | 1,048,560 points | | 262,140 points | | | | |
| | | Maximum N Tables | umber of Cam | 640 tables 160 tables | | | | | | | |
| | Position Units | | | Pulses, millim | neters, micror | neters, nanom | eters, degrees | s or inches | | | |
| | Override Factors | | | 0.00% or 0.0 | 1% to 500.00 | % | | | | | |
| Peripheral | Supported Service | S | | Sysmac Stud | io connectior | I | | | | | |
| USB Port | Physical Layer | | | USB 2.0-com | pliant B-type | connector | | | | | |
| | Transmission Dist | Distance between Hub and Node t | | 5 m max. | | | | | | | |
| | Number of port | | | 1 | | | | | | | |
| | Physical Layer | | | 10Base-T or | 100Base-TX | | | | | | |
| | Frame length | - | | 1514 max. | | | | | | | |
| | Media Access Met | hod | | CSMA/CD | | | | | | | |
| | Modulation | | | Baseband | | | | | | | |
| | Topology | | | Star | | | | | | | |
| | Baud Rate | | | 100 Mbps (10 | 00Base-TX) | | | | | | |
| | Transmission Med | ia | | STP (shielde | d, twisted-pai | r) cable of Ethe | ernet category | / 5, 5e or highe | er | | |
| | Maximum Transmi between Ethernet | 100m | · · | , | | · · · · | | | | | |
| | Maximum Number | laximum Number of Cascade Connections | | | | There are no restrictions if Ethernet switch is used. | | | | | |
| | | Maximum N nections | umber of Con- | 32 | | | | | | | |
| | | Packet inter | rval *10 | | or each conne | ncrements *11 ection. (Data wi | Il be refreshed | d at the set inte | erval, regardles | s of the | |
| | | Permissible Communica | ations Band | 3,000 pps *12 | 2 *13 (includi | ng heartbeat) | | | | | |
| | | Maximum N Tag Sets | lumber of | 32 | | | | | | | |
| | 015 | Tag types | | Network variables, CIO, Work, Holding, DM, and EM Areas | | | | | | | |
| Built-in EtherNet/IP Port | CIP service: Tag Data Links (Cyclic | nection (i.e. | ags per con- , per tag set) | 8 (7 tags if Controller status is included in the tag set.) | | | | | | | |
| | Communications) | | ink Data Size otal size for all | 256 | | | | | | | |
| | | Maximum n | umber of tag | 19,200 bytes | | | | | | | |
| | | Maximum D Connection | ata Size per | 600 bytes | | | | | | | |
| | | Maximum N istrable Tag | umber of Reg- Sets | 32 (1 connec | tion = 1 tag s | et) | | | | | |
| | | Maximum T | • | · · | re used if Co | ntroller status i | s included in t | he tag set.) | | | |
| | | | acket Filter *14 | Supported. | | | | | | | |
| | | Class 3 (nui tions) | nber of connec- | 32 (clients plu | us server) | | | | | | |
| | Cip Message Service: Explicit | UCMM (non- | Maximum Number of Cli- ents that Can Communicate at One Time | 32 | | | | | | | |
| | Messages | connec- tion type) | Maximum Num- ber of Servers that Can Com- municate at One Time | 32 | | | | | | | |
| | Maximum number | of TCP sock | et service | 30 *15 | | | | | 30 | | |
| | | | | | | | | | 1 | | |

*10.Data is updated on the line in the specified interval regardless of the number of nodes.
*11.The Packet interval of the CPU Unit version 1.02 or earlier is 10 to 10,000 ms in 1.0-ms increments.
*12.Means packets per second, i.e., the number of communications packets that can be sent or received in one second.
*13.The Permissible Communications Band of the CPU Unit version 1.02 or earlier is 1,000 pps.
*14.An IGMP client is mounted for the EtherNet/IP port. If an ethernet switch that supports IGMP snooping is used, filtering of unnecessary multicast packets is performed. multicast packets is performed.

*15.The Maximum number of TCP socket service of the CPU Unit version 1.02 or earlier is 16.

| | | | | | NJ501- | | N.I ⁴ | 301- | N | 101 |
|--|--------------------------------------|---|--|--|---------------|-----------------|-------------------|----------------|-----------------|--------------|
| | Item | | | | | □3□0 | 1200 | 1100 | 10 | 900 |
| | | Support Pro | file/Model | UA 1.02 Micro Server Profile PLCopen Info | Embedded | | | | | |
| | | Default End | point/Port | opc.tcp://192.1 | | | - | | | |
| | | Maximum n sions (Clien | umber of ses- | 5 | | | - | | | |
| | | | umber of Moni- | 2,000 | | | | | | |
| | OPC UA Server (NJ501-1⊡00) | Sampling ra tored Items | ite of the Moni- (ms) | 0, 50, 100, 250, 500, 1000,2000, 5000, 10000 if set to 0 (zero), it is assumed that is set to 50. | | | - | | | |
| | | Maximum n Subscriptio | umber of ns per server | 100 | | | - | | | |
| | | | Maximum number of variables to open as OPC UA objects | | | | - | | | |
| | | attribute of | Maximum number of Value attribute of variables to open as OPC UA objects | | | | - | | - | |
| | Structure's definitions able to open | | 100 | | | - | | | | |
| Built-in EtherNet/IP Port OPC UA Server | | Variables u | nable to open | Variable which size are over 1024Bytes Double and over dimensional array of structures Structures includes double and over dimensional array Structures nested 4 and over Unions Array which's index number don't start from 0 Array which's element is over 1024 Structures which's members are over 100. | | | | - | | |
| | (Only NJ501- 1⊡00) | - SecurityPolicy/Mode | | None • Sign - Basic128Rsa15 • Sign - Basic256 • Sign - Basic256Sha256 • SignAndEncrypt - Basic128Rsa15 • SignAndEncrypt - Basic256 • SignAndEncrypt - Basic256Sha256 | | | | | | |
| | | Application Authentica- tion Authentica- number of certification | | X.509 | | | | | | |
| | | | | Trusted certification: 32 Issuer certification: 32 Rejected certification: 32 | | | | | | |
| | | User Authentication | Authentica- tion | User name / F Anonymous | Password | | - | | | |
| | Communications | Standard | | IEC 61158 Ty | pe12 | | | | | |
| | EtherCAT Master | Specifications | 5 | Class B (Feat | ure Pack Mot | ion Control co | mpliant) | | | |
| | Physical Layer | | | 100BASE-TX | | | | | | |
| | Modulation | | | Baseband | | | | | | |
| | Baud Rate | | | 100 Mbps (10 | 0Base-TX) | | | | | |
| | Duplex mode | | | Auto | | | | | | |
| | Topology | | | Line, daisy ch | | | | lad atrainit | oblo with - ! | |
| Built-in EtherCAT | Transmission Me | dia | | l wisted-pair c braiding) | able of categ | ory 5 or nigner | (uouble-shield | ieu siraight c | able with alumi | num tape and |
| Port | Maximum Transm between Nodes | | ce | 100m | | | | | | |
| | Maximum Numbe | | | 192 | | | | | 64 | |
| | Range of node ad | | | 1-192 Inputs: 5,736 | | | | | | |
| | Maximum Process | | r Slave | Outputs: 5,736 | bytes | | | | | |
| | Communications | Outputs: 1,434 bytes | | | | | 1 000/2 000/4 000 | | | |
| | Sync Jitter | -, | | 500/1,000/2,000/4,000 μs *18 1,000/2,000/4,000 μs 1 μs max. | | | | | | 1,000 μο |
| Internal Cloc | - | | | At ambient ter At ambient ter At ambient ter | nperature of | 25°C: -1.5 to + | 1.5 min error | per month | | |

*16.Ring topology is supported with the project version 1.40 or later of NJ_01-_00. Slaves on a ring topology should support a ring topology. If Omron slaves, please see the user's manual of slaves.
*17.For project unit version earlier than 1.40, the data must be within four frames.
*18.The Maximum Communications Cycle of the NJ301 CPU Unit version 1.02 or earlier is 1,000/2,000/4,000 μs. The EtherCAT communications cycle of NJ501-4_0 for robot control is 1 ms or more.
Note: For robot control by NJ501-4_0, use the G5 series/1S series AC Servo Drive with built-in EtherCAT communications, absolute encoder, and brake. and brake.

Performance Specifications Supported by NC Integrated Controller

| | | | | NJ501- | | |
|-----------|-----------------------------|--|------------------------------------|--|--|--|
| | | Item | | 5300 | | |
| | Task Period | Primary periodic cycle | | 500/1,000/2,000/4,000 μs | | |
| | Task Period | CNC Planner Service per | riod | 500 μs to 16 ms | | |
| | Number of CNC motors | Maximum number of CN | C motors *1 | 16 | | |
| | | Maximum number of CN | C coordinate systems | 4 | | |
| | CNC Coordinate system | Maximum number of CNO cluded in a CNC coordin (excluding spindle axes) | | 8 | | |
| Numerical | | Number of spindle axes to nate system | that are included in a CNC coordi- | 1 | | |
| Control | Number of simu | Itaneous interpolation axe | 25 | 4 | | |
| | | Program buffer size *2 | | 16 MB | | |
| | NC Program | Maximum number of | Upper limit of main registrations | 512 | | |
| | | programs | Upper limit of sub registratioins | 512 | | |
| | | P variable | | Double-precision floating point 65536 *3 | | |
| | NC program variables | Q variable | | Double-precision floating point 8192 *3 | | |
| | | L variable | | Double-precision floating point 256 | | |
| | CNC motor | Maximum number of CN | C motor compensation tables | 32 | | |
| | compensation table | Maximum size of all com | pensation tables | 1 MB | | |

*1. The number of controlled axes of the MC Control Function Module is included.

*2. The number of programs and their capacities that can be loaded into the CPU Unit at the same time. The program capacity is the maximum size available. As fragmentation will occur, the size that is actually available will be smaller than the maximum size.

*3. Some parts of the area are reserved by the system.

NJ-Series Function Specifications

| | | Item | | NJ501-000 NJ301-000 NJ101-000 | | | | |
|------------------|----------------------------|--|---|--|--|--|--|--|
| | Function | | | ${\sf I}/{\sf O}$ refreshing and the user program are executed in units that are called tasks. Tasks are used to specify execution conditions and execution price | | | | |
| | | Periodically Ex- | Maximum Number of Pri- mary Periodic Tasks | 1 | | | | |
| | | ecuted Tasks | Maximum Number of Peri- odic Tasks | 3 | | | | |
| lasks 🛛 | | Conditionally | Maximum number of event tasks | 32 | | | | |
| | | executed tasks *1 | Execution conditions | When Activate Event Task instruction is executed or when condition expression for variable is met. | | | | |
| | Setup | System Service I | Monitoring Settings | The execution interval and the percentage of the total user program exec time are monitored for the system services (processes that are executed the CPU Unit separate from task execution). | | | | |
| | | Programs | | POUs that are assigned to tasks. | | | | |
| | POU (program | Function Blocks | | POUs that are used to create objects with specific conditions. | | | | |
| | organization units) | Functions | | POUs that are used to create an object that determine unique outputs for inputs, such as for data processing. | | | | |
| | Programming Lan- guages | Туреѕ | | Ladder diagrams *2 and structured text (ST) | | | | |
| | Namespaces *3 | | | A concept that is used to group identifiers for POU definitions. | | | | |
| | Variables | External Ac- cess of Vari- ables | Network Variables | The function which allows access from the HMI, host computers, or othe Controllers | | | | |
| | | Data Types | Boolean | BOOL | | | | |
| | | | Bit Strings | BYTE, WORD, DWORD, LWORD | | | | |
| | | | Integers | INT, SINT, DINT,LINT, UINT, USINT, UDINT, ULINT | | | | |
| | | | Real Numbers | REAL, LREAL | | | | |
| | | | Durations | TIME | | | | |
| | | | Dates | DATE | | | | |
| | | | Times of Day | TIME_OF_DAY | | | | |
| | | | Date and Time | DATE_AND_TIME | | | | |
| | | | Text Strings | STRING | | | | |
| | | Derivative Data 1 | Types | Structures, unions, enumerations | | | | |
| | | Structures | Function | A derivative data type that groups together data with different variable | | | | |
| Program- ning | Data Types | | Maximum Number of Mem- bers | 2048 | | | | |
| Ū | | | Nesting Maximum Levels | 8 | | | | |
| | | | Member Data Types | Basic data types, structures, unions, enumerations, array variables | | | | |
| | | | Specifying Member Offsets | You can use member offsets to place structure members at any memory locations.*3 | | | | |
| | | | Function | A derivative data type that groups together data with different variable ty | | | | |
| | | Unions | Maximum Number of Mem- bers | 4 | | | | |
| | | | Member Data Types | BOOL, BYTE, WORD, DWORD, LWORD | | | | |
| | | Enumerations | Function | A derivative data type that uses text strings called enumerators to express variable values. | | | | |
| | | Array Specifi- | Function | An array is a group of elements with the same data type. You specify the number (subscript) of the element from the first element to specify the element. | | | | |
| | | | Maximum Number of Dimensions | 3 | | | | |
| | Data Type Attri- butes | cations | Maximum Number of Elements | 65535 | | | | |
| | | | Array Specifications for FB Instances | Supported. | | | | |
| | | Range Specificat | tions | You can specify a range for a data type in advance. The data type can ta only values that are in the specified range. | | | | |
| | | Libraries *3 | | User libraries | | | | |

*1. Supported only by the CPU Units with unit version 1.03 or later.
*2. Inline ST is supported. (Inline ST is ST that is written as an element in a ladder diagram.)
*3. Supported only by the CPU Units with unit version 1.01 or later.

| | | Item | | NJ501-□□□ | NJ301-□□□□ | NJ101-000 | |
|-----------------|-------------------|-----------------------------------|---|---|--|----------------------------|--|
| | Control Modes | | | position control, velocity c | ontrol, torque control | | |
| | Axis Types | Axis Types | | | axes, encoder axes, and v | virtual encoder axes | |
| | Positions that ca | Positions that can be managed | | | Command positions and actual positions | | |
| | | | Absolute Positioning | Positioning is performed for a target position that is specified with an abs value. | | specified with an absolut | |
| | | Single-axis Po- | Relative Positioning | Positioning is performed for a specified travel distance from the command current position. | | | |
| | | sition Control | Interrupt Feeding | Positioning is performed for a specified travel distance from the position wh an interrupt input was received from an external input. | | | |
| | | | Cyclic synchronous absolute positioning *1 | The function which output position control mode. | s command positions in e | very control period in the | |
| | | | Velocity Control | Velocity control is perform | ed in Position Control Mo | de. | |
| | | Single-axis Ve- locity Control | Cyclic Synchronous Velocity Control | A velocity command is ou | tput each control period in | Velocity Control Mode. | |
| | | Single-axis Torque Control | Torque Control | The torque of the motor is | controlled. | | |
| | | | Starting Cam Operation | A cam motion is performe | d using the specified cam | table. | |
| | | | Ending Cam Operation | The cam motion for the ax ended. | kis that is specified with th | e input parameter is | |
| | | | Starting Gear Operation | A gear motion with the sp axis and slave axis. | ecified gear ratio is perform | med between a master | |
| | | Single-axis Synchronized | Positioning Gear Operation | A gear motion with the sp between a master axis an | | c position is performed | |
| | | Control | Ending Gear Operation | The specified gear motion | n or positioning gear motion is ended. | | |
| | | | Synchronous Positioning | | ed in sync with a specified master axis. | | |
| | | | Master Axis Phase Shift | The phase of a master axis in synchronized control is shifted. | | | |
| | Single-axis | | Combining Axes | The command positions of | The command positions of two axes are added or subtracted and the r output as the command position. | | |
| | | Single-axis | Powering the Servo | The Servo in the Servo D | e axis motion. | | |
| otion ontrol | | Manual Operation | Jogging | An axis is jogged at a spe | | | |
| | | | Resetting Axis Errors | Axes errors are cleared. | | | |
| | | | Homing | A motor is operated and the limit signals, home proximity signal are used to define home. | | ximity signal, and home | |
| | | | Homing with parameter *1 | | ing the parameter, a motor is operated and the limit signals y signal, and home signal are used to define home. | | |
| | | | High-speed Homing | Positioning is performed f | or an absolute target posit | tion of 0 to return to hom | |
| | | | Stopping | An axis is decelerated to a | a stop at the specified rate |). | |
| | | | Immediately Stopping | An axis is stopped immed | | | |
| | | | Setting Override Factors | The target velocity of an a | - | | |
| | | | Changing the Current Po- | The command current position. | - | sition of an axis can be | |
| | | | Enabling External Latches | The position of an axis is | recorded when a trigger o | cours | |
| | | Auxiliary Func- | Disabling External Latches | The current latch is disable | | | |
| | | tions for Sin- gle-axis | Zone Monitoring | You can monitor the community when it is within a specifie | mand position or actual po | sition of an axis to see | |
| | | Control | Enabling digital cam switches *4 | · | out ON and OFF according | g to the position of an ax | |
| | | | Monitoring Axis Following Error | | bu can monitor whether the difference between the command positions of two specified axes exceeds a threshold value. | | |
| | | | Resetting the Following Error | The error between the command current position and actual cu | | | |
| | | | Torque Limit | set to 0. The torque control function of the Servo Drive can be enabled or dis the torque limits can be set to control the output torque. | | | |
| | | | Command position com- pensation *5 | The function which compe | • | | |
| | | | Cam monitor (NJ□01-□□00) | Outputs the specified offs | et position for the slave ax | tis in synchronous contro | |
| | | | | | | | |

*1. Supported only by the CPU Units with unit version 1.03 or later.
*4. Supported only by the CPU Units with unit version 1.06 or later.
*5. Supported only by the CPU Units with unit version 1.10 or later.
*6. Supported only by the CPU Units with unit version 1.05 or later.

| | | Item | | NJ501-000 NJ301-000 NJ101-000 | J | |
|-------------------|--------------------------|---|---|---|-------|--|
| | | | Absolute Linear Interpola- | Linear interpolation is performed to a specified absolute position. | | |
| | | Multi-axes Co- | tion Relative Linear Interpola- tion | Linear interpolation is performed to a specified relative position. | | |
| | | ordinated Con- trol | Circular 2D Interpolation | Circular interpolation is performed for two axes. | | |
| | | | Axes Group Cyclic Syn- chronous Absolute Posi- tioning | A positioning command is output each control period in Position Control Mode.*3 | | |
| | | | Resetting Axes Group Er- rors | Axes group errors and axis errors are cleared. | | |
| | Axes Groups | | Enabling Axes Groups | Motion of an axes group is enabled. | | |
| | | | Disabling Axes Groups | Motion of an axes group is disabled. | | |
| | | Auxiliary Func- | Stopping Axes Groups | All axes in interpolated motion are decelerated to a stop. | | |
| | | tions for Multi- axes Coordi- | Immediately Stopping Axes Groups | All axes in interpolated motion are stopped immediately. | | |
| | | nated Control | Setting Axes Group Over- ride Factors | The blended target velocity is changed during interpolated motion. | | |
| | | | Reading Axes Group Posi- tions | The command current positions and actual current positions of an axes gro can be read.*3 | roup | |
| | | | Changing the Axes in an Axes Group | The Composition Axes parameter in the axes group parameters can be overwritten temporarily.*3 | | |
| | | | Setting Cam Table Proper- ties | The end point index of the cam table that is specified in the input paramete changed. | er is | |
| | | Cams | Saving Cam Tables | The cam table that is specified with the input parameter is saved in non- volatile memory in the CPU Unit. | | |
| | Common Items | | Generating cam tables *7 | The cam table that is specified with the input parameter is generated from cam property and cam node. | | |
| | | Parameters | Writing MC Settings | Some of the axis parameters or axes group parameters are overwritten temporarily. | | |
| | | T urumeters | Changing axis parameters *7 | You can access and change the axis parameters from the user program. | | |
| Motion Control | | Count Modes | | You can select either Linear Mode (finite length) or Rotary Mode (infinite length). | | |
| | | Unit Conversions | | You can set the display unit for each axis according to the machine. | | |
| | | Acceleration/ Deceleration Control | Automatic Acceleration/ Deceleration Control | Jerk is set for the acceleration/deceleration curve for an axis motion or axe group motion. | es | |
| | | | Changing the Acceleration and Deceleration Rates | You can change the acceleration or deceleration rate even during accelera or deceleration. | ation | |
| | | In-position Check | | You can set an in-position range and in-position check time to confirm we positioning is completed. | | |
| | | Stop Method | | You can set the stop method to the immediate stop input signal or limit in signal. | | |
| | | Re-execution of | Motion Control Instructions | You can change the input variables for a motion control instruction duri execution and execute the instruction again to change the target values operation. | | |
| | Auxiliary Func- tions | Multi-execution of Motion Control Instruc- tions (Buffer Mode) | | You can specify when to start execution and how to connect the velocities between operations when another motion control instruction is executed during operation. | 3 | |
| | | Continuous Axe Mode) | s Group Motions (Transition | You can specify the Transition Mode for multi-execution of instructions for axes group operation. | r | |
| | | | Software Limits | Software limits are set for each axis. | | |
| | | | Following Error | The error between the command current value and the actual current valu monitored for an axis. | le is | |
| | | Monitoring Functions | Velocity, Acceleration Rate, Deceleration Rate, Torque, Interpolation Velocity, Interpolation Acceleration Rate, And Interpolation Deceleration Rate | You can set and monitor warning values for each axis and each axes grou | up. | |
| | | Absolute Encod | er Support | You can use an OMRON G5-Series or 1S-Series Servomotor with an Abso Encoder to eliminate the need to perform homing at startup. | olute | |
| | | Input signal logi | c inversion *6 | You can inverse the logic of immediate stop input signal, positive limit inpusional, negative limit input signal, or home proximity input signal. | ut | |
| | External Interface | Signals | | The Servo Drive input signals listed on the right are used. Home signal, ho proximity signal, positive limit signal, negative limit signal, immediate stop signal, and interrupt input signal | | |

*3. Supported only by the CPU Units with unit version 1.01 or later.
*6. Supported only by the CPU Units with unit version 1.05 or later.
*7. Supported only by the CPU Units with unit version 1.08 or later.

| | | Item | | NJ501-000 | NJ301-□□□□ | NJ101-000 | |
|-------------------------|-----------------------------|---|----------------------------------|--|------------------------------|--------------------------|--|
| | | | | 192 | | 64 | |
| Unit (I/O) | | Maximum number of Units | | 40 | | | |
| Manage- ment | CJ-Series Units | Basic I/O Units Load Short-circuit Protec- tion and I/O Disconnection Detection | | Alarm information for Basic I/O Units is read. | | | |
| | | | | A port for communications personal computer. | s with various kinds of Supp | port Software running on | |
| | | Communications | s protocol | TCP/IP, UDP/IP | | | |
| | | CIP Communications | Tag Data Links | Programless cyclic data exchange is performed with the devices on the EtherNet/IP network. | | | |
| | | Service | Message Communications | CIP commands are sent t network. | to or received from the dev | ices on the EtherNet/IP | |
| | | TCP/IP functions | CIDR | (class A to C) of IP addre | | _ | |
| | Built-in EtherNet/ | | Socket Services | Data is sent to and receiv protocol. Socket communications in | ed from any node on Ether | net using the UDP or TCI | |
| | IP port Internal Port | | FTP client *7 | File can be read from or written to computers at other Ethernet nodes from the CPU Unit. FTP client communications instructions are used. | | | |
| | | TCP/IP Applica- tions | FTP Server | Files can be read from or written to the SD Memory Card in the CPU Unit from computers at other Ethernet nodes. | | | |
| | | | Automatic Clock Adjust- ment | Clock information is read from the NTP server at the specified time or at a specified interval after the power supply to the CPU Unit is turned ON. The internal clock time in the CPU Unit is updated with the read time. | | | |
| | | | SNMP Agent | Built-in EtherNet/IP port internal status information is provided to network management software that uses an SNMP manager. | | | |
| Communica- tions | | OPC UA (NJ501-1⊡00) | Server Function | Functions to respond to requests from clients on the OPC UA network | | | |
| | | Supported Ser- vices | Process Data Communica- tions | Control information is exchanged in cyclic communications between the EtherCAT master and slaves. | | | |
| | | | SDO Communications | A communications method to exchange control information in noncyclic eve communications between EtherCAT master and slaves. This communications method is defined by CoE. | | | |
| | | Network Scanning | | Information is read from connected slave devices and the slave configuration is automatically generated. | | | |
| | EtherCAT Port | DC (Distributed Clock) | | Time is synchronized by sharing the EtherCAT system time among all EtherCAT devices (including the master). | | | |
| | | Enable/disable S | ettings for Slaves | The slaves can be enabled or disabled as communications targets. | | | |
| | | Disconnecting/Connecting Slaves | | Temporarily disconnects a slave from the EtherCAT network for maintenance such as for replacement of the slave, and then connects the slave again. | | | |
| | | Supported Application Proto- | CoE | SDO messages of the CAN application can be sent to slaves via | | to slaves via EtherCAT. | |
| | Communications Instructions | | | The following instructions are supported. CIP communications instructions, socket communications instructions, SDO message instructions, no-protocol communications instructions, protocol macru instructions, and FTP client instructions *7, and Modbus RTU protocl instruction *8 | | | |
| Operation Management | RUN Output Contac | cts | | The output on the Power | Supply Unit turns ON in RI | JN mode. | |
| | | Function | | Events are recorded in th | e logs. | | |
| System | Eventless | Maximum | System event log | 1,024 | 512 | | |
| Management | Event Logs | number of | Access event log | 1,024 | 512 | | |
| | | events | User-defined event log | 1,024 | 512 | | |

*6. Supported only by the CPU Units with unit version 1.05 or later.
*7. Supported only by the CPU Units with unit version 1.08 or later.
*8. Supported only by the CPU Units with unit version 1.11 or later.

| | | Item | | NJ501-000 | NJ301-□□□ | NJ101-□□□□ |
|--------------------------|---|--|---|---|--------------------------------|--|
| | Online Editing | Single | | Programs, function blocks online. Different operators | | |
| | Forced Refreshing | | The user can force specific variables to TRUE or FALSE. | | ALSE. | |
| | | Maximum Num- | Device Variables for Ether- CAT Slaves | 64 | | |
| | | ber of Forced Variables | Device Variables for CJ-se- ries Units and Variables with AT Specifications | 64 | | |
| | MC Test Run *9 | | | Motor operation and wirin | g can be checked from the | e Sysmac Studio. |
| | Synchronizing | | | The project file in the Sys made the same when only | mac Studio and the data i ine. | n the CPU Unit can be |
| | Differentiation mon | | | Rising/falling edge of con | tacts can be monitored. | |
| | | Maximum numbe | er of contacts *1 | 8 | | |
| | | Types | Single Triggered Trace | and then tracing stops au | tomatically. | nber of samples are taken |
| Debugging | | Mauline Munch | Continuous Trace | Data tracing is executed of Sysmac Studio. | continuously and the trace | data is collected by the |
| | | Trace | er of Simultaneous Data | 4 *10 | 2 | |
| | | Maximum Number of Records | | 10,000 | | |
| | Data Tracing | Sampling | Maximum Number of Sam- pled Variables | 192 variables | 48 variables | |
| | | Timing of Sampling | | Sampling is performed for the specified task period, at the specified time, or when a sampling instruction is executed. | | |
| | | Triggered Traces | 6 | Trigger conditions are set to record data before and after an event. | | |
| | | | Trigger Conditions | When BOOL variable changes to TRUE or FALSE Comparison of non-BOOI variable with a constant Comparison Method: Equals (=), Greater than (>), Greater than or equals (\geq Less Than (<), Less than or equals (\leq), Not equal (\neq) | | |
| | | | Delay | Trigger position setting: A slider is used to set the percentage of sampling before and after the trigger condition is met. | | |
| | Simulation | • | | The operation of the CPU | Unit is emulated in the Sy | ysmac Studio. |
| B. 1. 1. 11 | | Controller Er- rors | Levels | Major fault, partial fault, m | ninor fault, observation, an | id information |
| Reliability Functions | Self-diagnosis | User-defined errors | | User-defined errors are registered in advance and then records are created be executing instructions. | | |
| | | Levels | | 8 levels | | |
| | | CPU Unit Names and Serial IDs | | When going online to a Cl in the project is compared | | Studio, the CPU Unit name Unit being connected to. |
| | | | User Program Transfer with No Restoration Infor- mation | You can prevent reading data in the CPU Unit from the Sysmac Studio. | | |
| | Protecting Soft- | Protection | CPU Unit Write Protection | You can prevent writing d Memory Card. | ata to the CPU Unit from t | the Sysmac Studio or SD |
| Security | ware Assets and Preventing Oper- ating Mistakes | | Overall Project File Protection | You can use passwords to Sysmac Studio. | protect .smc files from un | authorized opening on the |
| | | | Data Protection | You can use passwords to | o protect POUs on the Sys | smac Studio.*3 |
| | | Verification of O | peration Authority | Online operations can be restricted by operation rights to prevent damage t equipment or injuries that may be caused by operating mistakes. | | |
| | | | Number of Groups | 5 *11 | | 5 |
| | | Verification of U | ser Program Execution ID | The user program cannot be executed without entering a user program execution ID from the Sysmac Studio for the specific hardware (CPU Unit). | | |
| | Storage Type | 1 | | SD Memory Card, SDHC | Memory Card | |
| | | Automatic transf | ier from SD Memory Card *1 | The data in the autoload folder on an SD Memory Card is automatically load when the power supply to the Controller is turned ON. | | |
| SD Memo- | | | m from SD Memory Card *8 | The user program on an SD Memory Card is loaded when the user change system-defined variable to TRUE. | | |
| ry Card Functions | Application | SD Memory Carc Instructions | I Operation | You can access SD Memory Cards from instructions in the user program. | | |
| | | File Operations f | rom the Sysmac Studio | read/write standard docur | ment files on the computer | |
| | | SD Memory Card Life Expiration Detection | | Notification of the expiration of the life of the SD Memory Card is provided in a systemdefined variable and event log. | | |

*1. Supported only by the CPU Units with unit version 1.03 or later.
*3. Supported only by the CPU Units with unit version 1.01 or later.
*8. Supported only by the CPU Units with unit version 1.11 or later.

*9. Cannot be used with the NJ101-9000.

*10.Maximum Number of Simultaneous Data Trace of the NJ501-1 20 CPU Unit with unit version 1.08 or later is 2. *11.When the NJ501 CPU Units with unit version 1.00 is used, this value becomes two.

| | | Item | | NJ501-□□□□ | NJ301-□□□□ | NJ101-000 |
|---|------------------------------------|------------|--|---|-----------------------|-----------|
| | | | Using front switch | You can use front switch to backup, compare, or restore data. | | |
| Backup H | | Operation | Using system-defined vari- ables | You can use system-defined variables to backup, compare, or restore data *12 | | |
| | SD Memory Card backup functions | | Memory Card Operations Dialog Box on Sysmac Studio | Backup and verification operations can be performed from the SD Memory Card Operations Dialog Box on the Sysmac Studio. | | |
| functions *1 | | | Using instruction *7 | Backup operation can be performed by using instruction. | | tion. |
| | | Protection | Prohibiting backing up data to the SD Memory Card | Prohibit SD Memory Card backup functions. | | |
| Sysmac Studio Controller backup functions | | | Backup, restore, and verit the Svsmac Studio. | ication operations for Units | can be performed from | |

*1. Supported only by the CPU Units with unit version 1.03 or later.
*7. Supported only by the CPU Units with unit version 1.08 or later.
*12. Restore is supported with unit version 1.14 or later.

Function Specifications of Database Connection CPU Units

Besides functions of the NJ501-000 //NJ101-000, functions supported by the NJ501-020/NJ101-020 are as follows.

| Item | | Description | | | | |
|----------------------|--|---|---|--|--|--|
| | | NJ501-1□20 | NJ101-□020 | | | |
| Supported p | port | Built-in EtherNet/IP port | | | | |
| Supported DB *1*2 | | Microsoft Corporation: SQL Server 2008/2008 R2/2012/2014 Oracle Corporation: Oracle Database 10g /11g /12c MySQL Community Edition 5.1/5.5/5.6/5.7 *3 International Business Machines Corporation (IBM): DB2 for Linux, UNIX and Windows 9.5/9.7/10.1/10.5/11.1 Firebird Foundation Incorporated: Firebird 2.1/2.5 *4 The PostgreSQL Global Development Group: PostgreSQL 9.2/9.3/9.4 *4 | | | | |
| | B Connections (Number of databases that nected at the same time) | 3 connections max. *5 | 1 | | | |
| Supported operations | | The following operations can be performed by execu CPU Units. Inserting records (INSERT), Updating records (UPI records (DELETE) | ting DB Connection Instructions in the NJ/NX-series | | | |
| | Number of columns in an INSERT opera- tion | SQL Server: 1,024 Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000 | | | | |
| Instruction | Number of columns in an UPDATE oper- ation | SQL Server: 1,024 Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000 | | | | |
| | Number of columns in a SELECT opera- tion | SQL Server: 1,024 Oracle: 1,000 DB2: 1,000 MySQL: 1,000 Firebird: 1,000 PostgreSQL: 1,000 | | | | |
| | Number of records in the output of a SE- LECT operation | 65,535 elements max., 4 MB max. | 65,535 elements max., 2 MB max. | | | |
| | Max. number of DB Map Variables for which a mapping can be connected | SQL Server: 60 Oracle: 30 DB2: 30 *4 MySQL: 30 Firebird: 15 *4 PostgreSQL: 30 *4 *6 | SQL Server: 15 Oracle: 15 DB2: 15 MySQL: 15 Firebird: 15 PostgreSQL: 15 *6 | | | |
| Run mode c | of the DB Connection Service | Operation Mode or Test Mode • Operation Mode: When each instruction is executed, the service actually accesses the DB. • Test Mode: When each instruction is executed, the service ends the instruction normally without accessing the DB actually. | | | | |
| Spool funct | ion | Used to store SQL statements when an error occur communications are recovered from the error. | red and resend the statements when the | | | |
| | Spool capacity | 1 MB *7 | 192 KB *7 | | | |
| Operation L | og function | The following three types of logs can be recorded. Execution Log: Log for tracing the executions of the DB Connection Service. Debug Log: Detailed log for SQL statement executions of the DB Connection Service. SQL Execution Failure Log: Log for execution failures of SQL statements in the DB. | | | | |
| DB Connect | tion Service shutdown function | Used to shut down the DB Connection Service after SD Memory Card. | automatically saving the Operation Log files into the | | | |

*1. SQL Server 2014, Oracle Database 12c and PostgreSQL 9.2/9.3/9.4 are supported by DBCon version 1.02 or higher.

My SQL 5.7 and DB2 11.1 are supported by DBCon version 1.03 or higher.

*2. Connection to the DB on the cloud is not supported.

*3. The supported storage engines of the DB are InnoDB and MyISAM.

*4. NJ501-4320 is not supported.

*5. When two or more DB Connections are established, the operation cannot be guaranteed if you set different database types for the connections.
 *6. Even if the number of DB Map Variables has not reached the upper limit, the total number of members of structures used as data type of DB

Map Variables is 10,000 members max.

*7. Refer to "NJ/NX-series Database Connection CPU Units User's Manual(W527)" for the information.

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Function Specifications of SECS/GEM CPU Units

Besides functions of the NJ501-1300, functions supported by the NJ501-1340 are as follows.

| Item | Description | | | | |
|-------------------------------|--|--|--|--|--|
| Supported port | Built-in EtherNet/IP port | | | | |
| Supported standard *1 | The Unit conforms to the following SEMI standards: E37-0303, E37.1-0702, E5-0707, and E30-0307 | | | | |
| Fundamental GEM requirement | State Model, Equipment Processing State, Host-initiated S1, F13/F14 Scenario, Event Notification, On-Line Identification, Error Message, Control (Operator Initiated), Documentation | | | | |
| Additional GEM capability | Establish Communications, Dynamic Event Report Configuration, Variable Data Collection, Trace Data Collection, Status Data Collection, Alarm Management, Remote Control, Equipment Constant, Process Recipe Management *1, Material Movement, Equipment Terminal Service, Clock, Limit Monitoring, Spooling *2, Control (Host Initiated) | | | | |
| User-defined message | You can create non-GEM compliant communications messages and have host communications. | | | | |
| GEM specific instruction | The Unit supports 29 instructions to perform the following: • Changing the GEM Service status. • Setting HSMS communications. • Reporting events and reporting alarms. • Acknowledging host commands and enhanced remote commands. • Changing equipment constants. • Uploading and downloading process programs. • Sending and acknowledging equipment terminal messages. • Requesting to change time. • Sending user-defined messages. • Getting SECS communications log. | | | | |
| GEM Service log *2 | Can record the following information. • HSMS communications log: Keeps log of HSMS communications operations. • SECS message log: Keeps log of SECS-II communications messages. • Execution log: Keeps log of executions of GEM instructions. | | | | |
| Shutting down the GEM Service | Saves the spool data and GEM Service log records into an SD Memory Card and ends the GEM Service. | | | | |

*1. E42 recipes, large process programs, and E139 recipes are not supported.

*2. The capability is not available when no SD Memory Card is mounted.

Conformance to Fundamental GEM Requirements and Additional Capabilities

| Fundamental GEM requirements GEM-compliant | | Additional capabilities | GEM-compliant | |
|--|-------|---|---|--|
| State Model | | Establish Communications | | |
| Equipment Processing State | | Dynamic Event Report Configuration | | |
| Host-initiated S1, F13/F14 Scenario | | Variable Data Collection Trace Data Collection | | |
| Event Notification | _ | | | |
| On-Line Identification | _ Yes | Status Data Collection | - Yes | |
| | _ | Alarm Management | | |
| Error Message | | Remote Control | | |
| Control (Operator Initiated) | _ | Equipment Constant | | |
| Documentation | | Process Recipe Management | Process program: Yes E42 recipes: No E139 recipes: No | |
| | | Material Movement | | |

| Process Recipe Management | Process program: Yes E42 recipes: No E139 recipes: No |
|----------------------------|---|
| Material Movement | |
| Equipment Terminal Service | |
| Clock | Yes |
| Limit Monitoring | 165 |
| Spooling | |
| Control (Host Initiated) | |

Function Specifications of NJ Robotics CPU Units

Besides functions of the NJ501-1 00, functions supported by the NJ501-4 are as follows.

| | | ltem | NJ501- | | | | | |
|-------------------------|---------------------|--|---------------------|---|--|------------------|-----------------|--------------|
| | nem | | | | | 4300 | 4310 | 4320 |
| | | Multi-axes coordinated control | Conveyer tracking | The robot is moved in synchronization with the conveyor during the conveyor tracking operation. | | | | r during the |
| Robot control functions | Axes groups | Auxiliary functions for multi-axes coordinated control | Kinematics Setting | Set parameters for robot operation, such as arm length of Delta3 r | | | f Delta3 robot. | |
| | Auxiliary functions | Monitoring functions | Work space function | Set the coord workspace du | | or workspace on. | heck and cheo | ck the |

NJ-Series Function Specifications of NC Integrated Controller

Besides functions of the NJ501-1 \square 00, functions supported by the NJ501-5300 are as follows.

| Item | | | | | NJ501- |
|------------------|-------------------|-------------------------|-----------------------------------|--|---|
| | | | | | 5300 |
| | | Axes types | | | Positioning axis, Spindle axis |
| | | Control modes | Positioning axis | | Position control |
| | | | Spindle axis | | Velocity control |
| | Positions that of | can be managed | | Absolute position (command), absolute position (actual), program position, remaining travel distance | |
| | | | Execute | | Executes the NC program. |
| | | | Reset | | Interrupt NC program |
| | | | Single step exe | cution | Executes the NC program by block. |
| | | | Back trace | | Executes back trace of interpolation pass. |
| | | | Feed hold / Fee | d hold reset | Temporarily stops the NC program, and restarts it. |
| | | NC program execution | Optional stop | | Stops the NC program with optional signal. |
| | | excedution | Optional block | stop | Skips one block of the NC program with optional signal. |
| | | | Dry run | | Runs operation from the NC program. |
| | | | Machine lock | | Locks each axis operation during execution of the NC program. |
| | | | Auxiliary lock | | Locks M code output. |
| | | | Override | | Overrides the feed rate and spindle velocity. |
| | | | | Rapid Positioning | Rapid feed of each CNC motor according to the motor setting. |
| | | | Position | Linear interpolation | Interpolates linearly. |
| | | | control | Circular interpolation | Interpolates circularly, helically, spirally, or conically. |
| | | | | Skip function | Rapid feed until an external signal is input. |
| | | G Code | Return to refere | nce point | Returns to a specified position on the machine. |
| | | | Canned cycle | Rigid tap | Performs tapping machining. |
| | | | Feed function | Exact stop | Temporarily prevents blending of positioning operations before and after an exact stop direction. |
| | | | | Exact stop mode | Mode in which anteroposterior positioning operations are not blend |
| | | | | Continuous-path mode | Mode in which anteroposterior positioning operations are blended. |
| | | | | Dwell | Waits for the specified period of time. |
| merical ntrol | CNC coordinate | | Coordinate system selection | Machine Coordinate System | The coordinate system uses the machine home position as the hom the system. |
| | system | | | Work Coordinate System | The coordinate system has work offset for the Machine Coordinate System. |
| | | | | Local Coordinate System | The coordinate system has additional offset for the Work Coordinat System. |
| | | | Auxiliary for coordinate | Absolute/relative selection | Specifies manipulated variable absolutely, or switches to the relative setting. |
| | | | | Metric/inch selection | Selects metric or inch as the orthogonal axes unit system. |
| | | | | Scaling | Scales the current coordinates of the orthogonal axes. |
| | | | system | Mirroring | Mirrors the current coordinates for the specified orthogonal axes. |
| | | | | Rotation | Rotate the current coordinates around the coordinates of the speciaxis. |
| | | | | Cutter compensation | Compensation of the tool edge path according to the tool radius. |
| | | | Tool functions | Tool length compensation | Compensation of tool center point path according to the tool length |
| | | | M code/M code | reset | Outputs M codes, and interlocks with sequence control program us reset. |
| | | M code | Chindle evia | CW/CCW/Stop | Outputs/stops velocity commands in velocity loop control mode. |
| | | | Spindle axis | Orientation | Stops spindle axis to the specified phase by setting up feed back lo |
| | | | Subroutine call | · | Calls a subroutine of the NC program. |
| | | | Arithmetic oper | ation | Performs a calculation in the NC program. |
| | | | Branch control | | Branches on condition in the NC program. |
| | | NC | User variables | | Memory area in the NC program used for processing such as data calculation. |
| | | programming | | P variable | System global memory area common to CNC coordinate systems |
| | | | | Q variable | Global system area unique to each CNC coordinate system |
| | | | | L variable | Memory area that can be used as the primary area during execution the NC program |
| | | Auxiliary | Error reset | | Function that resets errors or CNC coordinate system and CNC mo |
| | | control | Error reset Immediate stop | | Function that stops all the CNC motors of the CNC coordinate syste |

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| | | | | | NJ501- | |
|----------------------|-----------------|------------------------------------|---|-----------------|--|--|
| item | | | | 5300 | | |
| | | Positions that can be managed | | | Commanded positions and actual positions. | |
| | | Position control | Absolute positioning | | Positioning is performed for a target position that is specified using an absolute value. | |
| | | | Relative positioning | | Positioning is performed for a specified travel distance from the command current position. | |
| | | | Cyclic positioning | | A commanded position is output at each control period in Position Control Mode. | |
| | | Spindle control | CW/CCW/Stop | | Outputs/stops velocity commands in velocity loop control mode. | |
| | | Manual | Powering the Servo | | The Servo in the servo driver is turned ON to enable CNC motor operation. | |
| | | operation | Jogging | | A CNC motor is jogged at a specified target velocity. | |
| | | Auxiliary control functions | Homing | | A CNC motor is operated, and the limit signals, home proximity signal, and home signal are used to define home. | |
| | | | Immediate stop | | A CNC motor is stopped immediately. | |
| | | CNC motor compensation table | Ball screw compensation | | Pitch error compensation for one-dimensional ball screw. | |
| | CNC motor | | Cross-axis compensation | | Compensation of one-dimensional cross-axis. | |
| Numerical Control | | | Editing the CNC motor compensation table | | Edit using sequence control program. (Read/write) | |
| | | Auxiliary functions | In-position check | | You can set an in-position range and in-position check time to confirm when positioning is completed. | |
| | | | Stop method | | You can set the stop method to the immediate stop input signal or limit input signal. | |
| | | | Monitoring functions | Software limits | Monitors the movement range of a CNC motor. | |
| | | | | Following error | Monitors the error between the command current value and the actual current value for a CNC motor. | |
| | | | Absolute encoder support | | You can use an OMRON 1S-series Servomotor or G5-series. Servomotor with an Absolute Encoder to eliminate the need to perform homing at startup. | |
| | | | Input signal logic inversion | | You can inverse the logic of immediate stop input signal, positive limit input signal, negative limit input signal, or home proximity input signal. | |
| | | External interface signals | | | The Servo Drive input signals listed on the right are used. Home signal, home proximity signal, positive limit signal, negative limit signal, immediate stop signal, and interrupt input signal. | |
| | Common items | Parameters | Changing CNC coordinate system and CNC motor parameters | | You can access and change the CNC coordinate system and CNC motor parameters from the user program. | |

Version Information

Unit Versions and Programming Devices (NJ-series CPU Units)

Refer to NJ-series CPU Unit Hardware User's Manual (W500).

Unit Versions, DBCon Versions and Programming Devices (Database Connection CPU Units)

Refer to NJ/NX-series Database Connection CPU Units User's Manual (W527).

Unit Versions, Robot Versions and Programming Devices (NJ Robotics CPU Units)

Refer to NJ-series Robotics CPU Units User's Manual (W539).

Unit Versions and Programming Devices (NC Integrated Controller)

Refer to NJ/NY-series NC Integrated Controller User's Manual (O030).

Relationship between Hardware Revisions of CPU Units and Sysmac Studio Versions

Refer to NJ-series CPU Unit Hardware User's Manual (W500).

Functions That Were Added or Changed for Each Unit Version and Sysmac Studio version

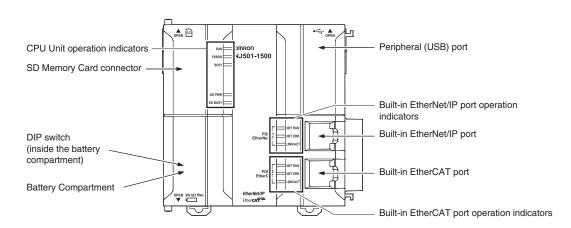
Refer to NJ-series CPU Unit Hardware User's Manual (W500).

Performance Improvements for Unit Version Upgrades

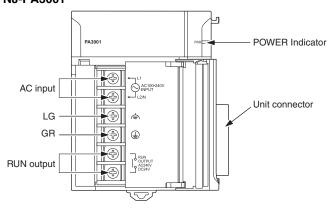
Refer to NJ-series CPU Unit Hardware User's Manual (W500).

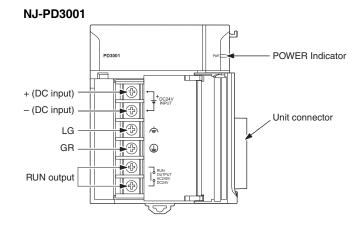
Components and Functions

CPU Unit NJ01-000



Power Supply Unit NJ-PA3001

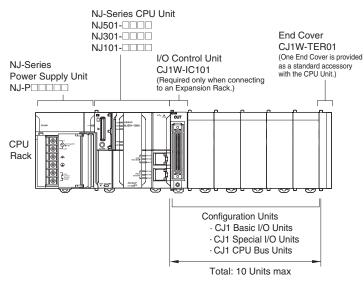




Unit Configuration

NJ-Series CPU Racks

A NJ-Series CPU Rack consists of a CPU Unit, Power Supply Unit, Configuration Units (Basic I/O Units, Special I/O Units, and CPU Bus Units), and an End Cover.



Even though the NJ-Series Controllers do not have Backplanes, the term "slot" still used to refer to the location of Units. Slot numbers are assigned in order to Units from left to right on the CPU Rack (slot 0, slot 1, slot 2, etc.).

Required Units

| Rack | Unit name | Required number of Units | | |
|----------|----------------------------------|---|--|--|
| | NJ-Series Power Supply Unit | 1 | | |
| | NJ-Series CPU Unit | 1 | | |
| CPU Rack | I/O Control Unit | Required only for mounting to an Expansion Rack. Mount the I/O Control Unit immediately to the right of the CPU Unit. | | |
| | Number of Configuration Units | 10 max. (Same for all models of CPU Unit.) (The number of Basic I/O Units, Special I/O Units, and CPU Bus Units can be varied. The number does not include the I/O Control Unit.) | | |
| | End Cover | 1 (Included with CPU Unit.) | | |
| | NJ-Series SD Memory Card | Install as required. | | |

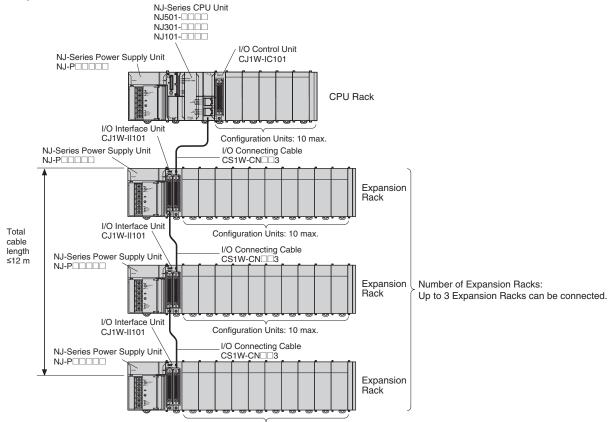
Types of Configuration Units

In the NJ-Series, Configuration Units are classified into the following three types. The number of Racks differs depending on the type.

| Туре | Appearance (example) | Description | Unit recognition method | Max. Units mountable per CPU Unit |
|----------------------|----------------------|---|--|---|
| Basic I/O Units | | Units with contact inputs and contact outputs. | Recognized by the CPU Unit accord- ing to the position of the Rack and slot. | A maximum of 40 Units can be mounted. |
| Special I/O Units | | Special I/O Units provide more advanced func- tions than do Basic I/O Units, including I/O other than contact inputs and contact outputs. Examples of Special I/O Units are Analog I/O Units and High-speed Counter Units. They differ from CPU Bus Units (including Network Communi- cations Units) in having a smaller area for exchanging data with the CPU Unit. | | A maximum of 40 Units can be connected. (Multi- ple unit numbers are allo- cated per Unit, depending on the model and settings.) |
| CPU Bus Units | | CPU Bus Units exchange data with the CPU Unit via the CPU Bus. Examples of CPU Bus Units are Network Commu- nications Units and Serial Communications Units. They differ from Special I/O Units in having a larger area for exchanging data with the CPU Unit. | Recognized by the CPU Unit accord- ing to the unit number (0 to F) set with the rotary switch on the front panel. | A maximum of 16 Units can be mounted. |

NJ-Series Expansion Racks

A NJ-Series Expansion Rack consists of a Power Supply Unit, an I/O Interface Unit, Configuration Units (Basic I/O Units, Special I/O Units, and CPU Bus Units), and an End Cover.



Configuration Units: 10 max.

Required Units

| Rack Unit name | | Required number of Units | | | |
|----------------|-------------------------------|---|--|--|--|
| CPU Rack | I/O Control Unit | One Unit. Required only when an Expansion Rack is used. Mount the I/O Control Unit immediately to the right of the CPU Unit. *1 | | | |
| | Power Supply Unit | One Unit | | | |
| Expansion | I/O Interface Unit | One Unit. Mount the I/O Interface Unit immediately to the right of the Power Supply Unit. *2 | | | |
| Rack | Number of Configuration Units | Ten Units max. (The number of Basic I/O Units, Special I/O Units, and CPU Bus Units can be varied. This number does not include the I/O Interface Unit.) | | | |
| | End Cover | One (Included with the I/O Interface Unit.) | | | |

*1 Mounting the I/O Control Unit in any other location may cause faulty operation.

*2. Mounting the I/O Interface Unit in any other location may cause faulty operation.

Configuration Units

Maximum Number of Configuration Units That Can Be Mounted

| CPU Unit | Model | Total Units | No. of Units on CPU Rack | No. of Expansion Racks |
|-----------|------------|-------------|--------------------------|------------------------|
| NJ-Series | NJ501-□□□□ | 40 | 10 per Rack | 3 Racks x 10 Units |
| CPU Unit | NJ301-□□□ | | | |
| | NJ101-000 | | | |

Note: It may not be possible to mount the maximum number of configuration Units depending on the specific Units that are mounted. Refer to the next page for details.

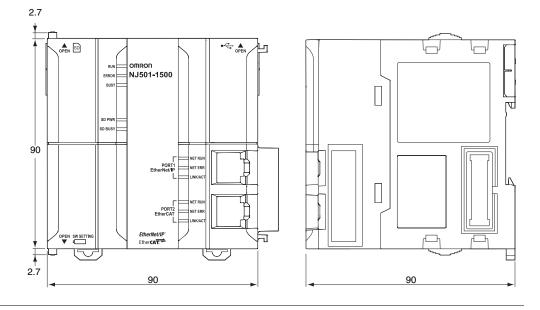
Number of mountable units per Configuration Unit

Basic I/O Units, Special I/O Units, and CPU Bus Units of the CJ-Series are used as Configuration Units of the NJ-Series. All Basic I/O Units are useable. Not all Special I/O Units and CPU Bus Units can be used. Units that can be used are shown in the list. In addition, note that the number of units that can be connected to one CPU vary depending on the units.

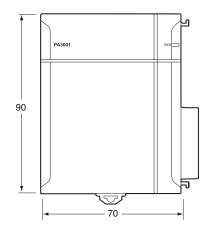
NJ-Series Dimensions

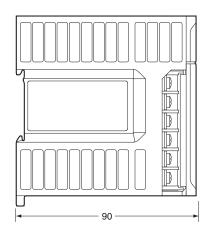
CPU Units NJ=01-====



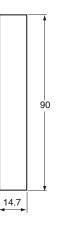


Power Supply Units NJ-PA3001 NJ-PD300





End Cover (included with CPU Units) CJ1W-TER01



Related Manuals

| Cat. No. | Model number | Manual | Application | Description |
|----------|--|--|--|--|
| W513 | NJ501 NJ301 NJ101 | NJ Series Startup Guide (CPU Unit) | Using the NJ-series CPU Unit for the first time | The startup procedures for using an NJ-series CPU Unit and the basic operating instructions for the Sysmac Studio are described with a simple sequence control example. |
| W514 | NX701 NX1P2 NJ501 NJ301 NJ101 | NJ/NX-series Startup Guide (Motion Control) | Using the motion control function module of the NJ/NX- series for the first time | The startup procedures for setting axis parameters and performing simple one-axis positioning and two-axis linear interpolation with an NJ/NX-series CPU Unit and the operating instructions for the Sysmac Studio are described. |
| W500 | NJ501 NJ301 NJ101 | NJ-series CPU Unit Hardware User's Manual | Learning the basic specifications of the NJ-series CPU Units, including introductory information, designing, installation, and maintenance Mainly hardware information is provided. | An introduction to the entire NJ-series system is provided along with the following information on a Controller built with a CPU Unit. • Features and system configuration • Introduction • Part names and functions • General specifications • Installation and wiring • Maintenance and inspection |
| W501 | NX701 NX102 NX1P2 NJ301 NJ101 | NJ/NX-series CPU Unit Software User's Manual | Learning how to program and set up an NJ/NX-series CPU Unit. Mainly software information is provided. | The following information is provided on a Controller built with an NJ/NX-series CPU Unit. CPU Unit operation CPU Unit features Initial settings Programming language specifications and programming with the IEC 61131-3 standard. |
| W507 | NX701- NX102- NX1P2- NJ501- NJ301- NJ101- NJ101- | NJ/NX-series CPU Unit Motion Control User's Manual | Learning about motion control settings and programming concepts | The settings and operation of the CPU Unit and programming concepts for motion control are described. |
| W505 | NX701 NX102 NX1P2 NJ501 NJ301 NJ101 | NJ/NX-series CPU Unit Built-in EtherCAT Port User's Manual | Using the built-in EtherCAT port on an NJ/NX-series CPU Unit | Information on the built-in EtherCAT port is provided. This manual provides an introduction and provides information on the configuration, features, and setup. |
| W539 | NJ501-4 | NJ-series Robotics CPU Units User's Manual | Using the robot control with NJ-series Controllers. | Describes the robot control. |
| W527 | NX701-220 NX102-220 NJ501-220 NJ101-220 | NJ/NX-series Database Connection CPU Units User's Manual | Learning about the functions and application procedures of the NJ/NX-series DB Connection function. | Describes the functions and application procedures of the NJ/NX-series DB Connection function. |
| W528 | NJ501-1340 | NJ-series SECS/GEM CPU Unit User's Manual | Learning about the SECS/ GEM CPU Unit and how to use it. | Functional outline, GEM instructions, settings with the GEM Configurator and so on are provided. |
| O030 | NJ501-5300 NY532-5400 | NJ/NY-Series NC Integrated Controller User's Manual | For numerical control with NJ/ NY-series | Describes the numerical control function. |
| W506 | NX701- NX102- NX1P2- NJ501- NJ301- NJ301- NJ101- | NJ/NX-series CPU Unit Built-in EtherNet/ IP Port User's Manual | Using the built-in EtherNet/IP port on an NJ/NX-series CPU Unit | Information on the built-in EtherNet/IP port is provided. Information is provided on the basic setup, tag data links, FINS communications (non-disclosure), and other features. |
| W588 | NX102- NJ501-1 00 | NJ/NX-series CPU Unit OPC UA User's Manual | Using the OPC UA. | Describes the OPC UA. |
| W502 | NX701 NX102 NX1P2 NJ501 NJ301 NJ101 | NJ/NX-series Instructions Reference Manual | Learning about the specifications of the instruction set that is provided by OMRON | The instructions in the instruction set (IEC 61131-3 specifications) are described. |
| W508 | NX701 NX102 NX1P2 NJ501 NJ301 NJ101 | NJ/NX-series Motion Control Instructions Reference Manual | Learning about the specifications of the motion control instructions that are provided by OMRON | The motion control instructions are described. |
| W503 | NX701 NX102 NX1P2 NJ501 NJ301 NJ101 | NJ/NX-series Troubleshooting Manual | Learning about the errors that may be detected in an NJ/NX-series Controller. | Concepts on managing errors that may be detected in an NJ/NX-series Controller and information on individual errors are described. |
| W504 | SYSMAC-SE2 | Sysmac Studio Version 1 Operation Manual | Learning about the operating procedures and functions of the Sysmac Studio. | Describes the operating procedures of the Sysmac Studio. |
| O031 | NJ501-5300 NY532-5400 | NJ/NY-series G code Instruction Reference Manual | Learning about detailed specifications of the G code/M code instructions. | This section describes G code/M code instructions in detail. |

| Cat. No. | Model number | Manual | Application | Description |
|--|--|--|--|---|
| W589 | SYSMACSE2 | Sysmac Studio Project Version Control Function Operation Manual | Learning the overview of the Sysmac Studio project version control function and how to use it. | The manual outlines the Sysmac Studio project version control function, and describes how to install, basic operation, and how to operate its major functions. |
| O032 | SYSMAC-RTNC0 | CNC Operator Operation Manual | Learning the overview of CNC Operator and how to use it. | Describes the CNC Operator, installation procedure, basic operation, connection operation, and operating procedures for main functions. |
| W490 W498 W491 Z317 W492 W494 W497 W495 W493 | CJ1W- | CJ-series Special Unit Manuals for NJ-series CPU Unit | Leaning how to connect CJ- series Units | The methods and precautions for using CJ- series Units with an NJ-series CPU Unit are described, including access methods and programming interfaces. Manuals are available for the following Units. Analog I/O Units, Insulated-type Analog I/O Units, Temperature Control Units, ID Sensor Units, Temperature Control Units, ID Sensor Units, High-speed Counter Units, and DeviceNet Units, EtherNet/IP Units, CompoNet Master Units |
| Y128 | | Vision & Robot Inte- grated Simulation Startup Guide | Learning about the operating procedures of Vision & Robot integrated simulation. | Describes the operating procedures of Vision & Robot integrated simulation. |
| Y213 | SYSMAC-SE20 - SYSMAC-RA401L NJ501-4 R88D-KN-ECT FH-1 FH-3 | Vision & Robot Inte- grated Simulation Technology Introduc- tion Guide (Calibra- tion Parameter) | Learning about the calibration parameters created using the 3D Equipment Model Creation Wizard for the Vision & Robot integrated simulation. | Describes calibration parameters created using the 3D Equipment Model Creation Wizard for the Vision & Robot integrated simulation. |
| Z368 | | Vision Sensor FH Se- ries Conveyor Track- ing Application Programming Guide | Learning about the setup pro- cedure of the wizard style cal- ibration for cameras, robots, or conveyors. | Describes how to configure and operate Con- veyor Tracking Calibration Wizard on Sysmac Studio on FH Sensor Controllers. |
| Z369 | | Vision Sensor FH Se- ries Operation Manual Sysmac Studio Cali- bration Plate Print Tool | Learning about the setup pro- cedure for printing the Pattern on a Calibration Plate used for calibration for cameras and robots on Sysmac Studio. | Describes how to configure and operate Calibra- tion Plate Print Tool on Sysmac Studio on FH Sensor Controllers. |
| Z370 | | Vision Sensor FH Se- ries Operation Manual Sysmac Studio Con- veyor Tracking Cali- bration Wizard Tool | Learning about the setting procedure of sample macros for conveyor tracking. | Describes the setting procedure of sample mac- ros used for applications of conveyor tracking on FH Sensor Controllers. |
| Z371 | | Vision Sensor FH Se- ries Operation Manual Sysmac Studio Con- veyor Panorama Dis- play Tool | Learning about the setup pro- cedure of panorama display for image capture of targets on conveyors. | Describes how to configure and operate the Conveyor Panorama Display tool on Sysmac Studio on FH Sensor Controllers. |

Applicable Models for Cable Redundancy Function

For more information on applicable models of Cable Redundancy function, refer to the Applicable Models of Cable Redundancy Function (Cat. No. R200).

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