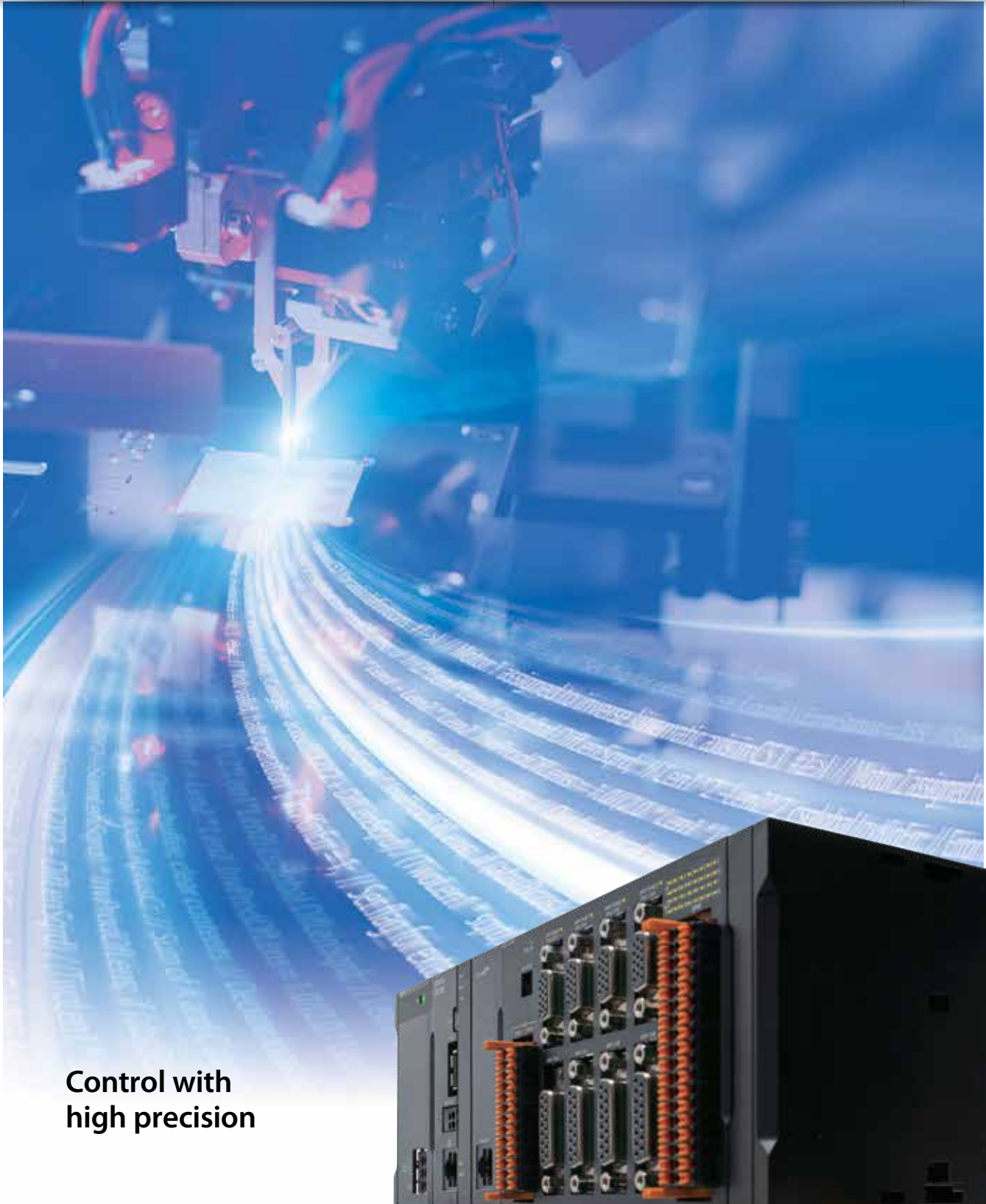# OMRON

Programmable multi-axis controller

# CK3M

**Control with high precision**

# Maximize your machine's performance

Performing precise linear motor drive control and nanoscale positioning, the PMAC (Programmable Multi Axis Controller) has been appreciated by manufacturers of semiconductor manufacturing equipment and other leading-edge equipment. Omron now offers a next generation motion controller CK3M that packs PMAC's superior motion control capability, multi-vendor connectivity, and flexible development capability into its compact design. The CK3M removes constraints and barriers and maximizes your machine's capabilities.

# Rapid
【 High-precision control 】

Ultra-fast calculation takes high-speed, high-precision control to a new dimension. Its overwhelming calculation speed boosts your machine's precision.

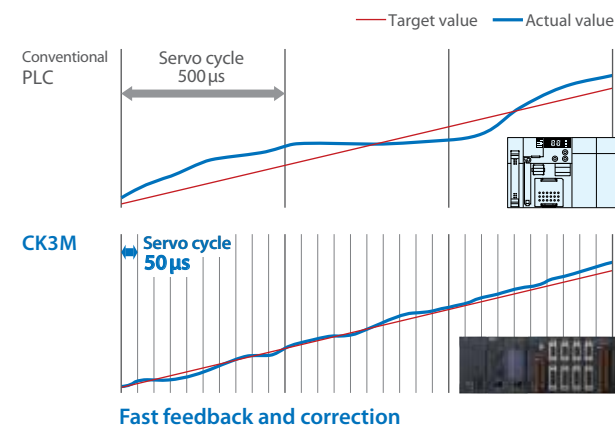## Ultra-high-speed synchronous control

The CK3M delivers industry-leading[1] output speeds : 50 μs / 5 axes. Ultra-high-speed feedback control enables precise path control in precision machining.
*1. Omron survey as of March 2018.

Conventional PLC     500 μs
CK3M   50 μs
100   200   300   400   500
Control period［μs］
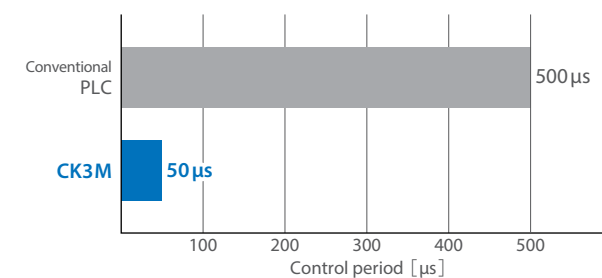
## Fast servo cycle time for precise path control

The CK3M receives a feedback value and generates a command value to adjust to the target value at a high speed, providing more precise path control.

— Target value   — Actual value

Conventional PLC
Servo cycle 500 μs

CK3M
Servo cycle 50 μs

**Fast feedback and correction**

# Flexible
【 System configuration made simple 】

You can freely use multi-vendor actuators and encoders, which maximizes your machine's performance.
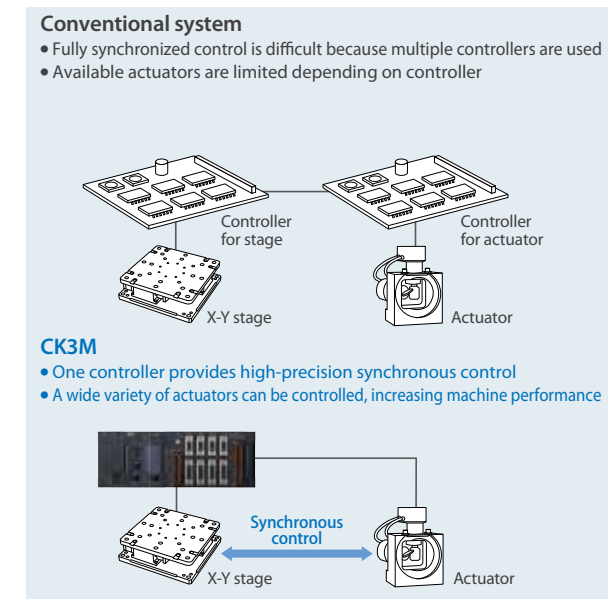
## Advanced encoders

The capability to accept the A/B phase signals and parallel binary signals from serial data interfaces enables high-precision positioning using advanced encoders.

## Various actuators

Axes can be controlled by analog commands (DAC and direct PWM[2]) The CK3M can interface with virtually any type of motor including voice coil motors and linear motors to provide precise machine operation.
*2. Direct PWM will be available soon.

### Conventional system
● Fully synchronized control is difficult because multiple controllers are used
● Available actuators are limited depending on controller

Controller for stage
Controller for actuator
X-Y stage
Actuator

### CK3M
● One controller provides high-precision synchronous control
● A wide variety of actuators can be controlled, increasing machine performance

Synchronous control
X-Y stage
Actuator

## EtherCAT® interface

The built-in EtherCAT® communications port is used to connect EtherCAT® slaves including servo drives, inverters, vision systems, sensors, and I/O. Flexible systems can be configured.

# Capable
【 Continuous development through customization 】

The PMAC architecture with flexible function development capability helps you realize your ideas such as incorporation of your own algorithms.

## Programming flexibility

G-Code, ANSI C, or original programming language allows you to create complex and advanced algorithms.

You can create programs to control robots that follow complex paths.

In addition to customizing standard G-Code functions, you can also incorporate your own G-Code functions.

## Custom servo algorithms

Full closed loop control by servo drives can be incorporated into the controller. You can customize machine control such as vibration suppression optimized for the machine mechanism.
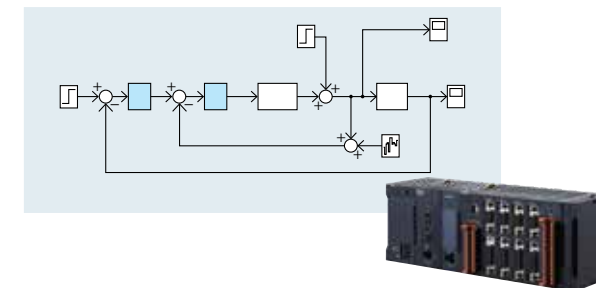
# Easy
【 Easy to use like a PLC 】

Thanks to its compact design, the CK3M is easy to install in the control panel. Tool-free unit connection and DIN track mounting make both installation and replacement surprisingly efficient.
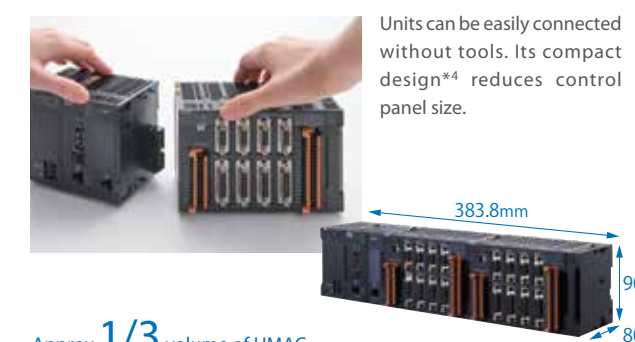
## Modular design

The modular design allows you to freely combine the CK3M with expansion units[3] to enable a variety of applications.
*3. Up to two axial interface units can be mounted to the CK3M-CPU1□1.

## Tool-free connection & compact size

Units can be easily connected without tools. Its compact design[4] reduces control panel size.

383.8mm
90mm
80mm

Approx. 1/3 volume of UMAC, saving space in control panels.

*4. CK3W-PD + CK3M-CPU + two CK3W-AX

## DIN track mounting

Units can be easily mounted on a DIN track in a control system.
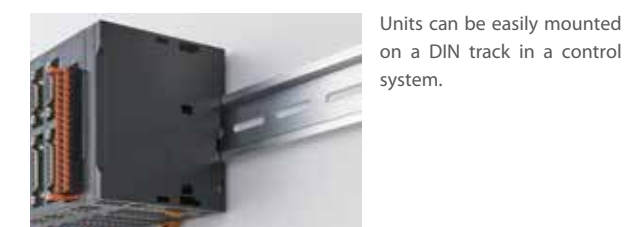
# High-precision control of precision mechanisms

Used in conjunction with advanced actuators, encoders, and precision mechanisms,
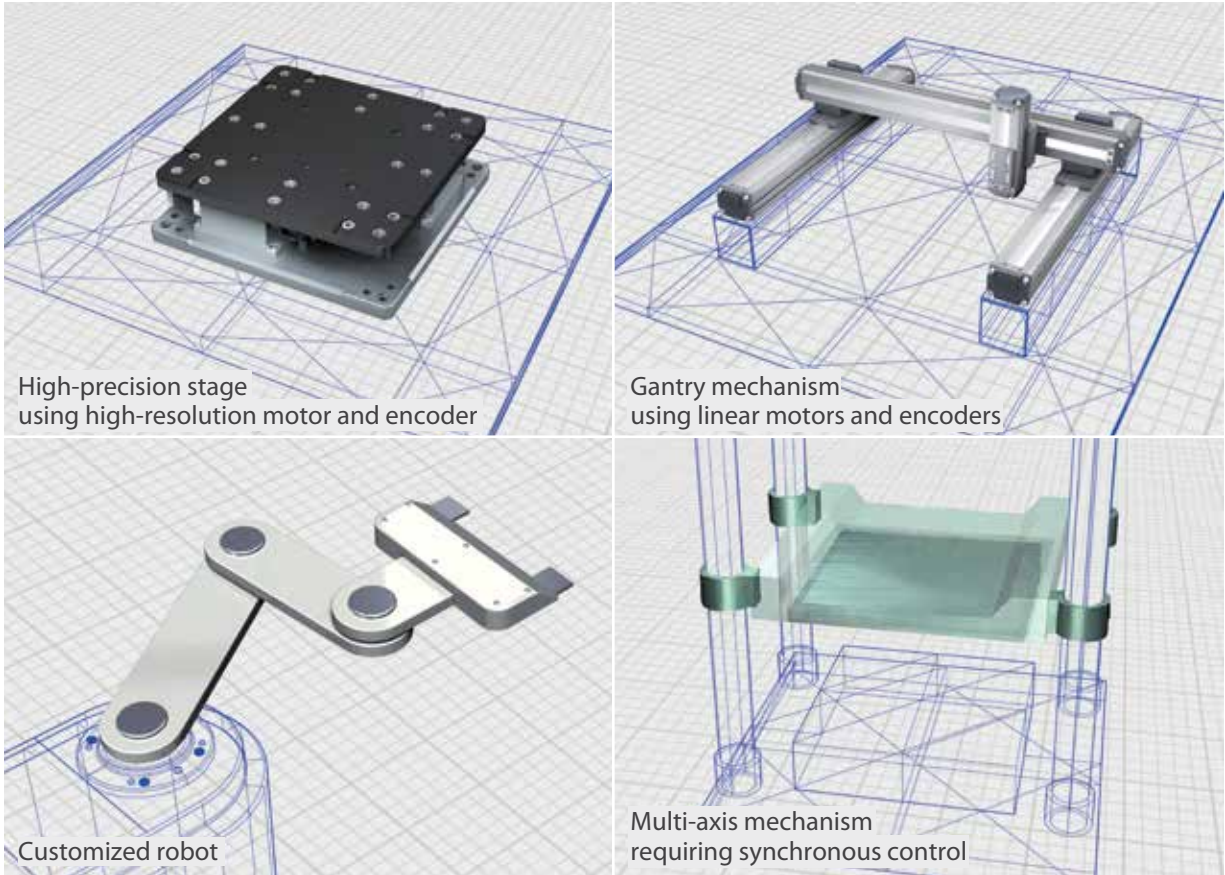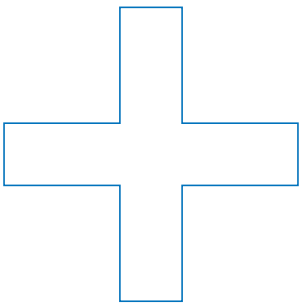the CK3M enables a wide variety of applications where both speed and accuracy are required.

## Rapid
High-precision control

## Flexible
Modular design to optimize system configuration

## Mechatronics



High-precision stage
using high-resolution motor and encoder

Gantry mechanism
using linear motors and encoders

Customized robot

Multi-axis mechanism
requiring synchronous control

## Capable
Continuous development through customization

## Easy
Easy to use like a PLC

## Application



**Processing/
pressing machines**

High-speed, high-precision processing for electric discharge machines, water jet machines, laser processing machines, grinders, and precision pressing machines

**Semiconductor/
FPD manufacturing/
inspection machines**

Extremely precise motion for exposure machines, linear coaters, dispensers, and wafer inspection machines

**Robots**

Complex mechanical control for machines using customized robots

Integrated development environment (IDE)

# Power PMAC IDE

The Power PMAC IDE is an integrated development environment based on
Microsoft® Visual Studio® that development engineers use as a development platform around the world.
This IDE integrates motion programming for PMAC, motor setup and tuning, debugging, and troubleshooting.
Lightweight, sophisticated GUI provides intuitive user operations, which helps you improve application development productivity.

## Microsoft® Visual Studio® based integrated development environment

Assignment settings for CPU, hardware, EtherCAT®, coordinate systems, and motors can be accessed from one screen.
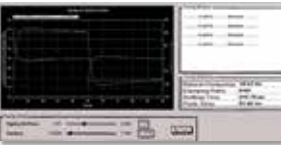
## ANSI C or original programming language

In addition to programming in ANSI C and C-language like original programming language, G-Code can be used to write subroutines for G-Code actions.

### ■ Easy tuning

Autotuning facilitates tuning of motors. You can fine tune motors through intuitive operations.

### ■ Simple setting

Just follow the workflow to set up motors.

### ■ Troubleshooting

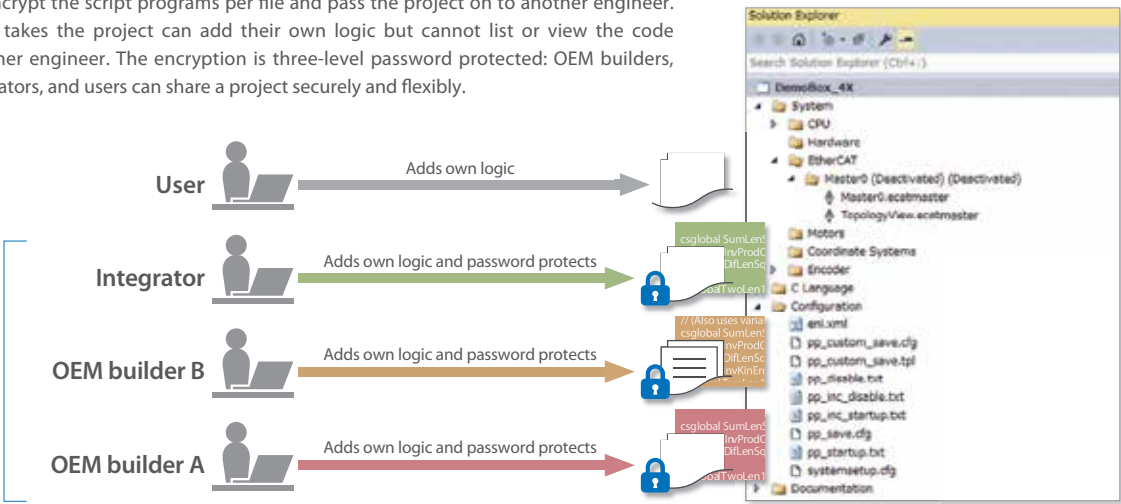Possible solutions to your problems are suggested.

### ■ Debugger

It provides the Microsoft® Visual Studio® style debugger for Script PLC programs and C background programs.

### ■ IP Protection

**IP Protection allows engineers to protect their intellectual property by encrypting script programs**

An engineer can encrypt the script programs per file and pass the project on to another engineer. The engineer who takes the project can add their own logic but cannot list or view the code encrypted by another engineer. The encryption is three-level password protected: OEM builders, independent integrators, and users can share a project securely and flexibly.
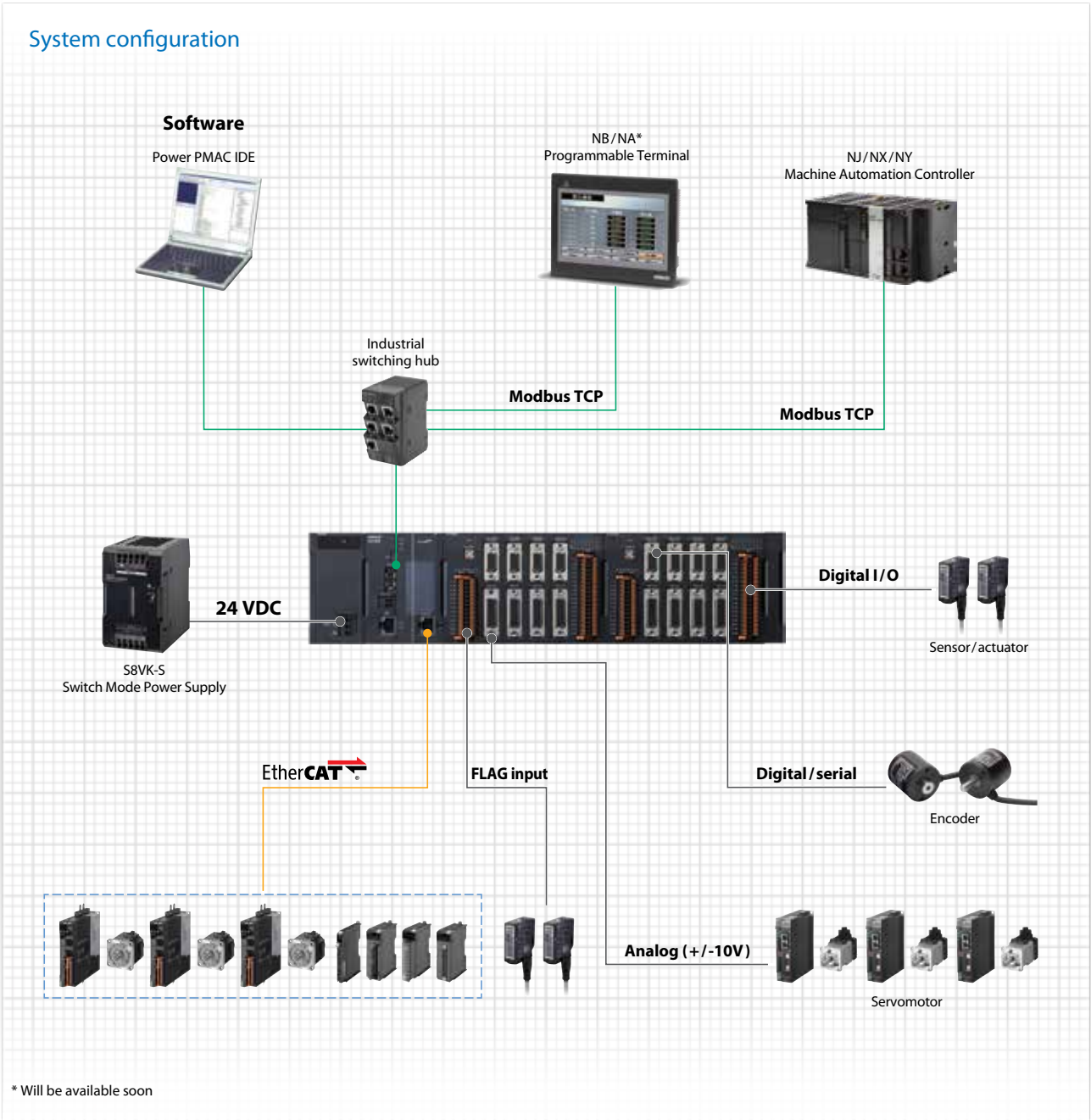
User — Adds own logic

Integrator — Adds own logic and password protects

**Three-level IP Protection**

OEM builder B — Adds own logic and password protects

OEM builder A — Adds own logic and password protects

## Specifications

| | | |
|---|---|---|
| Motion control | Max. no. of controlled axes | 16（EtherCAT® : 8, 2 axial interface units : 8） |
| | Motion control period | 50 μs / 5 axes or more |
| | Control method | Analog（Filtered PWM, True DAC）, pulse |
| Interface | | Ethernet port, EtherCAT® port（CPU option） |
| Feedback | | AB phase, serial encoders* |
| Memory | RAM | 1 GB |
| | Flash | 1 GB |

## System configuration

**Software**

Power PMAC IDE

NB/NA* Programmable Terminal

NJ/NX/NY Machine Automation Controller

Industrial switching hub

Modbus TCP

Modbus TCP

24 VDC

Digital I/O

Sensor/actuator

S8VK-S Switch Mode Power Supply

EtherCAT

FLAG input

Digital/serial

Encoder

Analog（+/-10V）

Servomotor

* Will be available soon

# PMAC Series family

## ■ Standard Models

### CPU Units

| Product name | Memory capacity | EtherCAT® port | Max. no. of controlled axes via EtherCAT® port | Expansion | Model |
|---|---|---|---|---|---|
| CK3M-CPU1□1 CPU Unit* | RAM: 1 GB Built-In flash memory: 1 GB | None | — | One expansion rack can be connected using the expansion master unit and expansion slave unit | CK3M-CPU101 |
| | | EtherCAT®: 1 port（DC sync） | 4 | | CK3M-CPU111 |
| | | | 8 | | CK3M-CPU121 |

\* One End Cover is provided with the CK3M-CPU1□1 CPU Unit. The CK3W-TER11 End Cover for CK3M-CPU1□1 is sold separately if required.

### Axial Interface Units

| Product name | Amplifier interface | Encoder interface | Output type | Model |
|---|---|---|---|---|
| Axial Interface Unit | DirectPWM output | Digital quadrature encoder/ serial encoder | NPN type | CK3W-AX1313N |
| | DA output (Filtered PWM) | | | CK3W-AX1414N |
| | DA output (True DAC) | | | CK3W-AX1515N |
| | DirectPWM output | Sinusoidal encoder/ Serial encoder | | CK3W-AX2323N |
| | DirectPWM output | Digital quadrature encoder/ serial encoder | PNP type | CK3W-AX1313P |
| | DA output (Filtered PWM) | | | CK3W-AX1414P |
| | DA output (True DAC) | | | CK3W-AX1515P |
| | DirectPWM output | Sinusoidal encoder/ Serial encoder | | CK3W-AX2323P |

### Power Supply Unit

| Product name | Specifications | Model |
|---|---|---|
| Power Supply Unit for CK3M-CPU1□1 | Rated output voltage: 5 VDC / 24 VDC, maximum output current: 8 A（5 VDC） | CK3W-PD048 |

### Digital I/O Units

| Product name | Number of inputs | Number of outputs | I/O type | Model |
|---|---|---|---|---|
| Digital I/O Unit | 16 points | 16 points | NPN | CK3W-MD7110 |
| | | | PNP | CK3W-MD7120 |

### Analog Input Units

| Product name | Input range | Number of inputs | Model |
|---|---|---|---|
| Analog Input Unit | -10 to 10 V | 4 points | CK3W-AD2100 |
| | | 8 points | CK3W-AD3100 |

### Expansion Master Unit and Expansion Slave Unit

| Product name | Function | Model |
|---|---|---|
| Expansion Master Unit | Connect the Expansion Master Unit adjacent to the right side of the CPU Unit. | CK3W-EXM01 |
| Expansion Slave Unit | Connect the Expansion Slave Unit adjacent to the right side of the Power Supply Unit. | CK3W-EXS02 |
| Expansion cable | For connection between the Expansion Master Unit and the Expansion Slave Unit (0.3m) | CK3W-CAX003A |

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- The product photographs and figures that are used in this catalog may vary somewhat from the actual products.
- PMAC is an abbreviation for Programmable Multi Axis Controller.
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Note: Do not use this document to operate the Unit.