

Precision traceability and inspection solutions for automation and OEM applications



Traceability

Your trusted partner for traceability

OMRON has a strong history of technology innovation, and leverage our expert position to help manufacturers and labs create error-free operations using innovative, analytics-driven track, trace and control solutions.

Data acquisition and control solutions

Our barcode, machine vision and verification products boost manufacturing efficiency and quality control to a whole new level. We help our customers cut costs, monitor quality and increase production flow with easy-to-implement solutions.

Used in electronics manufacturing, clinical instruments and product packaging, our solutions facilitate critical production-level applications such as quality control, work-in-process monitoring, component traceability, sortation and lot tracking.

Technology leadership

OMRON continues to be a recognized technology leader through our continuous development of new products in machine vision, auto ID and barcode quality verification.

Quality focus

We are proud of our unfaltering commitment to quality and our strong record maintaining ISO 9001 certification and meeting global regulatory compliance requirements.

Global Strength

OMRON has a global reach that includes expert customer service, engineering support and services. This builds upon 35 years of experience implementing traceability projects in many industries across all Global Regions.

Certified GS1 solution partner

As a member of the U.S. GS1 Solutions Partner Program, OMRON has the experience and knowledge to provide manufacturers with solutions and guidance to address barcode verification applications and compliance with GS1 standards.

For further information on OMRON Traceability solutions including the concept of Traceability 4.0 visit https://automation.omron.com/en/us/solutions/traceability/



OMRON

Your trusted partner for traceability2
1D/2D symbols and direct part marks3
Barcode verification and label inspection4
Machine vision inspection and guidance5
RFID solutions for traceability6
Solutions for packaging and labeling7
Solutions for electronics manufacturing8
Solutions for life sciences and medical9
Solutions for factory automation10
1D/2D fixed-mount barcode readers11
V440 High Resolution Barcode reader12
Handheld barcode readers13
Barcode verification14
Printer Integrated Label
Inspection Systems15
Machine vision solutions16
Software solutions17
How Much Space Does
Your Symbol Need?19

1D/2D symbols and direct part marks

Linear (1D) barcodes have been in commercial use since the 1970s and are the most common symbologies used for automatic identification. Increasing numbers of manufacturers are using two-dimensional (2D) symbols, such as Data Matrix, that offer greater placement flexibility and increased data capacity.

Machine-readable symbols generally fall into the categories of linear barcodes, stacked symbols, 2D symbols and Optical Character Recognition (OCR) fonts. A few examples of each are shown below (symbologies are not to scale).

OMRON provides fast, reliable reading solutions for all symbologies and OCR. Our products read all popular linear barcodes and 2D symbols printed or marked by any means and verify them to industry standards.

LINEAR BARCODES



CODE 128



CODE 39



PHARMACODE







INTERLEAVED 2 OF 5 UPC

STACKED SYMBOLOGIES



PDF41



GS1 DATABAR (STACKED





MICRO PDF417

1D and 2D symbology standards

- ISO/IEC 154161D Print Quality Standard
- ISO/IEC 154152D Print Quality Standard
- Automotive Industry Action Group: AIAG B-4
 Parts Identification and Tracking
- U.S. Department of Defense: IUID MIL-STD-130
 Permanent and Unique Item Identification
- Electronics Industry Association: CEA-706
 Component Marking
- Clinical/Laboratory Standards Institute: AUTO2-A2
 Bar Codes for Specimen Container Identification
- ISO/IEC 16022 International Symbology Specification
- ISO/IEC 15434Symbol Data Format Syntax
- Society of Aerospace Engineers: AS9132B
 Data Matrix Quality Requirements For Part Marking
- ISO/IEC 29158:2020
 Direct Part Mark Quality Guideline

Note: Symbologies on this page are not shown to scale and are not intended for testing purposes.

2D SYMBOLOGIES















OCR FONTS

OCR-A

Alphanumeric (+4 currency char OCR-B 1234ABCD Alphanumeric

MICR E-13B

SEMI M12
1234ABCD
Alphanumeric
(+4 currency char.)

DIRECT PART MARKS

Direct part marks (DPM) are typically 2D Data Matrix symbols permanently marked by such methods as dot peen or laser/chemical etch onto substrates including metal, plastic, rubber or glass. OMRON offers a comprehensive family of readers and verifiers with illumination and decode algorithms specifically designed for difficult direct part marks.



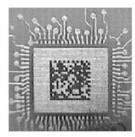
Thermal print on foil



Inkjet on plastic



Dot peen on metal



Laser etch on metal



Inkjet on plastic

Barcode verification and label inspection

Legible, accurate barcodes and text have never been more important than they are today. Inconsistencies in quality can lead to process inefficiencies and downtime. Unreadable barcodes may cause a need for constant rescanning, relabeling of products or even manual entry of critical information by a human operator. Inconsistent quality may also result in expensive vendor non-compliance fines and other penalties and cause reputation damage.

Readability of barcodes is determined by how well a barcode reader can decode the data stored in a symbol. Operators can save valuable time and effort when decoding reading issues if they understand the primary reasons for decoding failures. Once the cause of barcode unreadability is defined, it can be addressed with simple preventive measures.

OMRON barcode verifiers are embedded off-line or inline solutions that include camera, software and precision illumination specifically designed for the verification of 1D/2D codes and direct part marks to ISO/IEC standards. In-line inspection systems feature OCR, OCV and blemish detection that together provide 100% label inspection against a label reference image and expected label content.

Further information can be found at https://automation.omron.com/en/us/products/families/verification-and-print-quality-inspection-solutions

Benefits of barcode verification systems

- Comply with symbol quality industry standards and directives such as ISO 15415, ISO 15416, ISO 29158, FDA UDI, FDA FSMA, DOT Label Content, and others.
- Maximize efficiency of your manufacturing process
- Control quality in real time as you verify the output from your printer or code marking equipment
- Minimize returned goods due to bad labels
- Increase customer satisfaction
- Produce informative verification reports

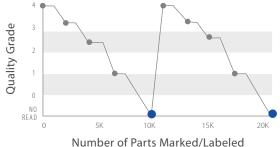


THE IMPORTANCE OF VERIFICATION

Automated data capture is critical to a company's success, and the results of scanning failure can have a serious impact. Without verification, bad barcodes are not identified until they are unreadable. By the time a bad barcode is identified, thousands of poorquality barcodes may have already escaped down the line. With verification, bad barcodes are prevented from being applied to the product, eliminating the chance for future failures.

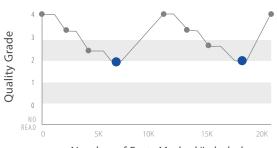
WITHOUT VERIFICATION

Barcode Quality Over Time:
Using a Reader to Check Quality



WITH VERIFICATION

Barcode Quality Over Time: Using a Verification Solution to Check Quality



Number of Parts Marked/Labeled



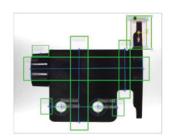
Machine vision inspection and guidance

100% guality control in manufacturing reduces costs and ensures a high level of customer satisfaction. With its wide range of capabilities and applications, machine vision is becoming the standard discipline for automating inspection and other modern industrial processes, through complex image capture and analysis. While human inspectors working on assembly lines can visually inspect parts to judge the quality of workmanship, machine vision systems use a variety of advanced hardware and software components to perform similar tasks at high speeds with greater precision.

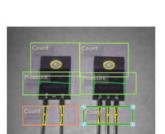
OMRON holds one of the world's most extensive patent portfolios for machine vision technology, including hardware design, software algorithms and machine vision illumination. Our Visionscape® brand of machine vision software and hardware is an industry pioneer, and works in concert with AutoVISION® software to improve automated technical identification, inspection, measurement, and guidance capabilities to the benefit of manufacturers worldwide.

Further information can be found at https://automation. omron.com/en/us/products/category/machine-vision

Color detection and OCR reading



Part location and measurement



Shape inspection

Machine vision capabilities

Identify

- Decode all standard 1D and 2D symbols
- Optical Character Recognition (OCR) and Verification (OCV)

Inspect

- Color or flaw detection
- Absence/presence of parts or components
- Object location and orientation

■ Measure and Gauge

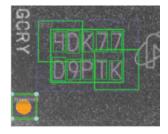
- Measure dimensions or fill levels
- Preconfigured measurements such as line intersection or point-to-point distance

Guide

- Output coordinates to guide machines or robots to precise locations



Counting



Optical Character Verification (OCV)



1D/2D and DPM symbol decoding and grading





OCR reading

V780

RFID solutions for traceability

A radio-frequency identification (RFID) system consists of an interrogator (or reader) and a tag that is composed of a microchip and an antenna. RFID can improve operational efficiency in a variety of applications, including traceability and machine safeguarding.

Traceability uses

Unlike the barcodes in DPMs and printed labels, RFID tags let users write information as well as read it. When traceability information must be regularly updated, RFID might be the optimal choice.

RFID also offers more flexibility with respect to positioning, since it allows for objects to stand between the reader and the tag (except for objects made of metal or those with high water content).

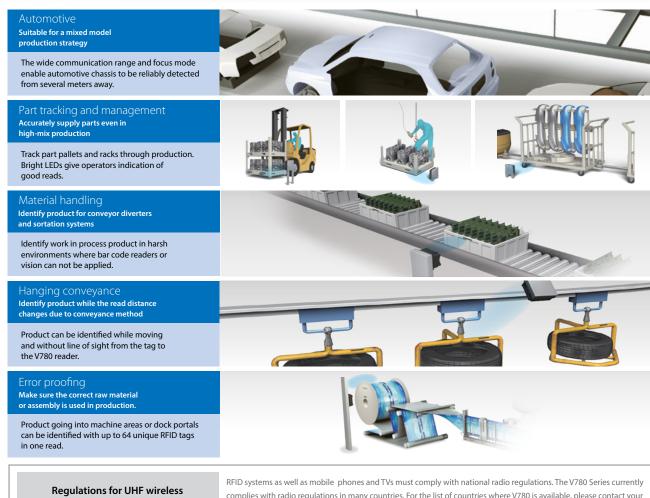
An industry-ready option

RFID tags work well in very harsh environments, including high ambient temperatures and high IP protection applications. The ability to read or write to a large number of tags simultaneously (at read ranges up to 6m) can be deployed to quickly read individually tagged parts or packages passing through a portal.

OMRON offers both HF and UHF ISO 180003 compliant RFID systems with direct connectivity to automation controllers in a rugged and compact form factor.

Further information can be found at https://automation.omron.com/en/us/products/families/rfid-solutions

Applications



(radio regulations)

complies with radio regulations in many countries. For the list of countries where V780 is available, please contact your Omron representative.

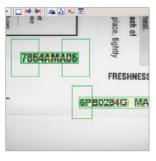


Solutions for packaging and labeling





Food and Beverage



Pharmaceutical Manufacturing

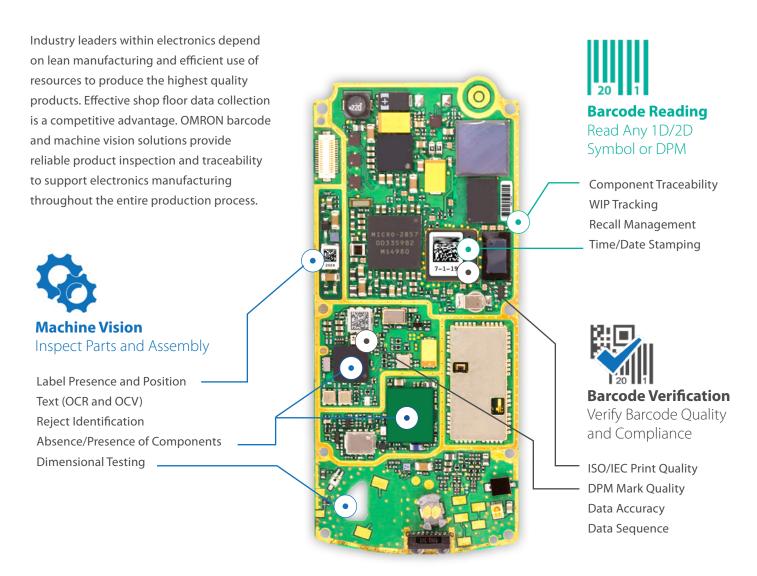


Medical Devices



Fast-Moving Consumer Goods (FMCG)

Solutions for electronics manufacturing

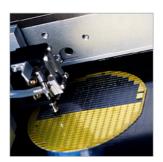




Consumer Electronics



Automotive Electronics



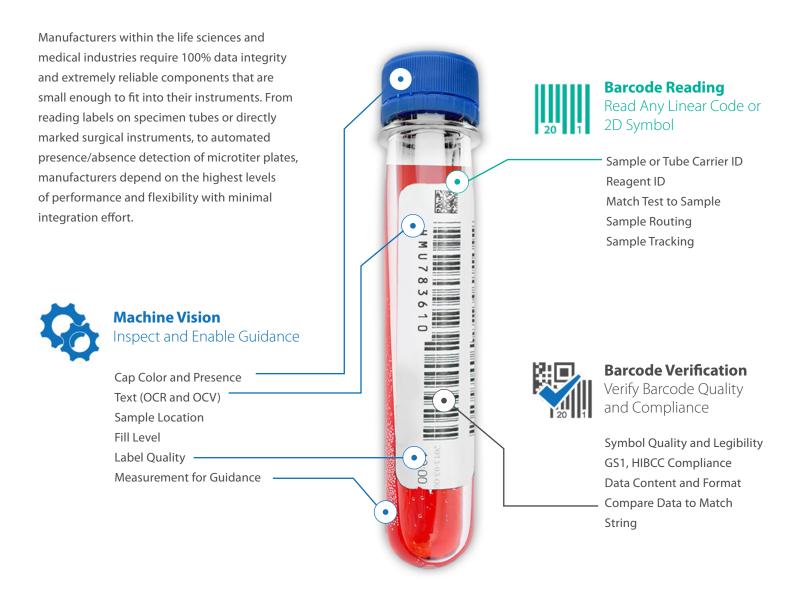
Semiconductor



Machine Builders



Solutions for life sciences and medical





Lab Automation



Clinical Chemistry



Reagent and Kit Tracking



Medical Devices

Solutions for Factory Automation

Solutions for factory automation

Production automation, lot tracking and component traceability are all common requirements for today's busy factories and assembly plants. Many suppliers choose **Barcode Verification** OMRON for reliable product inspection and Verify Barcode Quality and Compliance data capture, enabling plant floor data tracking, outbound product traceability and part quality Symbol Quality and Legibility requirements from manufacturers. **Direct Part Mark Quality** Data Sequence **Data Accuracy** · 5528 **Machine Vision** Inspect Parts and Assembly Dimensional Inspection -Text (OCR and OCV) -**Barcode Reading** Part Presence and Position Read Any 1D/2D Label Presence and Position Symbol or DPM **Defect Detection** Part Traceability **WIP Tracking** Recall Management Bill-Sheet Reading



Automotive Assembly



Powertrain Manufacturing



Aerospace and Defense



Consumer Goods

1D/2D fixed-mount barcode readers

OMRON 1D & 2D barcode readers feature industry-leading technology for decoding both 2D symbols and linear barcodes based on OMRON proven image processing and decode algorithm development. Engineered with modular hardware features in spacesaving designs, OMRON barcode readers offer unrivaled performance for reliably decoding challenging codes and direct part marks (DPM).

	Read Range	Focus	Sensor	Color	Power	IP Rating	Connectivity
Engine Adaptable engine with ultra- fast processor, aggressive optics and algorithms, and unlimited configurability.	2–12 in 50–300 mm	Fixed	Global WVGA or SXGA, Rolling QSXGA	~	5 V	N/A	USB 2.0 High Speed, Ethernet over USB/HID
ID-20 Software, optics, sensor and lighting in a fully-enclosed USB device measuring less than 2 in. (51 mm) on each side.	2–12 in 50–300 mm	Fixed	Global WVGA or SXGA, Rolling QSXGA	~	5 V	IP40	USB 2.0 High Speed, Ethernet over USB/HID
V320/V330 Ethernet or Serial Communication in a Micro Form Factor.	1.5–15.5 in 38–394 mm	Fixed	Global WVGA or SXGA, Rolling QSXGA	~	V320: 5V V330: 44-57VDC IEEE80.23af POE	IP40	RS-232, USB 2.0, Ethernet TCP/ IP, EtherNet/IP, PROFINET I/O
V420 Miniature IP54-rated imager with corner-exit RS-232 serial cable and liquid lens autofocus.	2–46 in 50–1160 mm	Fixed, Autofocus	Global WVGA or SXGA, Rolling QSXGA	>	5 V	IP54	RS-232, USB 2.0 High Speed, Ethernet over USB/HID
V430 Rugged industrial imager featuring Ethernet, PROFINET and liquid lens autofocus or fixed focus.	2–46 in 50–1160 mm	Fixed, Autofocus	Global WVGA or SXGA, Rolling QSXGA	~	5–30 V	IP65/67	RS-232, Ethernet TCP/ IP, EtherNet/IP, PROFINET I/O*, Power over Ethernet (PoE)



OTHER FEATURES

- Includes X-Mode technology for aggressive decoding right out of the box
- WebLink interface provides simple, intuitive configuration of MicroHAWK readers with no software needed
- Connectivity to SQL based databases using EtherNet/IP via an OMRON NX or NJ controller

INTEGRATED LIQUID LENS TECHNOLOGY

Embedded in V420 and V430, this system uses electrostatic pressure to create liquid lens curvature, optimizing the imaging system and providing a near-infinite working range in autofocus applications.





V440 High Resolution/High Speed Barcode reader



V440

High Resolution Barcode Reader with a broad variety of C mount lens options and external lighting accessories for wide field of view or tiny barcode reading. Industrial Ethernet connectivity.

Read Range	Focus	Sensor	Color	Power	IP Rating	Connectivity
Up to 2.5m, lens dependent	Fixed	5MP monochrome, Global Shutter	Monochrome only	Power over Ethernet (IEEE802.3af) or 24VDC	IP40	RS-232C, 1000 BASE-T Ethernet TCP/ IP, EtherNet/ IP, PROFINET

Laser barcode scanners

From small devices for embedded OEM applications to rugged readers for industrial manufacturing environments, OMRON offers a wide range of quality products to read 1D linear barcodes and stacked symbols. Features include high-speed decoding, wide field of view, symbol reconstruction and aggressive decode algorithms.



MS-3

Compact raster laser scanner offers high-performance decoding and wide scan angle at close range.



QX830/QX870

Compact laser scanner features QX platform, symbol reconstruction and optional embedded Ethernet protocols.

Read Range	Scans/Second	Power	Sensor	IP Rating	Connectivity
2–10 in 51–254 mm	Up to 1000	5 V	CCD, 32bit	IP54	RS-232, RS-422/485 (up to 115.2k), Keyboard Wedge, USB
1–30 in 25–762 mm	300–1400	10-28 V	Embedded Laser Diode	IP54	RS-232, RS-422/485, Optional Embedded Ethernet TCP/IP or EtherNet/IP™

Communication and Data Integration

Communication of traceability information from the sensor, such as barcode readers, to a higher level database and application via OPC-UA or MQTT protocol is possible. Connectivity of OMRON sensors to OMRON NX controllers via EtherNet/IP enables further connectivity to server or cloud based applications.

- · Simple to send and receive data using function blocks
- MQTT function blocks make it easy to communicate with an MQTT broker locally or in the cloud.
- connectivity to other controllers, devices, SCADA, iOS, Windows, and other operating systems.



Handheld barcode readers

OMRON handheld barcode readers feature the latest technology for decoding 1D and 2D symbols. From simple data tracking for inventory control to aggressive reading of the toughest direct part marks, we have a handheld solution for any track, trace, and control application.



V460 Handheld Reader CORDED

Intelligent & Ruged Auto-Everything Barcode reader with Built-in Ethernet Connectivity.



V450 DPM Handheld Reader CORDED

Ultra-rugged handheld with industry-leading DPM decoding performance and intuitive WebLinkPC interface.



V450 DPM Handheld Reader **CORDLESS**

Easy-to-use wireless option for the high-performing DPM handheld with Bluetooth support and Wi-Fi friendly mode.



High Resolution Handheld Barcode Reader.

1D/2D	DPM	Connectivity	Enclosure	Read Range
✓	~	Built-in: EtherNet TCP/IP EtherNet I/P PROFINET	IP65	10 in (254 mm)
~	~	USB, RS-232 or Ethernet/ IP, PROFINET with External Adapter	IP67	6 in (150 mm)
~	~	USB, RS-232 or Ethernet/ IP, PROFINET with External Adapter	IP67 Cradle: IP65	6 in (150 mm)
~	~	USB, RS-232	IP42	11.5 in (290mm)





V460 HANDHELD BARCODE READER

All in one rugged industrial handheld barcode reader

- Superior out-of-box performance
- Predictive Auto-focus and Intelligent Lighting
- Hands Free Intelligent Presentation Mode
- Built-in PoE with Fieldbus Communications

Dome lighting can be selected in several color options















Reading Result



Example 1 Dot Peen on Curved Surface

Example 2

Laser Etch





Raw Image





Processed Code



X-Mode algorithms ensures that all Direct "Part Marks can be read as easily as a printed label.

Barcode verification

OMRON LVS® Barcode Verifiers are fully-integrated off-line solutions designed for the verification of 1D and 2D symbols and direct part marks to application standards such as GS1, HIBC, USPS and ISO/IEC 15415/15416. Barcode Verification Kits offer flexible integration options for off-line or in-line grading to symbology standards or user-defined parameters.



LVS-9510

All-in-one desktop verifier for off-line ISO/IEC barcode verification.



LVS-9585

High-performance handheld verifier for 1D/2D and direct part mark (DPM) verification to ISO/IEC and GS1 standards. Includes red dome, 30 degree and white dome lighting. Ultra-HD model for 2 mil codes.



LVS-9580

All-in-one handheld verifier for flexible verification of multiple printed 1D/2D symbols and direct part marks (DPM). Can be used with a tablet for portability.



Barcode Verification Kits

Modular solutions for off-line or in-line barcode grading to ISO/IEC standards or user-defined parameters. Includes MV-4000 smart camera and lens paired with NERLITE Smart Series light, mounting bracket, and AutoVISION software.

1D/2D	DPM	GS1 Data	GS1 Certified	Manage Permissions	Field of View
~		~	~	~	Varies By Model
~	~	~	~	~	3 in (76 mm) horizontal, 2.25 in (57 mm) vertical for non-DPM; 1.75 in (44 mm) horizontal, 1.75 in (44 mm) vertical for DPM
~	~	~	~	~	3 in (76 mm) horizontal, 2.25 in (57 mm) vertical for non-DPM; 1.75 in (44 mm) horizontal, 1.75 in (44 mm) vertical for DPM
~	~				Varies By Model



OTHER FEATURES

- GS1 US® and 21 CFR Part 11 compliant-ready
- Verifies to over 20 global application standards and over 30 symbology types
- Enables U.S. FDA UDI (Unique Device Identification) compliance for Medical Device Manufacturers and Labelers
- Provides comprehensive and user-friendly barcode defect analysis to help guide corrections
- Includes a local report archive, as well as an external database interface to provide flexible quality reporting

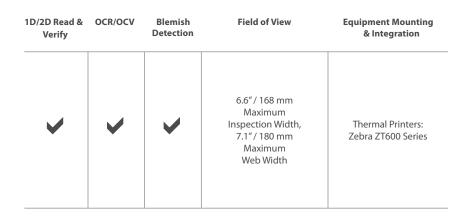


Printer Integrated Label Inspection Systems

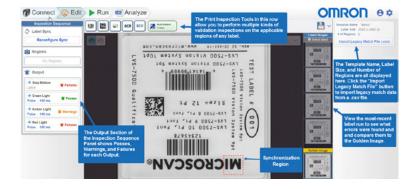
Ensure 100% label quality in real time with OMRON LVS® Print Quality Inspection Systems. Our in-line ISO verification solutions help manufacturers catch defective labels immediately and maintain print quality standards throughout the printing process. Systems range from add-on hardware to custom-integrated solutions. These systems are designed to be installed directly at the point of printing, whether mounted on a printing press or integrated into a thermal printer.



V275Modular print and barcode quality inspection system integrated directly into thermal printers.









OTHER FEATURES

- Automatically inspects both barcode quality and label content including OCR, OCV and blemishes
- Automatically stops the printer and alerts the operator in the event of a defective label
- Compares every label to a master image to detect variances
- Strike out and re-print bad labels
- Intuitive defect analysis that quickly, accurately and reliably pinpoints label print quality problems
- Suitable for validated environments with IQ/OQ/PQ documentation and multiple security levels for managing user permissions
- Data integration with Label Management Software



MIcroHAWK Vision

Machine vision solutions

Our comprehensive line of machine vision hardware includes smart cameras and a variety of OMRON Sentech industrial cameras that are scalable across software platforms for basic to advanced toolsets. Whether you require a compact form factor for tight spaces, high-speed imaging for fast-moving production lines, or high resolution for detailed inspection, OMRON has a machine vision solution to meet your needs. OMRON offers a complete line of Industrial Cameras for use with 3rd party vision software, see https://www.automation.omron.com/en/us/products/families/machine-vision-cameras

		Focus	Sensor	IP Rating	Power	Connectivity	Connectors	Software
	MicroHAWK MV-20 Software, optics, sensor and lighting in a fully-enclosed, IP40-rated USB smart camera measuring less than 2 in. (51 mm) on each side.	Fixed, Autofocus	WVGA, SXGA, 5 MP Color	IP40	5 V	USB 2.0 High Speed, Ethernet over USB	Micro-B USB	AutoVISION, Visionscape
	MicroHAWK F320/F330 Smallest imaging engine for basic to advanced vision.	Fixed, Autofocus	WVGA, SXGA, 5 MP Color	N/A	F320: 5V F330: 44-57VDC IEEE80.23af POE	RS232, USB 2.0, Ethernet TCP/IP, EtherNet/IP, PROFINET I/O	RJ50 or RJ45, model dependent	AutoVISION, Visionscape
	MicroHAWK F420 Miniature IP54-rated smart camera with corner-exit RS-232 serial cable and liquid lens autofocus.	Fixed, Autofocus	WVGA, SXGA, 5 MP Color	IP54	5 V	RS-232, USB 2.0 High Speed, Ethernet over USB	High Density 15-Pin D-Sub	AutoVISION, Visionscape
	MicroHAWK F430 Rugged industrial smart camera in resilient IP65-rated enclosure featuring Ethernet, PROFINET and liquid lens autofocus.	Fixed, Autofocus	WVGA, SXGA, 5 MP Color	IP65/67	4.75–30 V	RS-232, Ethernet TCP/IP, EtherNet/IP, PROFINET I/O	M12-12, M12-8 socket	AutoVISION, Visionscape
To contain the same of the sam	HAWK MV-4000 High-performance smart camera reaching near-PC processing speeds with complete vision, code reading and code verification toolset.	C-mount	VGA, SXGA, WUXGA, 5MP (Mono and Color)	IP67 with Iens cap	24V	Gigabit Ethernet	M12-8, M12- 12 socket, Digital I/O, M12-12 plug for VGA, USB	AutoVISION, Visionscape
	Industrial Cameras Software and compact cameras allow rapid deployment of any scale machine vision solution. Illumination not included.	C-Mount	Options from VGA to 8 MP (Mono and Color)	IP54	8–30 V	Gigabit Ethernet	RJ45 socket, M8-3, M8-4	AutoVISION, Visionscape
	FH	C.M.	0.3MP -	IDao	24)/DC	Ethernet TCP/IP, RS-232,	RJ45, USB	FZ-PanDA (FHV/FH/FJ

20MP

0.4MP -

12MP

IP20

IP67

24VDC

24VDC

C-Mount

Autofocus

C-Mount

EtherNet/IP,

PROFINET,

EtherCAT Ethernet

TCP/IP,

RS-232,

EtherNet/IP,

PROFINET,

EtherCAT

2.0, Parallel

IO, DVI-I

M12 RJ45,

Power, IO

Software),

Sysmac

Studio

FZ-PanDA

(FHV/FH/FJ

Software),

Sysmac

Studio

FHV7

Software solutions

OMRON offers intuitive software solutions for each of its product lines that accommodate all user levels and applications. MicroHAWK barcode readers work right out of the box thanks to OMRON easy-to-use WebLink software. AutoVISION® features an intuitive interface for easy setup and deployment of vision applications, including scalability to Visionscape® for more complex configurations and advanced programming capabilities. FH/FHV7 software provides high performance image inspection, AI, and 3D Vision guidance capabilities

WebLink



WebLink Software: As the world's first browser-based barcode reader configuration interface, WebLink provides real-time remote access to the settings on any OMRON barcode reader. Users can employ the web browser of their choice to set up, test, control and monitor a barcode reader without needing to install any software. Its best-in-class usability makes it easy to read challenging codes and adjust settings according to varying conditions.

AutoVISION Software



AutoVISION is the easiest software available for basic to mid-range vision applications. Its intuitive interface guides the user to connect to a device, configure the hardware, program the job and monitor results. Jobs are fully scalable across cameras, software, industrial systems, PCs and mobile devices.

- Complete Tool Set includes X-Mode decoding technology and fully-teachable OCR. Locate, Measure, Count, Color ID or Matching, and Presence/Absence tools make inspection easy while Verification and OCV tools monitor barcode and text quality.
- Web Monitor provides feedback and real-time visualization of runtime data with a customizable, web-based HMI display that works on nearly any browser.

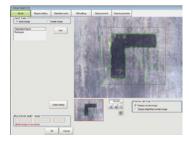
Visionscape Software



Visionscape gives advanced users all the elements required to develop and deploy complex industrial vision applications with a customizable configuration environment. It can open AutoVISION jobs for scripting and other advanced programming using numerous proven image processing tools and a powerful graphical user interface.

- FrontRunner Interface serves as an "Engineering" GUI for application evaluation, development, training, parameter change, and monitoring.
- Web Monitor provides feedback and real-time visualization of runtime data with a customizable, web-based HMI display that works on nearly any browser.

FHV/FH/FJ/FZ Programming interface



The same programming interface is shared within smart cameras like FHV7 all the way to powerful vision systems like FH, so scalability is key when considering this family. If using it with the FHV7 smart camera, the software will allow to choose from more than 75 inspection tools, and when using with a FH vision system for example it will expand for more than 100 tools. It is a single piece of software that can be used for Programming, Simulation and Monitoring purpose

How Much Space Does Your Symbol Need?

Data Matrix symbols set the standard for reliable, accurate and space-efficient identification. Because information is encoded in two dimensions, Data Matrix has much more data capacity than common linear symbologies such as UPC or Code 39. For example, 50 characters can be encoded in a Data Matrix symbol measuring just 6mm by 6mm. See the chart below for more information on Data Matrix sizes and capacities.

Symbol Size Row x Column	Data Capacity Numeric Alphanume	5 mil Examples	7.5 mil Examples	10 mil Examples	15 mil Examples
10 x 10	6 3	1.27 mm	ಟ 1.90 mm	2.54 mm	3.81 mm
12 x 12	10 6	₩ 1.52 mm	2.29 mm	3.05 mm	4.57 mm
14 x 14	16 10	超 1.78 mm	2.67 mm	3.56 mm	5.33 mm
16 x 16	24 16	2.03 mm	3.05 mm	4.06 mm	6.10 mm
18 x 18	36 25	2.29 mm	3.43 mm	4.57 mm	6.87 mm
20 x 20	44 31	2.54 mm	3.81 mm	5.08 mm	7.62 mm
22 x 22	60 43	2.79 mm	4.19 mm	5.59 mm	8.38 mm
24 x 24	72 52	3.05 mm	4.57 mm	6.10 mm	9.14 mm
26 x 26	88 64	3.30 mm	4.95 mm	6.60 mm	9.91 mm
32 x 32	124 91	4.06 mm	6.10 mm	8.13 mm	12.19 mm
36 x 36	172 127	4.57 mm	6.86 mm	9.14 mm	13.72 mm
40 x 40	228 169	5.08 mm	7.62 mm	10.16 mm	15.24 mm
44 x 44	288 214	5.59 mm	8.38 mm	11.18 mm	16.76 mm

NOTE: Each Data Matrix symbol shown is a square matrix. Symbols are for size reference only, and may not be accurately reproduced on-screen or by some print methods. Scale is 1:1.

2.5 mil Data Matrix

These extremely small Data Matrix symbols are nearly invisible to the naked eye. They must be printed or marked with a high level of accuracy to ensure readability. OMRON Microscan readers can decode Data Matrix symbols as small as 2.5 mil.



Symbol Size: 10 X 10

Data Capacity: Numeric: 6 / Alphanumeric: 3



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