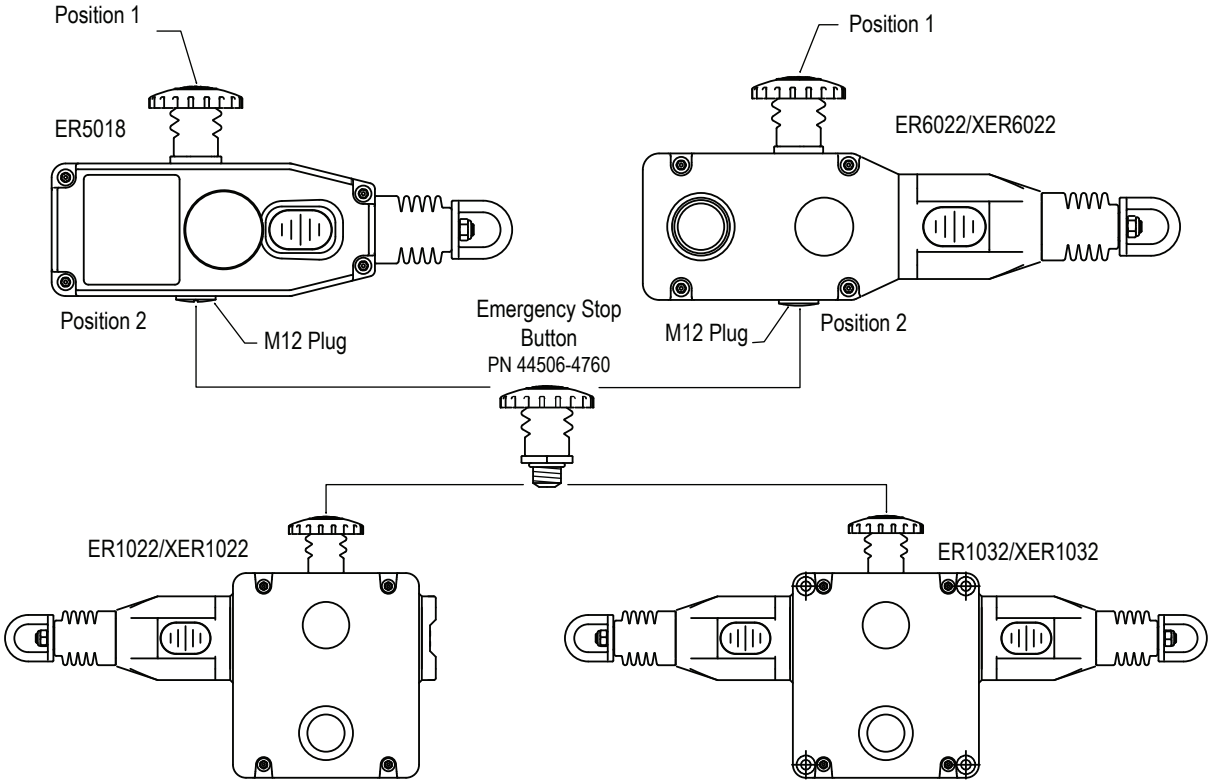
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Emergency Stop Button

Installation Instructions for ER5018, ER6022, ER1022, ER1032, XER6022, XER1022 and XER1032 Series Switches



The ER-Series and XER-Series Rope Pull E-Stop Switches are designed to allow the Emergency Stop Button to be re-positioned, replaced, or added in the field. The ER5018, ER6022 and XER6022 have two positions in which the Emergency Stop Button may be mounted. Only one Emergency Stop Button may be installed per switch. The ER/XER1022 and ER/XER1032 have only one position to install the Emergency Stop Button.

To install the Emergency Stop Button complete the following steps:

1. Remove the M12 threaded plug from the mounting port.
2. Apply thread-lock solution to threads of E-Stop Button.
3. Insert the Emergency Stop Button PN 44506-4760 into the mounting port.
4. Tighten the Emergency Stop Button (torque 10 in. lb).
5. After installation of the Emergency Stop Button, reset and check to make sure that all safety circuits are working properly.

Note: The IP67 Enclosure Rating of the switch is dependant on the M12 plug and Emergency E-Stop Button being installed and torqued properly. Never leave the M12 port unplugged.

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