

# OMRON

# Sustainable future for EV Manufacturing

All the technologies you need for a complete solution





80+ years in automation

Founded in 1933, Omron is a global leader in the field of automation with 37,000+ employees.



Global support and expertise

We build automation systems in nearly every country and all regions of the world.



# Easy integration & programming

We develop intuitive technologies that save time when you scale up or add new functionality.



#### End-to-end engineering support

We provide full support throughout the life cycle of your project, from design to post-sale.

# The electrified future is here



Not that long ago, designing and manufacturing electric vehicles for automotive manufacturers was a minor point. Fast-forward to now where major news outlets are proclaiming the imminent triumph of this technology with headlines like "Why electric cars will take over sooner than you think" (BBC) and "Forecast: More than half of U.S. care sales will be EVs by 2030" (Automotive News). It seems like EVs are all over the place — but how did that happen?

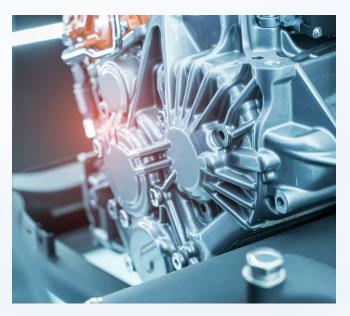
The answer is that we are right in the middle of a technological revolution, and these sorts of shifts can happen surprisingly quickly. Combine this change with government efforts to minimize — or outright ban — the sale of cars that use internal combustion engines, and you have a recipe for rapid EV adoption.

So what does this mean for major automotive manufacturers? First, it means they need to shift their focus to designing and producing the majority of their fleet to be electric like so many have already done. Second, it means these companies, along with their suppliers, need to build all-new production lines and get accustomed to the processes for manufacturing these new technologies. Finding — and building a close relationship with — a trusted automation partner can help mitigate the stress of this oncein-a-lifetime, industry-wide transition. With a broad technology portfolio, global support, and extensive automotive expertise, Omron is ready to guide automotive manufacturers on their electrified journey.

# Omron solutions can help you with applications in:

- ADAS, ECU, and electronics manufacturing
- Battery and fuel cell manufacturing
- Electric vehicle subassembly
- Electric vehicle final assembly







**Solutions for EV manufacturing:** The significant shift to focus on the design and production of electric vehicles and EV-related technologies is evident through the billions of dollars invested by automakers, tier suppliers and government incentives and mandates. Finding an industrial automation partner to support EV manufacturing is critical now more than ever.

# Improving quality of EV battery module and pack assembly process

## **BATTERY AND FUEL CELL MANUFACTURING - APPLICATION EXAMPLE**

# Challenge

Capacity varies from battery cell to battery cell, which can lead to overcharge, over discharge, and overcurrent to battery packs. The capacities of cells in protective circuits should be equal to avoid this problem.

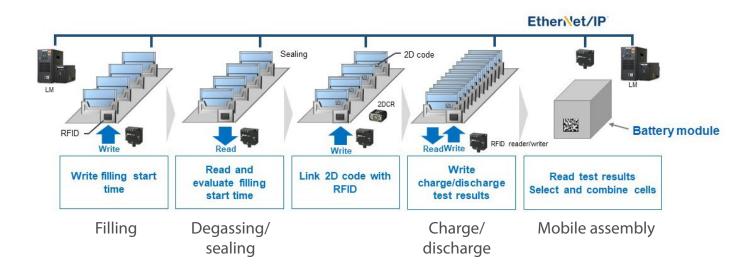
#### Solution

Our solutions measure the thickness of electrode sheets immediately after they are pressed, and relay the data, in real time, to pressing equipment. The press equipment then uses this data to control roller pressure and clearance. Omron technology provides double-sided thickness measurement, where sheet thickness is measured from the upper and lower sides. This method delivers more accurate measurements for flapping sheets compared to those that reflect light from only one side of the sheet.



#### Our solution for cell sorting technology

- Enables management of time and cell capacity with RFID
- Use of 2D codes enables to produce battery packs from cells with the same capacities



## **Enabling Technologies**





Reducing cost needed for introducing inspection at the connector inspection process

# ADAS, ECU, AND ELECTRONICS MANUFACTURING - APPLICATION EXAMPLE

# Challenge

A wide range of vehicle features is being electrified, not only in electric vehicles but in internal combustion engine (ICE) vehicles as well, to make them more energy-conserving and efficient. This has led to an increase in the production volume and types of electric control units, or ECUs, needed to control these features. Omron provides algorithms essential to connector inspection to reduce algorithm design effort, allowing you to build your inspection system faster.

## Solution

With previous image inspection methods, inspection settings needed to be configured for each of the several dozen connector pins. Our new module for configuring settings for connector pin inspections significantly reduces this configuration effort. Omron offers algorithms and configuration features essential to connector inspection as utility software.

# Enabling Technologies







Click or scan to learn more >

# The Omron solution provides an inspection system quickly adaptable to new models

Introducing connector inspection creates a huge initial cost for automotive tier suppliers. Significantly reducing design adjustments with an inspection system that can add products at the production process in a short period can help offset those costs.

- Equipped with connector inspection functions, cutting man-hours for design
- Utilities to help adapt the system to new models
- A variety of cameras to build optimal systems

# Faster visual inspection process for HV and EV motors

# ELECTRIC VEHICLE SUBASSEMBLY - APPLICATION EXAMPLE

## Challenge

Motors with higher output have more welding points and more wide-ranging quality requirements, making it difficult to reduce appearance inspection time while stabilizing inspection quality. Our solutions enable stable and accurate high-speed inspection through image sensors that support high-speed inspection and our unique non-stop inspection technologies.

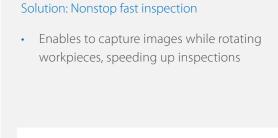
#### Challenge: To cut weld inspection times

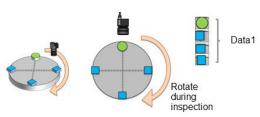
- High power motors have many welds (about 200 points)
- Many inspection items for weld quality diagnosis
- Inspection times increase because workpieces are stopped every time an image is captured



#### Solution

Omron's solutions enable non-stop inspection, allowing for stable inspection while reducing inspection time to 1/10. Our technology speeds up the visual inspection processes and features a unique control algorithm, essential to high-speed appearance inspection.





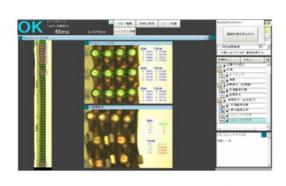
# Accurate, fast image capturing of rotating cicular workpieces

Go from increased inspection times and unstable inspection results to nonstop inspection and image capturing at accurate timing to enable more stable inspections.

- Caputring images of rotating workpieces cuts inspection times per rotation (48 points) from about 37 seconds to about 3 seconds.<sup>1</sup>
- Capturing every image at the same point while rotating workpieces makes inspections stable







1. According to our measurement results



to learn more 🤉

# **Enabling Technologies**



NJ3 Controller

NX Series Modular I/O 1S Drives Ether CAT Servo

FH Vision Systems

Human Machine Interface

# **Material Transport**



# ELECTRIC VEHICLE FINAL ASSEMBLY - APPLICATION EXAMPLE

#### Challenge

The need for flexibility and optimized working conditions while making it possible for an automotive manufacturer to easily change its factory layout whenever necessary is key to remain competitive. Workforce safety is also a critical topic in an automotive final assembly plant. For example, automotive manufacturers are challenged with replacing forklifts to reduce injury on the plant floor. Labor shortage is also an issue because transporting material is often considered a mundane task and the scarcity of workers very quickly leads to disruption in production.

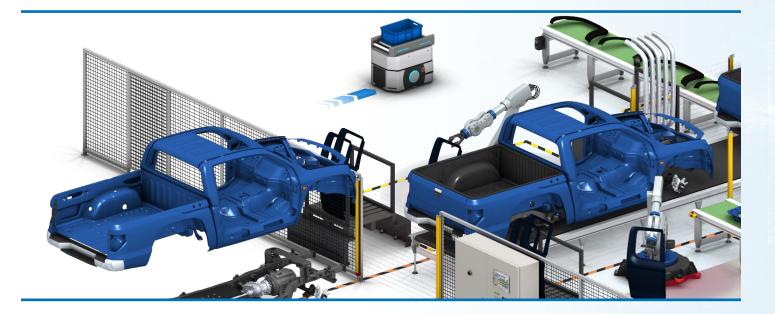
## Solution

Omron's AMRs streamline production and liberate workers from the burden of manual materials transport. The LD Series mobile robots dramatically increase productivity in manufacturing and logistics operations. This unique solution boosts throughput, reduces machine dwell time, eliminates errors and improves material traceability. The HD-1500 is an advanced, autonomous intelligent vehicle specifically designed to transport heavy payloads up to 1500kgs. It is designed for industrial environments and allows for the movement of large payloads while reducing the need for forklifts, ultimately doing more with less equipment and without sacrificing safety.

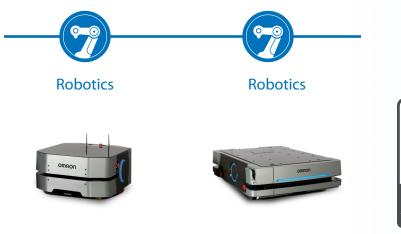


#### The future of material transport for final assembly

The factory of the future for automotive manufacturing needs to be connected, flexible and optimized. Imagine a plant floor where AMRs handle all material transport including moving vehicles through final assembly to the final inspection process. Omron's mobile robot solutions are extremely versatile and can be adapted to perform a wide variety of tasks and applications. Advanced intelligence and fleet control provide optimal and dynamic route planning for a safer and more efficient work environment.



#### **Enabling Technologies**

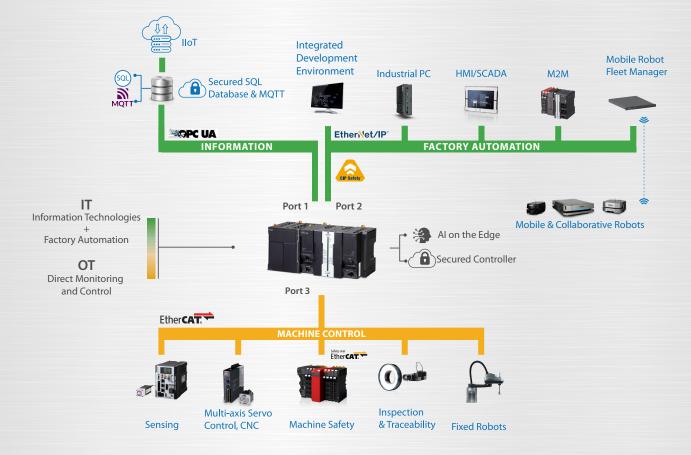




HD-1500 Mobile Robots



#### Sysmac Architecture



#### Omron Product Portfolio

#### **Automation Systems**

Machine Automation Controllers Programmable Logic Controllers Human Machine Interface Industrial PC Remote I/O

#### **Identification & Marking**

Barcode Readers & Scanners RFID Solutions Verification and Print Quality Inspection Solutions Fiber Laser Marker

#### Industrial Control Panel Products

Control Components Switching Components

#### IO-Link

Color Mark Masters Photoelectric Proximity

#### Machine Safety Technology

Safety Logic Devices - Controllers Safety Light Curtains Safety Laser Scanners Safety Door Switches Safety Limit Switches Safety Operator Controls Emergency Stop Devices Safety Logic Devices - Relays Safety Outputs

#### **Machine Vision**

Smart Cameras/Vision Sensors Vision Systems PC-Based Vision Machine Vision Cameras Machine Vision Software

#### **Motion and Drives**

Advanced Motion Controllers Servo Systems Frequency Inverters

#### Robotics

Articulated Robots Collaborative Robots Integrated Robotic Controllers Mobile Robots Parallel Robots Part Feeders Robot Software SCARA Robots

#### Sensing

Proximity Sensors Photoelectric Sensors Fiber Optic Sensors and Amplifiers Measurement Sensors Connectors and Cordsets Rotary Encoders Ultrasonic Sensors

#### Software

#### SPI AOI AXI

3D SPI 3D AOI 3D CT AXI Process Improvement 3D Verification Station AVI

