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Printed in the United States of America
Chapter 1: Viper ePLC Robot Quick Setup

1.1 Introduction

Process Overview

This Quick Setup Guide steps you through the installation and start-up of your Viper ePLC robot. The major steps are:

- Preparation, including workcell layout and safety
- Hardware Installation, including mounting the robot and system cable connections
- System Start-Up, including system configuration and turning on the robot

NOTE: This guide does not apply to robot systems that include an SmartController motion controller. Refer to the Viper robot user’s guide for those systems.

During the installation and start-up process, refer also to your PLC user’s guide and the Viper user’s guide for more information.

Resources on the Support Disk

- This guide (along with three other ePLC robot quick setup guides)
- The Viper s650/s850 User’s Guide

Resources on Omron Web Sites

On the Omron Industrial Automation web site:

ia.omron.com
- The ePLC Connect 3 Software User’s Guide
- EtherNet/IP Connection Guide (P649-E1-01)
  This covers ePLC for the Omron NJ controller with Omron Adept Robots.
- EtherNet/IP Connection Guide (P650-E1-01)
  This covers ePLCIO for the Omron NJ controller with Omron Adept robots.

On the Omron Adept web site:

adept.com
- Legacy systems communication structure pdfs
- Legacy systems code examples

1.2 Safety

**WARNING:** It is strictly prohibited to install or operate a robot without adequate safeguards according to applicable local and national standards. See the preceding figure for a simple workcell layout.
You must read the Robot Safety Guide and the Robot Installation and Operation chapters in the robot user’s guide for information on safe operation of your robot system.

Refer to Installing User-Supplied Safety Equipment in the System Installation chapter of the robot user’s guide, which provides details on connecting a user-designed E-Stop system to the XUSR connector on the robot.

1.3 Workcell Layout

The following figure shows a simple workcell layout with a user-supplied safety barrier and E-Stops provided by the Front Panel and optional T20 pendant.

![Figure 1-1. Typical Workcell Layout](image-url)
1.4 Installing the Robot

NOTE: Do not move the robot’s joints from the transport position, as shown.

Support the robot by the eyebolts, as shown, before removing the shipping bolts from the pallet. This will prevent the robot from tipping over. See the following figure.

![Robot Installation Diagram]

Figure 1-2. Viper Robot Installation

Mounting the Robot

Mount the robot to a rigid surface that will prevent vibration and flexing during operation. We recommend a 25 mm (1 in.) thick steel plate, mounted to a rigid steel tube frame. See the following figure for the mounting hole dimensions.
1.4 Installing the Robot

Figure 1-3. Mounting Hole Dimensions

Figure 1-4. Viper ePLC Robot Movements
1.5 System Cable Connections

Open the Accessory box and locate the eAIB XSYSTEM cable. Connect the cables and peripherals as shown in the following figure. Parts and steps are covered in the following two tables. Refer to the System Installation chapter in your Viper user’s guide for AC specifications and wiring instructions.

<table>
<thead>
<tr>
<th>Part</th>
<th>Cable and Parts List</th>
<th>Part #</th>
<th>Part of:</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>eAIB XSYSTEM Cable Assembly</td>
<td>13323-000</td>
<td>standard, eMB-60R</td>
<td></td>
</tr>
<tr>
<td>B</td>
<td>User E-Stop, Safety Gate</td>
<td>n/a</td>
<td>n/a</td>
<td>user-supplied</td>
</tr>
<tr>
<td>C</td>
<td>XUSR Jumper Plug</td>
<td>04736-000</td>
<td>13323-000</td>
<td>standard, eMB-60R</td>
</tr>
<tr>
<td>D</td>
<td>Front Panel</td>
<td>90356-10358</td>
<td>standard</td>
<td></td>
</tr>
<tr>
<td>E</td>
<td>Front Panel Cable</td>
<td>10356-10500</td>
<td>90356-10358</td>
<td>standard</td>
</tr>
<tr>
<td>F</td>
<td>Front Panel Jumper Plug</td>
<td>10053-000</td>
<td>13323-000</td>
<td>standard, eMB-60R</td>
</tr>
<tr>
<td>G</td>
<td>XMCP Jumper Plug</td>
<td>04737-000</td>
<td>13323-000</td>
<td>standard, eMB-60R</td>
</tr>
<tr>
<td>H</td>
<td>T20 Bypass Plug</td>
<td>10048-000</td>
<td>10055-000</td>
<td>standard, T20</td>
</tr>
<tr>
<td>J</td>
<td>T20 Adapter Cable</td>
<td>10051-003</td>
<td>10055-000</td>
<td>standard, T20</td>
</tr>
<tr>
<td>K</td>
<td>T20 Pendant (option)</td>
<td>10055-000</td>
<td>option</td>
<td></td>
</tr>
<tr>
<td>L</td>
<td>AC Power Cable (option)</td>
<td>04118-000</td>
<td>90565-010</td>
<td>user-supplied</td>
</tr>
<tr>
<td>M</td>
<td>24 VDC Power Cable (option)</td>
<td>04120-000</td>
<td>90565-010</td>
<td>user-supplied</td>
</tr>
<tr>
<td>N</td>
<td>24 VDC, 6 A Power Supply (option)</td>
<td>04536-000</td>
<td>90565-010</td>
<td>user-supplied</td>
</tr>
<tr>
<td>P</td>
<td>Ethernet Cable - PC -&gt; PLC (Only while programming PLC)</td>
<td>n/a</td>
<td>n/a</td>
<td>user-supplied</td>
</tr>
<tr>
<td>Q</td>
<td>Ethernet Cable - PLC -&gt; switch</td>
<td>n/a</td>
<td>n/a</td>
<td>user-supplied</td>
</tr>
<tr>
<td>R</td>
<td>Ethernet Cable - switch -&gt; SmartVision MX</td>
<td>n/a</td>
<td>n/a</td>
<td>user-supplied</td>
</tr>
<tr>
<td>S</td>
<td>Ethernet switch, cable</td>
<td>n/a</td>
<td>n/a</td>
<td>user-supplied</td>
</tr>
<tr>
<td>T</td>
<td>Camera and cable</td>
<td>n/a</td>
<td>n/a</td>
<td>option</td>
</tr>
</tbody>
</table>

**Power Requirements**

The power requirements for the SmartVision MX and the Viper robot are covered in their respective user guides. For 24 VDC, both can be powered by the same power supply.

**NOTE:** The resistance of all ground conductors must be ≤ 10 Ω.
# 1.5 System Cable Connections

<table>
<thead>
<tr>
<th>Step</th>
<th>Connection</th>
<th>Part</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Connect eAIB XSYSTEM cable to XSYSTEM on eMB-60R</td>
<td>A</td>
</tr>
<tr>
<td>2</td>
<td>Connect a user E-Stop or Muted Safety Gate to the eAIB XSYSTEM cable XUSR connector or</td>
<td>B</td>
</tr>
<tr>
<td>2a</td>
<td>verify XUSR jumper plug is installed in eAIB XSYSTEM cable XUSR connector.</td>
<td>C</td>
</tr>
<tr>
<td>3</td>
<td>Connect Front Panel cable to Front Panel and eAIB XSYSTEM cable XFP connector or</td>
<td>D, E</td>
</tr>
<tr>
<td>3a</td>
<td>if no Front Panel, install FP jumper on eAIB XSYSTEM cable XFP connector. See NOTE after table.</td>
<td>F</td>
</tr>
<tr>
<td>4</td>
<td>Connect T20 adapter cable to eAIB XSYSTEM cable XMCP connector or</td>
<td>J, K</td>
</tr>
<tr>
<td>4a</td>
<td>if no T20, install XMCP jumper or T20 Adapter Cable with T20 bypass plug.</td>
<td>G or H</td>
</tr>
<tr>
<td>5</td>
<td>Connect user-supplied ground to robot. See robot user's guide for location.</td>
<td>n/a</td>
</tr>
<tr>
<td>5a</td>
<td>Connect user-supplied ground to SmartVision MX, if used. See SmartVision MX user's guide for location.</td>
<td>n/a</td>
</tr>
<tr>
<td>6</td>
<td>Connect 200-240 VAC to AC input on eMB-60R Interface Panel; secure with clamp.</td>
<td>L</td>
</tr>
<tr>
<td>7</td>
<td>Connect 24 VDC to DC input on Interface Panel.</td>
<td>N, M</td>
</tr>
<tr>
<td>7a</td>
<td>Connect 24 VDC to SmartVision MX, if used.</td>
<td>N, M</td>
</tr>
<tr>
<td>8</td>
<td>Connect Ethernet cable from PC to PLC.</td>
<td>P</td>
</tr>
<tr>
<td>9</td>
<td>Connect Ethernet cable from PLC to switch.</td>
<td>S</td>
</tr>
<tr>
<td>9a</td>
<td>Connect Ethernet cable from switch to eMB-60R.</td>
<td>Q, S</td>
</tr>
<tr>
<td>9b</td>
<td>Connect Ethernet cable from SmartVision MX, if used, to switch.</td>
<td>R, S</td>
</tr>
<tr>
<td>10</td>
<td>Connect optional camera and cable to SmartVision MX, if used.</td>
<td>T</td>
</tr>
</tbody>
</table>

**NOTE:** Ground conductor resistance must be ≤ 10 Ω.

**NOTE:** A front panel ships with each Viper ePLC system, but you can choose not to use it if you replace its functionality with equivalent circuits. That is beyond the scope of this guide.
1.6 Configuration

The user-supplied PLC and Viper robot are connected either through a shared network or via a user-supplied Ethernet cable.

When the Viper ePLC robot is powered on and waiting for a PLC connection, the robot status panel will display its IP address, two digits at a time.

The format will be:

IP xxx-xxx-xxx-xxx OK

NOTE: If you can use the robot’s default IP address, then you can skip the ACE software installation completely.
1.6 Configuration

**Installing ACE Software**

ACE is used to change the IP address of the robot and for troubleshooting. You install the ACE software onto your PC from the ACE disk.

**NOTE:** You will have to restart the PC after installing ACE software.

**Setting the Robot IP Address**

Configure the IP address of the Viper ePLC robot using ACE software.

1. Connect the PC and the robot, either through a shared network or with an Ethernet cable between them.
2. Start the ACE software.
3. Click the Detect and Configure button, circled in the following figure.

![Detect and Configure Button](image)

*Figure 1-6. Detect and Configure Button*

The IP address detection and configuration window will open. The ACE software will show the IP address of any controllers it detects. See the following figure.
4. You can change the IP address and subnet mask in the Desired Address and Desired Subnet fields, if needed.

5. Click OK. The ACE software will ask you to wait for the controller to reboot.

**Configuring the Omron PLC**

Refer to the EtherNet/IP Connection Guide (P649-E1-01) for configuring the Omron PLC to work with Omron Adept robots. Refer to Resources on Omron Web Sites on page 3.

Using your PLC software, set the IP address for the PLC to connect to on the robot.

**Enabling High Power**

The details of enabling high power to the robot are covered in the EtherNet/IP Connection Guide (P649-E1-01).

Once high power is enabled, the Robot Status Panel displays ON, and the amber Robot Status LED is on.

**1.7 Finding Additional Information**

**Installing Optional Equipment**

For details on installing optional equipment, see the following topics in the Optional Equipment Installation chapter of the Viper s650/s850 Robot User’s Guide:

- Installing end-effectors
- Connecting user air and electrical lines to user connection panel
- Mounting external equipment on the robot
- Mounting the robot solenoid option kit
NOTE: For dimensions and specifications, see Technical Specifications in the Viper s650/s850 Robot User’s Guide.

**System Operation**

For details on system operation, see the following topics in the System Operation chapter of the Viper s650/s850 Robot User’s Guide:

- Robot Status LED Indicator
- Status panel fault codes
- Brake Release button (located above or in diagnostic panel). To move Joint 3 manually, press the Brake Release button.
- Connecting digital I/O on the XIO connector at the robot interface panel
- Connecting a user-designed E-Stop System