

Modification Notice

Issue Date
October, 2023

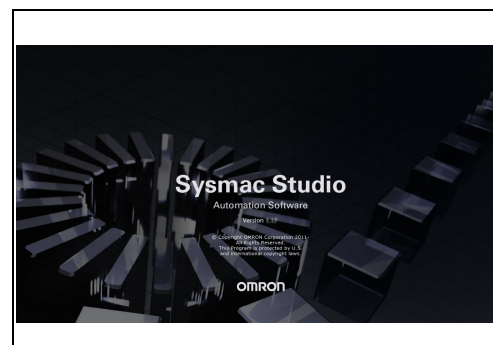
Modification Notice of version upgrade (Ver.1.56).

[Target Products]

Machine Automation Controllers SYSMAC-SE200D
SYSMAC-SE200D-64

(There is no modification in
SYSMAC-SE2□□L, SYSMAC-VE0□□L,
SYSMAC-ME0□□L, SYSMAC-NE0□□L,
SYSMAC-DE0□□L, SYSMAC-FE0□□L,
SYSMAC-TA4□□L or SYSMAC-SA4□□L-64,
because they are license certificates.)

< Refer to the " [Details of applicable model] " . >



[Effective Date]

SYSMAC-SE200D (32bit)
Effective as of our production on November 9, 2023.
SYSMAC-SE200D-64 (64bit)
Effective as of our production on November 1, 2023.

[Reason for change]

To upgrade of products

[Changes]

<Changes of Sysmac Studio Ver.1.56>

Before the change	After the change
<p>The functions on the right were not provided in Ver.1.55 or older.</p>	<p>Sysmac Studio Ver.1.56</p> <p>[Support of New Type]</p> <ul style="list-style-type: none"> - Support the following Controllers: <ul style="list-style-type: none"> - NJ101 Ver.1.64 - NJ301 Ver.1.64 - NJ501 Ver.1.64 - NX102 Ver.1.64 - NX1P2 Ver.1.64 - NX502 Ver.1.64 - NX701 Ver.1.35

[Changes]

<Changes of Sysmac Studio Ver.1.56>

Before the change	After the change
<p>The functions on the right were not provided in Ver.1.55 or older.</p>	<p>Sysmac Studio Ver.1.56</p> <p>[New functions]</p> <p><Controller></p> <ul style="list-style-type: none"> - Support the OPC UA for PackML 1.01 specifications. (SYSMAC-XR101, Sysmac Library OPC UA PackML Library required) - Support CIP Safety communications via the built-in EtherNet/IP port of the NX502 CPU Unit. (Project unit version Ver. 1.64 or later) <p><Safety></p> <ul style="list-style-type: none"> - Support CIP Safety connection settings with the built-in EtherNet/IP port of the NX502 CPU Unit. <p><Drive></p> <ul style="list-style-type: none"> - Support Advanced Auto-Tuning function.

[Changes]

<Changes of Sysmac Studio Ver.1.56>

Before the change	After the change
<p>The functions on the right were not provided in Ver.1.55 or older.</p>	<p>Sysmac Studio Ver.1.56</p> <p>[Improved functions]</p> <p><Common to Sysmac Studio></p> <ul style="list-style-type: none"> - Solved the problem that variables might not be monitored immediately after upload. - Revised the message displayed when the Reset All button for Troubleshooting is pressed while a coupler is directly connected. - Solved the problem that a double-click could not open a project file stored in a folder allocated to a network drive. <p><Controller></p> <ul style="list-style-type: none"> - The item Role is now available in OPC UA Security Settings. - Added a new security policy for OPC UA Security Settings. - Solved the problem that the Simulator would not start when a pulse output unit and digital input unit on the NX Bus were assigned to a servo axis in the Simulator. - Solved the problem that an encoder axis's actual position calculated with SIM_SetVelocity instruction did not become 0 or less in the Simulator. This response solved the problem that an initial value of the absolute encoder did not become 0. - Solved the problem in the Simulator that a major fault occurred due to "Illegal User Program/Controller Configurations and Setup" when the retained variable memory usage in NX502 exceeded 2MB (50%). <p><HMI></p> <ul style="list-style-type: none"> - Solved the problem that Sysmac Studio might terminate abnormally when performing a replacement of recipes. - Solved the problem that changing a controller name immediately after opening a project was not reflected in the HMI. - Solved the problem that copying and pasting device data other than HMI while a page was opened might cause an error. - [Runtime] Solved the problem that short lines did not edge when two or more lines of text were left-aligned or right-aligned on a lamp object. - [Runtime] Solved the problem that objects under IAG might be displayed with a different font size from the setting when TabControl and IAG have objects with the same name. - [Runtime] Solved the problem that E_PAG_011 might occur when screens were switched with a button release event while a pop-up page was being displayed. - [Runtime] Solved the problem that E_COM_001 might occur in Soft-NA depending on the IP address of a communication destination during secure communications with a controller.

[Changes]

<Changes of Sysmac Studio Ver.1.55>

Before the change	After the change
<p>The functions on the right were not provided in Ver.1.54 or older.</p>	<p>Sysmac Studio Ver.1.55</p> <p>[Support of New Type]</p> <ul style="list-style-type: none"> - Support the following Controller: <ul style="list-style-type: none"> - NX502 Ver.1.63" - EtherNet/IP Connection Setting supports the following new target device: <ul style="list-style-type: none"> - Laser Scanner OS33C-CS-5M <p>[New functions]</p> <p><Common to Sysmac Studio></p> <ul style="list-style-type: none"> - Added a function to manage projects by file. - Added functions to import and export the option settings. - Version control is available for projects on which POU data protection is enabled. (POU data protection version 2.0 or higher) - Referenced elements are kept in history, and selecting an element to reference from the history is possible. <p><Controller></p> <ul style="list-style-type: none"> - Added the Ladder Editor Guide. - The variable name suggestion function in Ladder Editor also displays variable comments. - The instruction suggestion function in Ladder Editor also displays instruction names and descriptions. - Added a function to display the shortcut key list for Ladder Editor. - Added a function to copy a rung pattern in a ladder program. - Added these items to the Color Selection option of Ladder Editor: AT specification variable background color and network variable background color. - Automation Playback can be enabled and two settings are available in collection settings. - Fetching a log of the collected variable values through Automation Playback from the Controller and playing it with a video on the monitor view in Sysmac Studio is possible. - Added a function to search for rungs that cause an output and display them in the tree structure on Ladder Editor. - Import of differences between an AML file and project is available in AutomationML Import. - Restoring an EtherCAT network topology is possible in AutomationML Import.

[Changes]

<Changes of Sysmac Studio Ver.1.55>

Before the change	After the change
<p>The functions on the right were not provided in Ver.1.54 or older.</p>	<p>Sysmac Studio Ver.1.55</p> <p>[Improved functions]</p> <p><Common to Sysmac Studio></p> <ul style="list-style-type: none"> - An element in the list under Cross Reference that corresponds to the selected variable in a program is highlighted. - Changed default values for the following items in Option Settings: Ladder Editor, ST Editor, Program Check/Build, Variables, Comments for Variables and Data Types, and Safety. - Memory Usage provides detailed information. <p><Controller></p> <ul style="list-style-type: none"> - Comments on system-defined variables and data types are shown on a ladder program. - A ladder program with a rung containing connect lines only does not cause an error when the controller unit version in the program is 1.63 or later. - Solved the problem that the SD memory card instruction DirRemove did not work correctly in the simulator. - Solved the problem that the NX102 simulator could not execute 60 SktTCPConnect instructions simultaneously. - Solved the problem in NX502, a variable, which used a structure or array and the size was 4 MB to 8 MB, caused an error. <p><HMI></p> <ul style="list-style-type: none"> - Improved the message that appears when the Simulator is booted doubly. - Solved the problem that fonts in an IAG were not replaced correctly. - Solved the problem that unnecessary errors might be output in a log while Page Explorer was displayed. - [Runtime] Solved the problem that in Soft-NA, setting to the Input Prohibited Mode with the EnableInputOperation action or function while pressing the Feedback button might hold the button ON on a pop-up page. - [Runtime] Solved the problem that a long press on a Tab Control in Soft-NA worked as a right-click. - [Runtime] Solved the problem that under a specific state of communication, a communication error might be displayed periodically while Sysmac Studio was connecting to an NJ/NX Controller of version 1.49 or later (or 1.29 if the Controller is NX7). <p><Drive></p> <ul style="list-style-type: none"> - Solved the problem that test operation could not be performed in manual tuning of 1S Series Servo Drive.

[Details of applicable model]

Models / Specification
SYSMAC-SE200D
SYSMAC-SE200D-64

Specifications in this product news are as of the issue date and are subject to change without notice.
Only main changes in specifications are described in this document. Please be sure to read the relevant catalogs, datasheets, product specifications, instructions, and manuals for precautions and necessary information when using products.